



BEDDING & SEALING FITTINGS AND HARDWARE

PREPARATION OF STEEL, GRP, ALUMINIUM AND PAINTED DECK SUBSTRATE.

- 1. Mask the area not to be scratched,
- 2. Abrade the contact surface with a fine sanding pad, (100 grit), removing all dust.
- 3. Clean the surface with 100% alcohol cleaner or Methylated spirits using a clean, lint free cloth.

PREPARATION OF TIMBER DECK SUBSTRATE.

- 1. Mask the area not to be scratched, and to keep excess sealant away from.
- 2. Lightly abrade the contact area on the hull with a sanding pad, (120 grit)
- 3. Brush or vacuum clean the substrate removing all dust and debris, we recommend in critical areas to prime the timber with Fixseal Epoxy.

PREPARATION OF FITTINGS AND HARDWARE

- 1. Mask the area not to be scratched, and to keep excess sealant away from.
- 2. Abrade the contact surface with a fine sanding pad, (180 grit),
- 3. Clean the surface with 100% alcohol cleaner or Methylated spirits using a clean, lint free cloth.

APPLICATION OF Fix15 (MSP15)

- 1. Apply Fix15 (MSP15) to the deck, and the fixing screw holes, in a line of the required thickness, Usually a continuous adhesive sealant run around the perimeter and continuously around each screw hole, or bolt penetration.
- 2. Press the fitting into position.
- 3. The fixing screws should be tightened sufficiently to pull the fitting down on the space, but no more.

- 4. Use a plastic spatula to remove the excessive sealant that is proud around the edges.
- 5. After sealing you may use diluted soapy water PH Neutral to smooth down the exposed edge.
- 6. After 24 hours the screws can be tightened to the required torque.
- 7. Traces of uncured Fix15 (MSP15) can be removed with 100% alcohol cleaner or methylated spirits.
- 8. Traces of cured Fix15 (MSP15) can be removed by mechanical methods.

