



Astral Pool COMMERCIAL 47 KW / 58 KW Heat Pump





For full warranty terms and conditions and to register your warranty, simply visit www.astralpool.com.au/warranty and complete your details. Or scan the QR code and be taken directly to the registration page.

Record your equipment details here for quick reference:

Model No.: _____

Serial No.: _____

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3.INSTALLATION AND CONNECTION

- In order to provide our customers with quality, reliability and versatility, this product has been made to strict production standards. This manual includes all the necessary information about installation, debugging, discharging and maintenance. Please read this manual carefully before you open or maintain the unit. The manufacture of this product will not be held responsible if someone is injured or the unit is damaged as a result of improper installation, debugging, or unnecessary maintenance. It is vital that the instructions within this manual are adhered to at all times. The unit must be installed by qualified personnel.
- The unit can only be repaired by qualified installer center personnel or an authorized dealer.
- Maintenance and operation must be carried out according to the recommended time and frequency, as stated in this manual.
- Use genuine standard spare parts only.
Failure to comply with these recommendations will invalidate the warranty.
- Swimming Pool Heat Pump Unit heats the swimming pool water and keeps the temperature constant. For split type unit, the indoor unit can be Discretely hidden or semi-hidden to suit a luxury house.

Our heat pump has following characteristics:

1 Durable

The heat exchanger is made of PVC & Titanium tube which can withstand prolonged exposure to swimming pool water.

2 Installation

The unit can be installed outdoors only

3 Quiet operation

The unit comprises an efficient rotary/ scroll compressor and a low-noise fan motor, which guarantees its quiet operation.

4 Advanced controlling

The unit includes micro-computer controlling, allowing all operation parameters to be set. Operation status can be displayed on the LED wire controller. Remote controller can be chosen as future option.

INTRODUCTION

Congratulations on the purchase of an Astral Pool Heat Pump, Pool and Spa Heater. Proper installation and service of your new heating system and correct chemical maintenance of the water will ensure many years of service. It is equipped with features that take advantage of new technology developed exclusively by Astral Pool.

This unit can safely be connected to PVC pipe. In addition, the unit is equipped with an accurate electronic thermostat to ensure ease of use and accurate temperature control. The electronic display tells at a glance the operational status of the heater.

Your heat pump works by extracting heat from the surrounding air. The heat pump works most efficiently in warm weather. So, it is best to operate the heat pump during the warmest part of the day rather than overnight or early in the morning.

It is important to ensure an adequate supply of air and to avoid recirculation of the cooled air exiting the top of the unit. For this reason, the heat pump should not be installed in confined spaces and must have a minimum of 50mm clearance above it and 70mm clearance to the sides and 300 mm to the rear. A clearance of 2500mm is required to the front of the unit to allow access to the controls and service panel.

Although the unit is weatherproof, it is recommended some protection from the harsh effects of direct exposure to the elements be provided.

The heat pump **must** be installed outdoors on a level concrete pad.

In most circumstances where heating is required, the heat pump will need to run longer than the filtration. For the most effective heating it may be necessary to install a small pump to circulate water through the heat pump independent of the filtration system. Since the heat pump uses electricity so efficiently, it is a pity to waste electricity running an oversized pump. For this reason, the small added cost of a dedicated pump can be recouped and a great deal of energy saved over the life of the heater.

Note:

The appliance is not intended for use by young children or infirm person without supervision. Please ensure that young children are supervised to ensure that they do not play with the appliance.

NOTICE TO INSTALLERS

Heat Pump must be located outdoors with sufficient ventilation as explained on page 9.

This appliance must be installed by an authorized person.

This appliance must be installed in accordance with the installation instructions, the National Wiring Rules and any other relevant statutory authorities.

Refer to data plate for details of operating voltage and current.

A multi-pole isolating switch must be installed that operates in all live conductors so that it isolates the entire equipment from the supply.

SAFETY RULES

1. Spa or hot tub water temperature should never exceed 40°C.
2. Drinking of alcoholic beverages before or during spa or hot tub use can cause drowsiness which could lead to unconsciousness and subsequently result in drowning.
3. Pregnant women beware! Soaking in water above 38°C can cause fetal damage during the first three months of pregnancy.
4. Before entering the spa or hot tub, the user should check the water temperature with an accurate thermometer, spa or hot tub thermostats may be inaccurate by as much as 2°C.
5. Persons with a medical history of heart disease, circulatory problems, diabetes or blood pressure problems should obtain their physician's advice before using spas or hot tubs.
6. Persons taking medications which induce drowsiness, such as tranquillisers, antihistamines or anticoagulants, should not use spas or hot tubs. If in doubt seek medical advice.

Phase rotation must be checked on 3 phase units. Incorrect rotation will damage the compressor and void any warranties. Performance data of Swimming Pool Heat Pump Unit

CHEMICAL BALANCE

It is imperative that correct chemical balance be maintained in your pool and spa water, otherwise corrosion of your heater may occur. **Corrosion due to chemically imbalanced water or excessive sanitiser is detectable and will void warranty.** Your local pool shop specialist or spa retailer can advise correct chemical balance. Your water should be checked and maintained regularly by a pool water professional. As a guide the following parameters may be used.

| | |
|------------------|---------------|
| pH | 7.6 to 7.8 |
| Total Alkalinity | 80 to 120 ppm |
| Calcium Hardness | 150 ppm |

You should test your water chemical balance at least on a weekly basis.

Excessive sanitizer can damage your heater. Chlorine should not exceed 3 ppm and bromine should not exceed 5 ppm. Salt chlorinators, especially when used on spa pools or indoor or covered pools, can easily produce excessive chlorine levels which will damage the heater internals.

WINTER OPERATION

If the pool won't be used for a month or more, turn the heater off at the main isolating switch. For areas where there is no danger of freezing, water should circulate through your heater all year long even though you are not heating your pool.

Where freezing is possible, it is necessary to drain the water from the heater. This may be done by loosening the inlet or outlet barrel union. If the heater is below water level, isolate it from the pool first by closing shut off valves before and after the heater.

CAUTION: If the heater has been drained for freezing conditions, do not turn on until the system is circulating water.

SPECIFICATION

Performance data of Swimming Pool Heat Pump Unit

REFRIGERANT :R410A

| | | | |
|---------------------------------|-------------------|--------------------------------|--------------------------------|
| Unit | Model | 78550 | 78551 |
| Heating Capacity | kW | 45 | 55 |
| | BTU/h | 153000 | 187000 |
| Heating Power Input | kW | 9.1 | 11.6 |
| Running Current | A | 15.1 | 20.7 |
| Power Supply | | 415V/3N~/50Hz | 415V/3N~/50Hz |
| Compressor Quantity | | 2 | 2 |
| Compressor | | Scroll | Scroll |
| Fan Quantity | | 2 | 2 |
| Fan Power Input | W | 390 \pm | 390 \pm |
| Fan Rotate Speed | RPM | 900 | 900 |
| Fan Direction | | Vertical | Vertical |
| Noise | dB(A) | 61 | 61 |
| Water Connection | mm | 60.3 | 60.3 |
| Water Flow Volume | m ³ /h | 15.0 | 19.5 |
| Water Pressure Drop(max) | kPa | 15 | 15 |
| Unit Net Dimensions(L/W/H) | mm | 1490 \times 735 \times 130 | 1490 \times 735 \times 130 |
| Unit Shipping Dimensions(L/W/H) | mm | 1520 \times 790 \times 340 | 1520 \times 790 \times 340 |
| Net Weight | kg | 262 | 257 |
| Shipping Weight | kg | 303 | 294 |

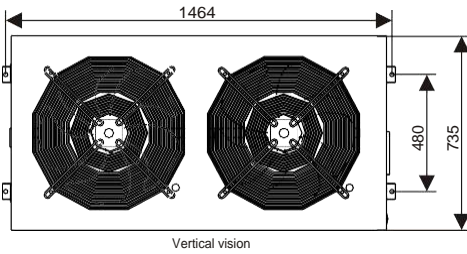
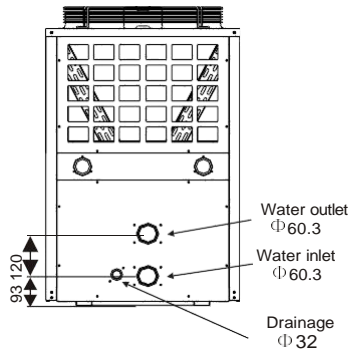
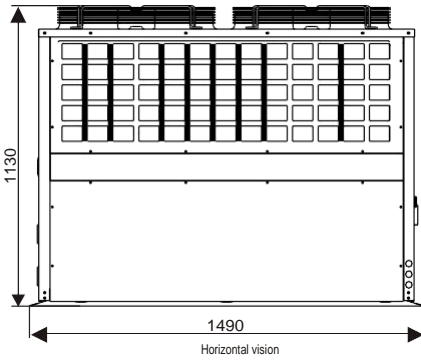
Heating: Outdoor air 24 °C/19°C, Inlet water 26 °C

SPECIFICATION

The dimensions for Swimming Pool Heat Pump Unit

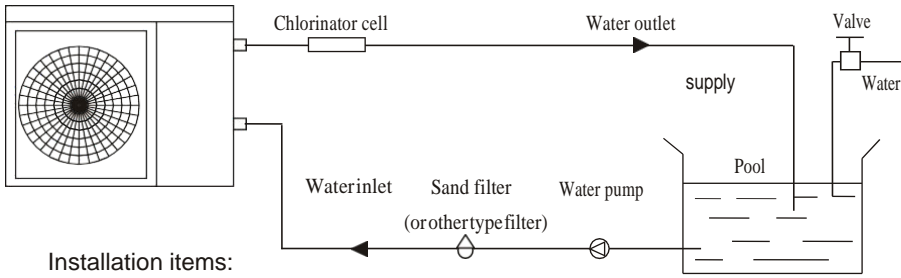
Models: 78550/78551

Unit: mm



3.INSTALLATION AND CONNECTION

3.1 Installation illustration



Installation items:

The factory only provides the main unit and the water unit; the other items in the illustration are necessary spare parts for the water system, that are provided by users or the installer.

Attention:

- 1. Open valve and charge water.
 - 2. Make sure that the pump and the water-in pipe have been filled with water.
 - 3. Close the valve and start the unit.
- ATTN: It is necessary that the water-in pipe is higher than the pool surface.

3.2 Swimming Pool Heat Pumps Location

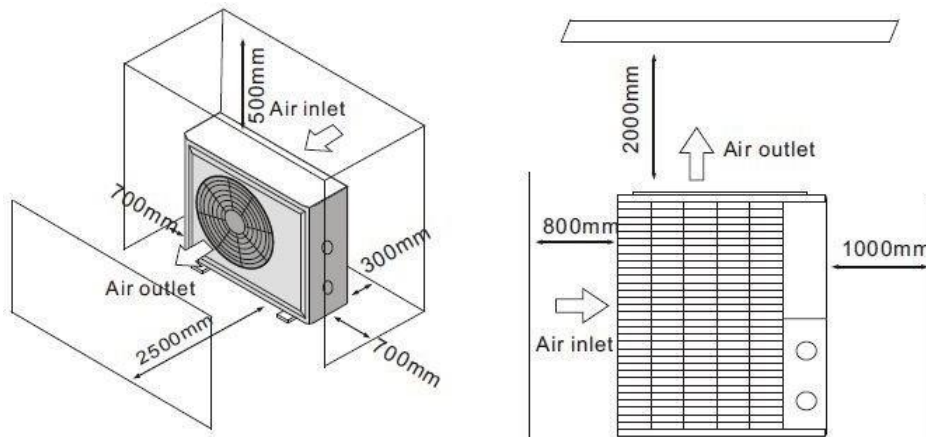
The unit will perform well in any outdoor location provided that the following three factors are presented:

- 1. Fresh Air - 2. Electricity - 3. Pool filter piping

The unit may be installed virtually anywhere outdoors. For indoor pools please consult the supplier. Unlike a gas heater, it has no draft or pilot light problem in a windy area.

DO NOT place the unit in an enclosed area with a limited air volume, where the units discharge air will be re-circulated.

DO NOT place the unit to shrubs which can block air inlet. These locations deny the unit of a continuous source of fresh air which reduces its efficiency and may prevent adequate heat delivery.



3.3 How Close To Your Pool?

Normally, the pool heat pump is installed within 7.5 meters of the pool. The longer the distance from the pool, the greater the heat loss from the piping. For the most part the piping is buried. Therefore, the heat loss is minimal for runs of up to 15 meters (15 meters to and from the pump = 30 meters total), unless the ground is wet or the water table is high. A very rough estimate of heat loss per 30 meters is 0.6 kW-hour, (2000 BTU) for every 5 °C difference in temperature between the pool water and the ground surrounding the pipe, which translates to about 3% to 5% increase in run time.

3.INSTALLATION AND CONNECTION

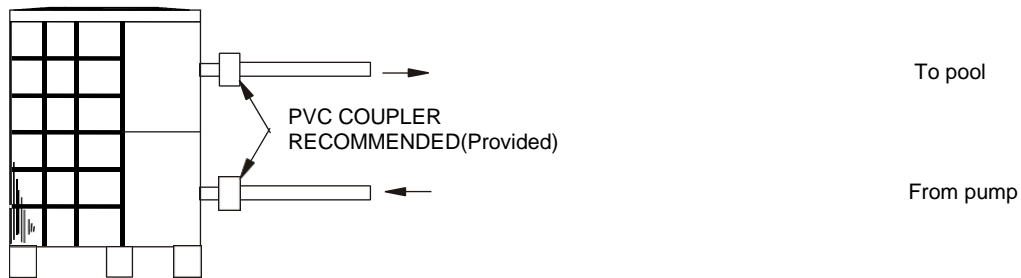
3.4 Swimming Pool Heat Pumps Plumbing

The Swimming Pool Heat Pumps exclusive rated flow titanium heat exchanger requires no special plumbing arrangements except by-pass(please set the flow rate according to the nameplate). The water pressure drop is less than 10kPa at max. Flow rate. Since there is no residual heat or flame Temperatures, The unit does not need copper heat sink piping. PVC pipe can be run straight into the unit.

Location: Connect the unit in the pool pump discharge (return) line downstream of all filter and pool pumps, and upstream of any chlorinators, ozonators or chemical pumps.

Standard model have slip glue fittings which accept 40mm NB PVC pipe for connection to the pool or spa filtration piping. By using a 50 NB to 40NB you can plumb 50NB PVC piping straight into the unit.

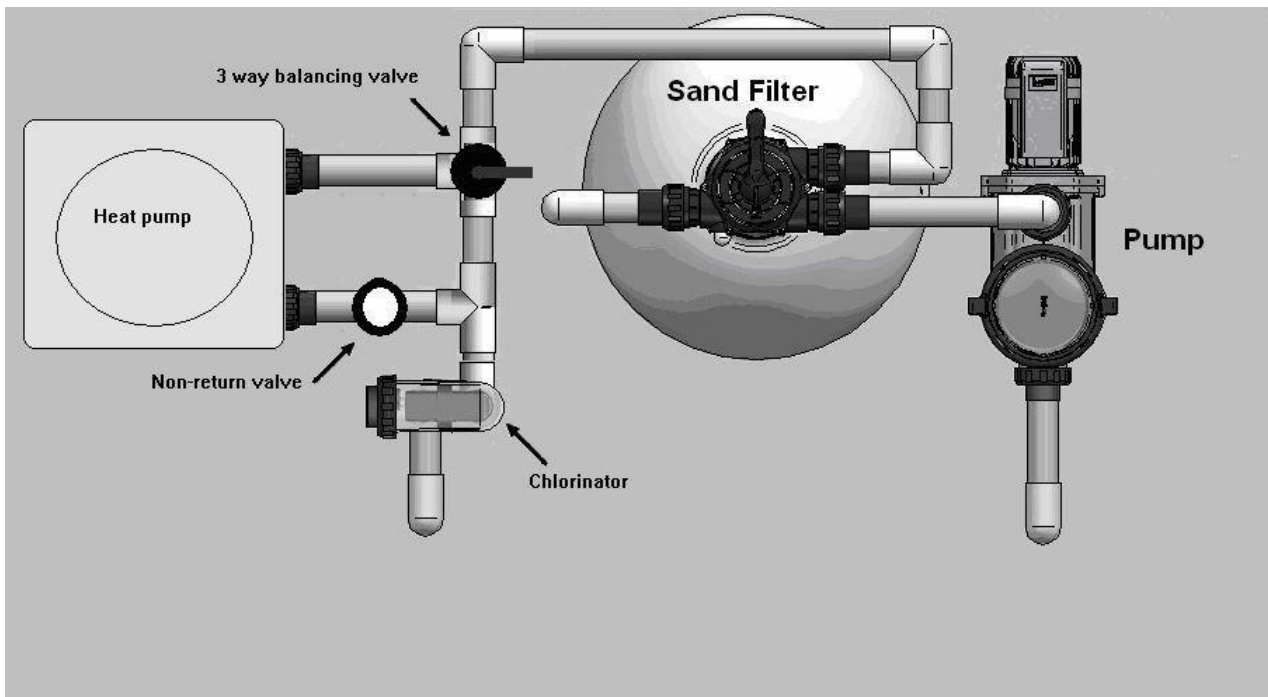
Give serious consideration to adding a quick coupler fitting at the unit inlet and outlet to allow easy draining of unit for winterizing and to provide easier access should servicing be required.



Condensation: Since the Heat pump cools down the air about 4 , water may condense on the fins of the horseshoe shaped evaporator. If the relative humidity is very high, this could be as much as several liters an hour. The water will run down the fins into the base pan and drain out through the barbed plastic condensation drain fitting on the side of the base pan.

This fitting is designed to accept 3/4" clear vinyl tubing which can be pushed on by hand and run to a suitable drain. It is easy to mistake the condensation for a water leak inside the unit.

NB: A quick way to verify that the water is condensation is to shut off the unit and keep the pool pump running. If the water stops running out of the base pan, it is condensation. AN EVEN QUICKER WAY IS TO TEST THE DRAIN WATER FOR CHLORINE - if there is no chlorine present, then it's condensation.



3.INSTALLATION AND CONNECTION

WATER CONNECTIONS

Where the heat pump is installed in the filtration circuit, the heater should always be installed after the pump and filter. The water connections are located on the right hand side of the heater. The inlet and outlet are clearly marked. Water connections supplied are for 50mm PVC glue in plumbing.

All automatic sanitizing devices must be installed after the heater and in such a way that the sanitizer cannot enter the heater without first mixing with the water in the pool or spa. Sanitizers that are connected prior to the heater will void heater warranty.

The Astral Pool Heat Pump Pool Heater is only suitable for outdoor installation.

3.INSTALLATION AND CONNECTION

3.5 Swimming Pool Heat Pumps Electrical Wiring

NOTE: Although the unit heat exchanger is electrically isolated from the rest of the unit, it simply prevents the flow of electricity to or from the pool water. Grounding the unit is still required to protect you against short circuits inside the unit. Bonding is also required.

The unit has a separate molded-in junction box with a standard electrical conduit nipple already in place. Just remove the screws and the front panel, feed your supply lines in through the conduit nipple and wire-nut the electric supply wires to the three connections already in the junction box (four connections if three phase). To complete electrical hookup, connect Heat Pump by electrical conduit, UF cable or other suitable means as specified (as permitted by local electrical authorities) to a dedicated AC power supply branch circuit equipped with the proper circuit breaker, disconnect or time delay fuse protection.

Disconnect - A disconnect means (circuit breaker, fused or un-fused switch) should be located within sight of and readily accessible from the unit, This is common practice on commercial and residential air conditioners and heat pumps. It prevents remotely-energizing unattended equipment and permits turning off power at the unit while the unit is being serviced.

3.6 Initial startup of the Unit

NOTE- In order for the unit to heat the pool or spa, the filter pump must be running to circulate water through the heat exchanger.

Start up Procedure - After installation is completed, you should follow these steps:

1. Turn on your filter pump. Check for water leaks and verify flow to and from the pool.
2. Turn on the electrical power supply to the unit, then press the key ON/OFF of wire controller, It should start in several seconds.
3. After running a few minutes make sure the air leaving the top(side) of the unit is cooler(Between 5-10 °C)
4. With the unit operating turn the filter pump off. The unit should also turn off automatically,
5. Allow the unit and pool pump to run 24 hours per day until desired pool water temperature is reached. When the water-in temperature reach setting, The unit just shuts off. The unit will now automatically restart (as long as your pool pump is running) when the pool temperature drops more than 2 below set temperature.

Time Delay- The unit is equipped with a 3 minute built-in solid state restart delay included to protect control circuit components and to eliminate restart cycling and contactor chatter.

This time delay will automatically restart the unit approximately 3 minutes after each control circuit interruption. Even a brief power interruption will activate the solid state 3 minute restart delay and prevent the unit from starting until the 5 minute countdown is completed. Power interruptions during the delay period will have no effect on the 3 minute countdown.

GUIDE TO HEAT PUMP NOISE

Determining Distance to Neighbor's Boundary

Heat Pumps are designed for slow heat up times and maintenance heating. The limitation of power supply in nearly all residential homes means that a Heat Pump's maximum size for most homes is about 6 hp. A unit of this size will typically generate around 25 kW of pool heating at maximum efficiency. For most swimming pools, this means the Heat Pump will operate for 2 or 3 days continuously for the initial heat up period and then between 12 and 24 hours each day to maintain the swimming pool temperature.

Heat Pumps are very similar to air conditioners. An evaporator fan and compressor operate during their "on" time and as the "on" time can be 12 to 24 hours per day, care must be taken to locate the Heat Pump so that the noise produced during its operation does not interfere with sensitive areas - not only in your own home but in your neighbor's home.

Each State in Australia has municipal, state and EPA laws which govern the installation and operation of outdoor appliances in residential areas. In general, noise from an appliance such as a Heat Pump must not unreasonably interfere with the health, welfare, convenience, comfort and amenity of any person having regard to the nature and duration of the noise emission and the time of day at which the noise is emitted.

Criteria for noise emissions generally take into account background noise at the time of day, but the most stringent criteria applies at night – and take into account, the Heat Pump will most likely need to operate at night during cooler months of the year to maintain the pool temperature.

This guide provides an estimate only and should not be taken as definite advice on the location and installation of your Heat Pump. Should any doubt exist, seek advice from an Acoustical Consultant which can be found in the Yellow Pages.

The ASTRAL POOL Heat Pump has a sound power level of 66 dB(A) at 1 metre distance. The following factors should be taken into account when working out where to locate the Heat Pump.

$$\boxed{66 \text{ dB(A)}} - \boxed{\text{Barrier Factor}} + \boxed{\text{Reflection Factor}} = \boxed{\text{Distance Factor}}$$

3.INSTALLATION AND CONNECTION

Barrier: A fence or barrier can reduce the level of the Heat Pump's noise heard in neighboring premises. To do this, the barrier or fence needs to be continuous with few or no gaps and go down to ground level. It must also prevent the Heat Pump from being seen from noise sensitive locations on neighboring premises. Noise sensitive locations include bedroom and living room windows (including second storey dwellings) and outdoor entertaining/relaxing areas .

Fence/Barrier

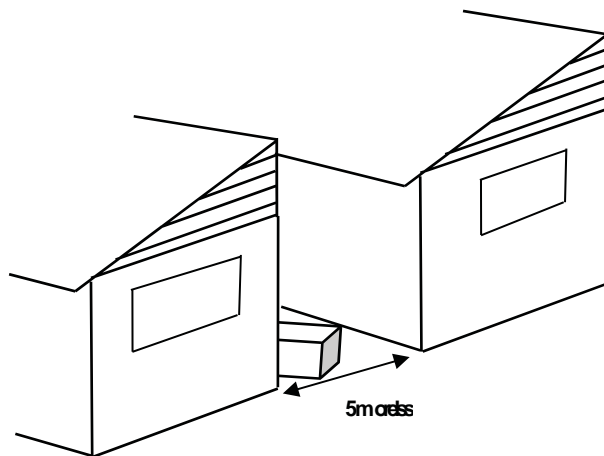
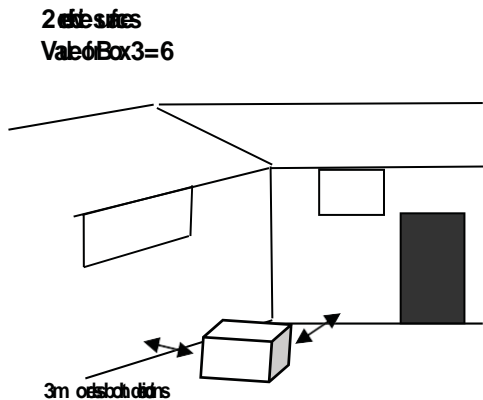
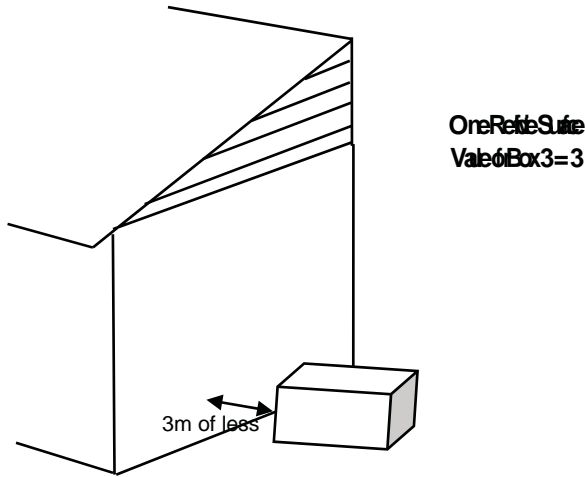
Carefully read through the fence/barrier descriptions below. Select a value that corresponds to the fence/barrier description applicable to your situation. Put this value in Box 2 above .

| | Depth | Value of Box 1 |
|---|---|----------------|
| 1 | The fence/barrier does not prevent the Heat Pump from being seen from noise sensitive locations on neighboring properties | 0 |
| 2 | The fence/barrier blocks line of sight but is made of material having large gaps, such as a picket fence, or brick wall with openings or fancy inserts. | 0 |
| 3 | The fence/barrier blocks line of sight of the Heat Pump from noise sensitive location eg: Typical paling fence with small gaps due to warping. | 5 |
| 4 | The fence/barrier blocks line of sight of the Heat Pump from noise sensitive location e.g. "Colorbond" fencing, concrete block/masonry/brick, Fibre cement sheeting | 10 |

Reflection

Noise can reflect from walls, roofs, sheds etc. This can have the effect of making the noise seem louder than what it is. Put the corresponding value in Box 3.

Fence/Barrier



3.INSTALLATION AND CONNECTION

Distance Factor

An example may look like this:

A Timber Paling fence that goes right to the ground with some small gaps due to age, is worth a barrier factor of 5.

One reflective surface adjacent to the Heat Pump is worth a factor of 3.

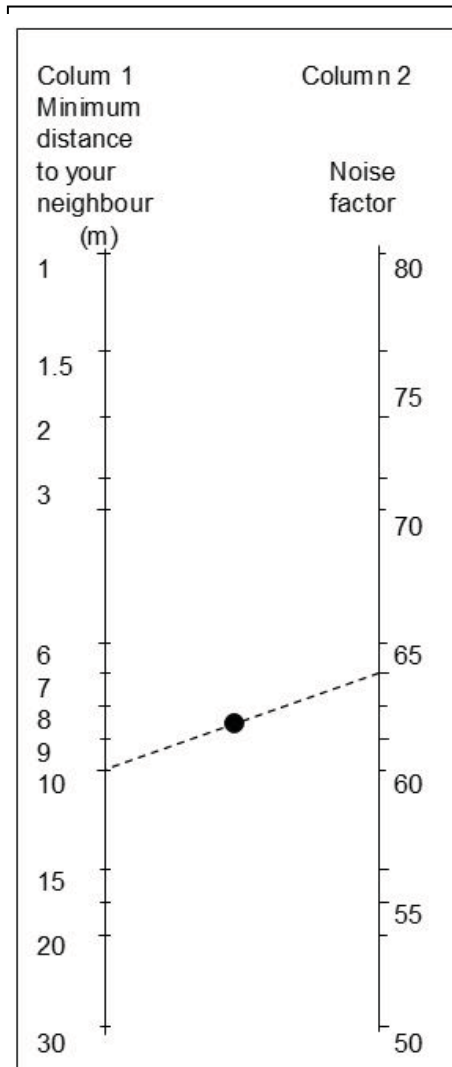
The ASTRAL POOL Heat Pump has a sound power level of 66 db(A).

Therefore your equation will now look like this:

$$\begin{array}{ccccccc} 60 & & 5 & & 3 & & 58 \\ \text{Heat Pump Sound} & - & \text{Barrier Factor} & + & \text{Reflective Surface} & = & \text{Distance Factor} \\ \text{Pressure Level} & & & & \text{Factor} & & \end{array}$$

The distance factor is 58 which should be written in Box 3.

The final step is to mark 64 on Column 2 below and draw a straight line through the middle X to reach Column 1. Column 1 is the minimum distance the Heat Pump should be installed from a noise sensitive area in your neighbour's residence.



With one reflective surface and a timber paling fence with small gaps, the Heat Pump needs to be installed at least 10 metres from a noise sensitive area in your neighbour's property.

This calculation is intended as a guide only and no warranty is made or implied by Astral Pool as to its accuracy. Please consult an Acoustical Consultant or phone your Astral Pool branch office if in any doubt.

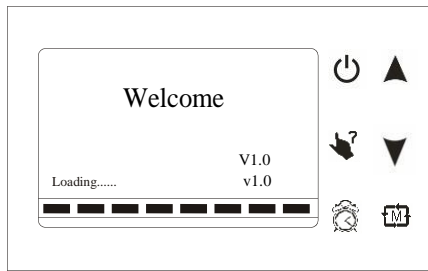
3. INSTALLATION AND CONNECTION







Further Guidelines for installation of Heat Pumps

- ASTRAL POOL Heat Pumps must be installed outdoors – never install inside a plant room, garage etc.
- Allow a minimum of 500mm clearance from the sides and rear of the heat pump and a minimum of 1000mm service access from the front of the Heat Pump.
- Ensure an electrical isolation switch is located nearby the Heat Pump.
- On Three Phase models, ensure the phase rotation of the compressor is checked before commissioning of the unit.
- Ensure the water pressure switch operation is checked at least 6 times prior to handing over the Heat Pump.
- Refer to Installation and Operating Instructions for full installation, commissioning and operating procedures.

4. USAGE AND OPERATION

4.1 Function of wire controller





| Button | Name | Function |
|---|--------|--|
|  | ON/OFF | Press this button to start up/shut off the unit cancel current operation or back to upper interface. |
|  | HELP | Press this button to check button function or system state. |
|  | MODE | Press this button to change the current mode, page up or confirm current operation. |
|  | CLOCK | Press the button to set the clock, the timer on or timer off |
|  | Up | Press this key to select the upward option or increase the parameter value. |
|  | Down | Press this key to select the downward option or decrease the parameter value. |

4. USAGE AND OPERATION







4.2 Usage of wire controller

4.2.1 The way to use

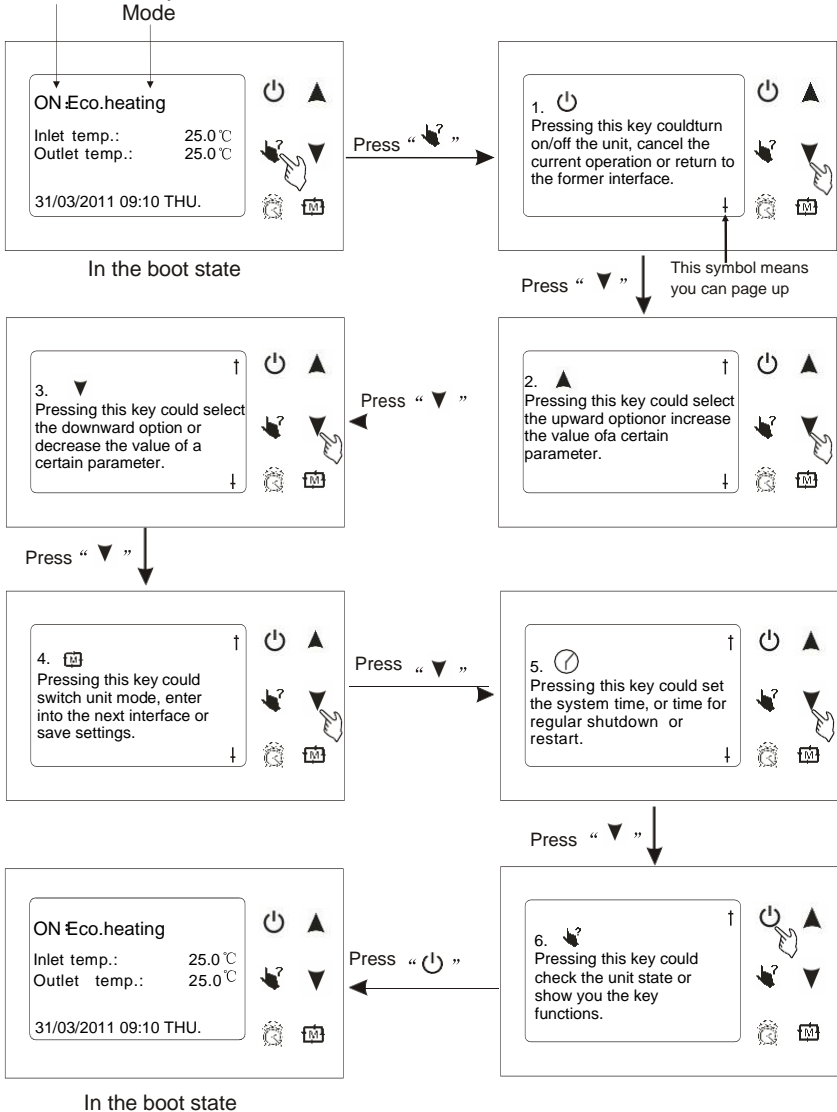
You can use “” at any interface; it will show relevant button function of current interface.

You can press “” to exit the "help" interface.


For example :

Press “” at main interface, system will show all button function; Press “” at clock interface, system will show “”、“”、“” and “” button function.

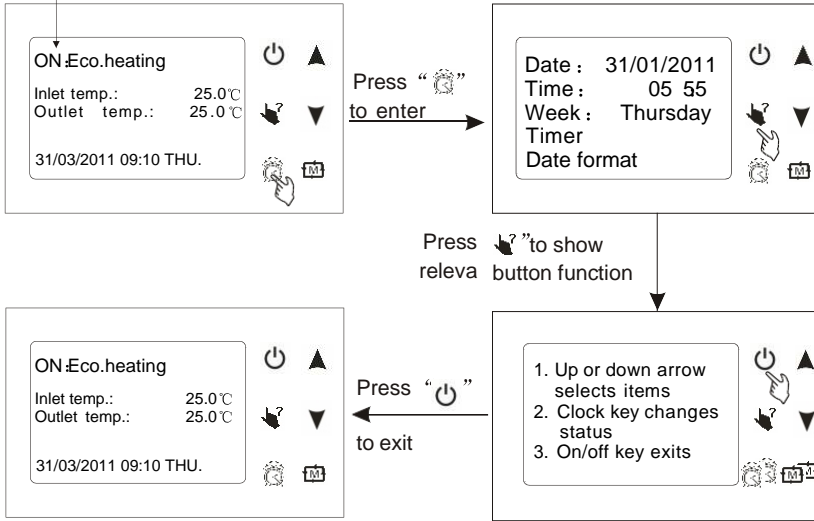
Both are OK when system show ON or OFF





4. USAGE AND OPERATION

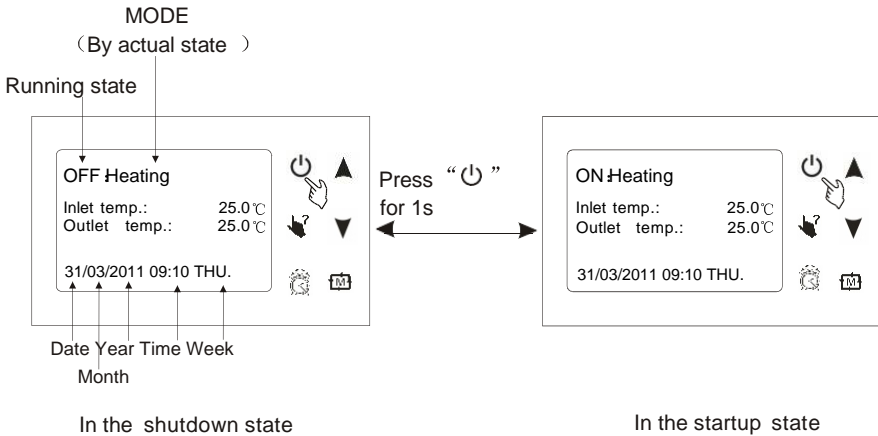
Press “” at clock interface, the screen shows as follow:

Both are OK when system shows ON or OFF



4.2.2 Starting up and shutting down

Press “” in the shutdown state for 1s to start up the system;
 Press “” in the startup state for 1s to shut down the system.
 For example :



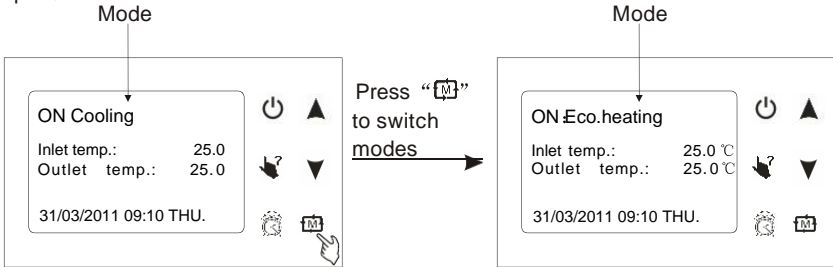
4. USAGE AND OPERATION

4.3 The operation of mode switching

At main interface, you can switch modes of cooling, economic heating, heating, rapid heating by pressing “**M**”. Or switch modes of cooling, economic heating and automatic. The different unit gets different mode types.

Attention the operation of mode is invalid when the unit you buy is cooling only or heating only.

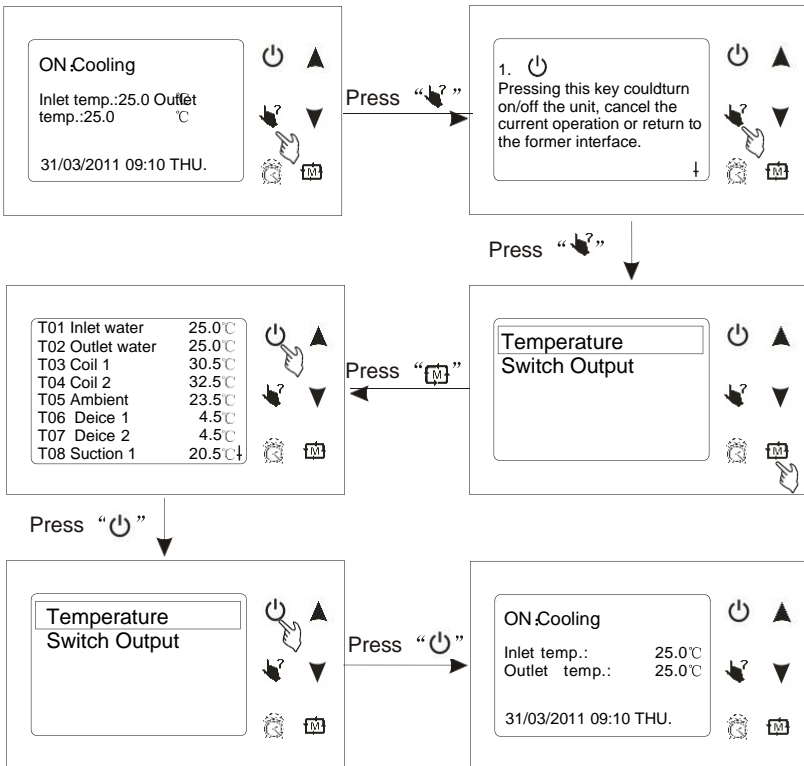
For example :



4.4 The operation of system state checking

At any interface, you can enter system working state by pressing “**?**” twice, press ‘page’ (up or) “**▼**” (page down) to select the needing parameter, press “**M**” to enter, and press “**⏻**” to exit.

For example :

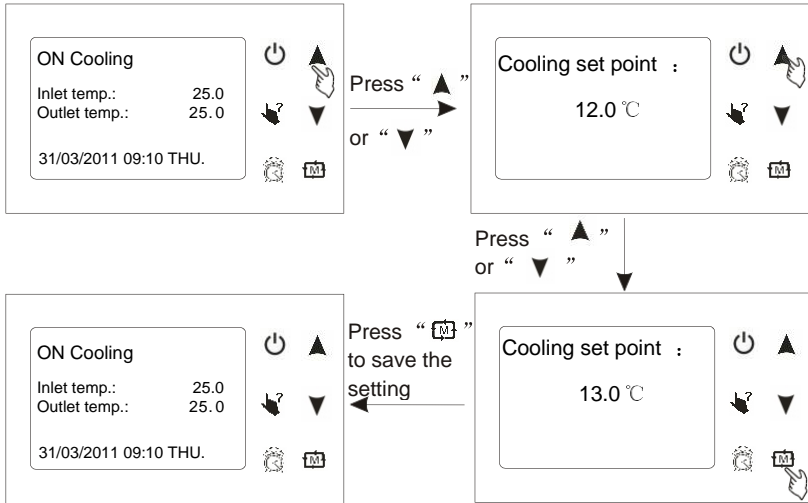


4. USAGE AND OPERATION

4.5 The operation of parameter setting

At main interface, press “▲” or “▼” to enter parameter setting interface, press “▲” (increasing) or “▼” (decreasing) can change parameter value, press “TM” to save the setting and exit. Press “⏻” can not save the setting but exit. You can refer to parameter table to set relevant temperature.)

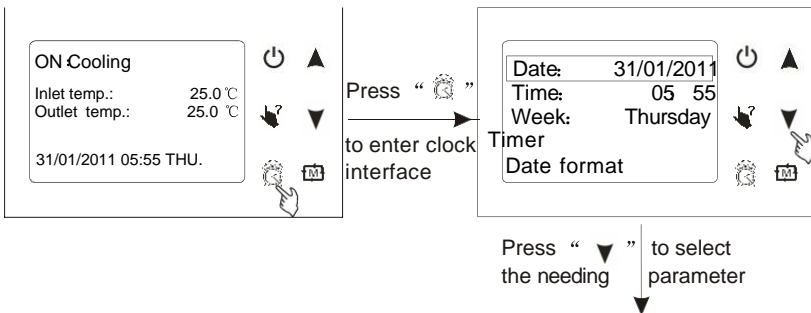
For example :



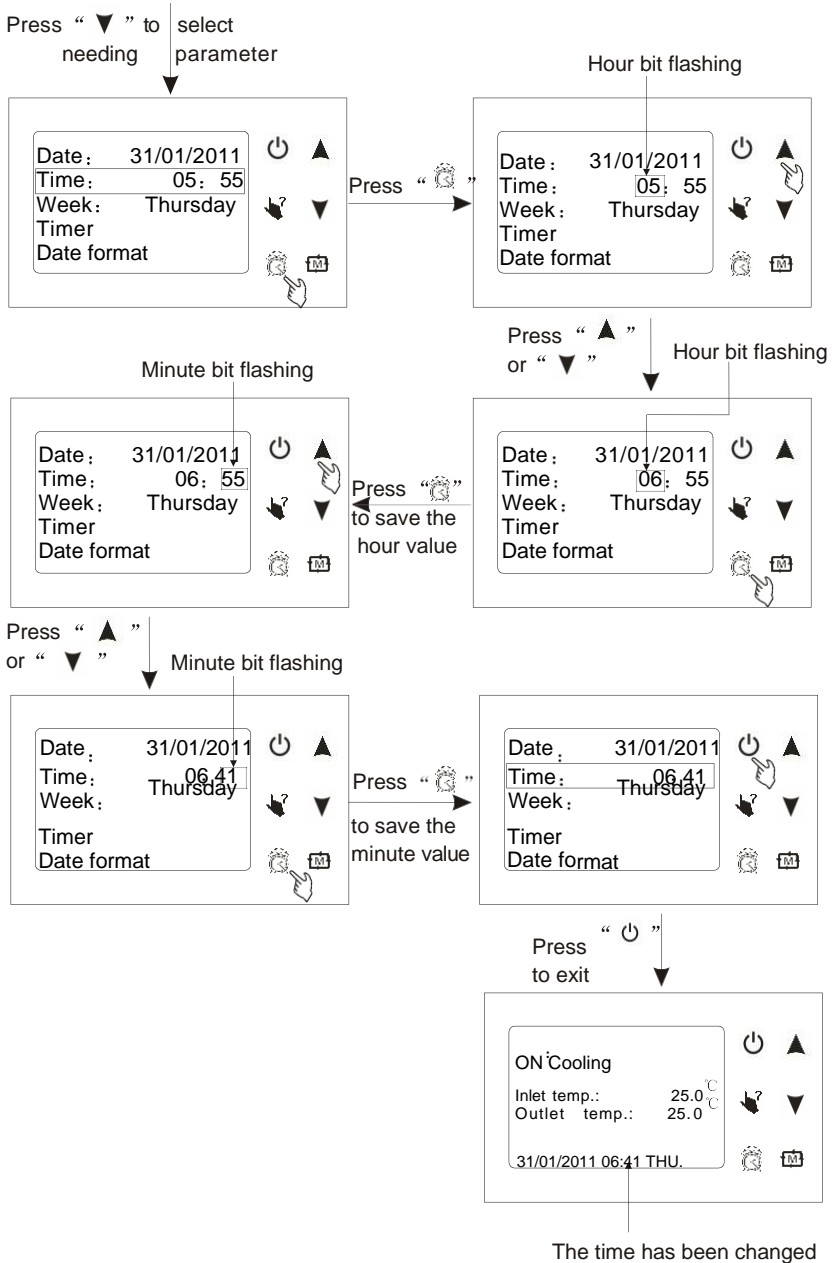
4.6 The operation of clock setting

At main interface, press “🕒” to enter clock setting interface, select the needing parameter and press “▼”. at this time, parameter value flashing, press “▲” (increasing) or “▼” (Decreasing) can change parameter value, then press “🕒” to save, press “⏻” can cancel the setting or back to the main interface. (“timer setting refer to timer operation ”)

For example :



4. USAGE AND OPERATION

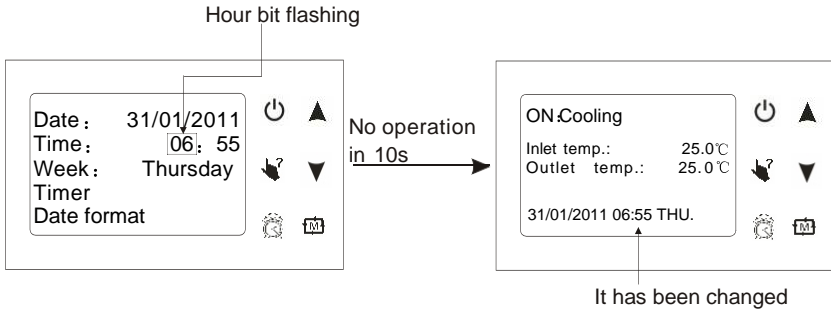


Tips: The setting of date and week is the same with clock;

If there is no operation in 10s, system will remember parameter setting automatic and back to the main interface.,

As follow :

4. USAGE AND OPERATION



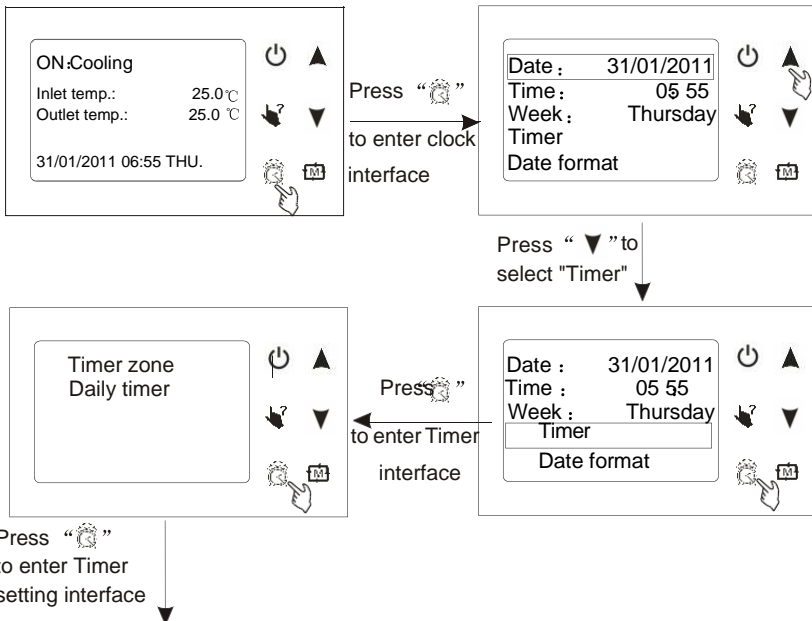
4.7 The operation of timer setting

You can set four timer on and timer off according to you needing.

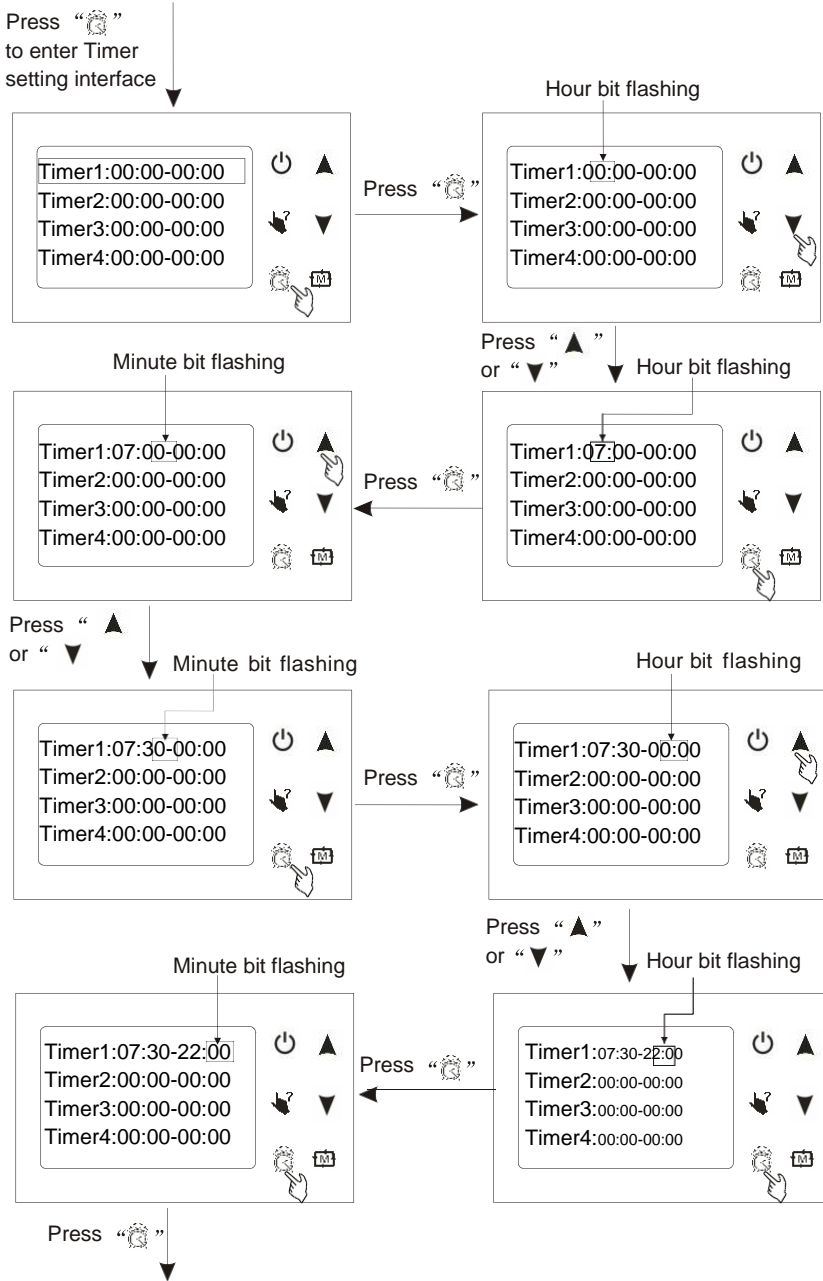
At main interface, press “🕒” to enter timer setting, press “▼” to select “Timer”, then press “🕒” to enter timer setting interface, timer setting : you can set four timer on and timer off, and the time you set can from Monday to Sunday.) · the operation is the same with clock setting.

For example :

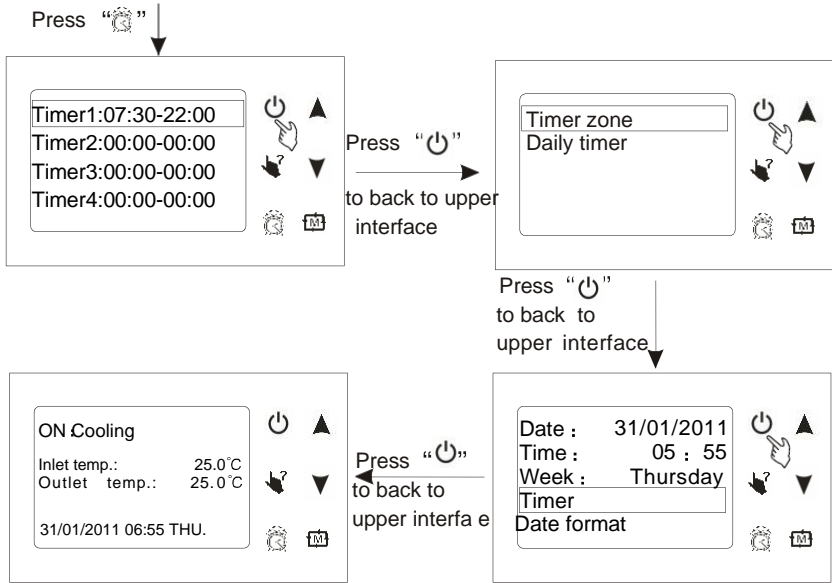
A. Timer setting



4. USAGE AND OPERATION

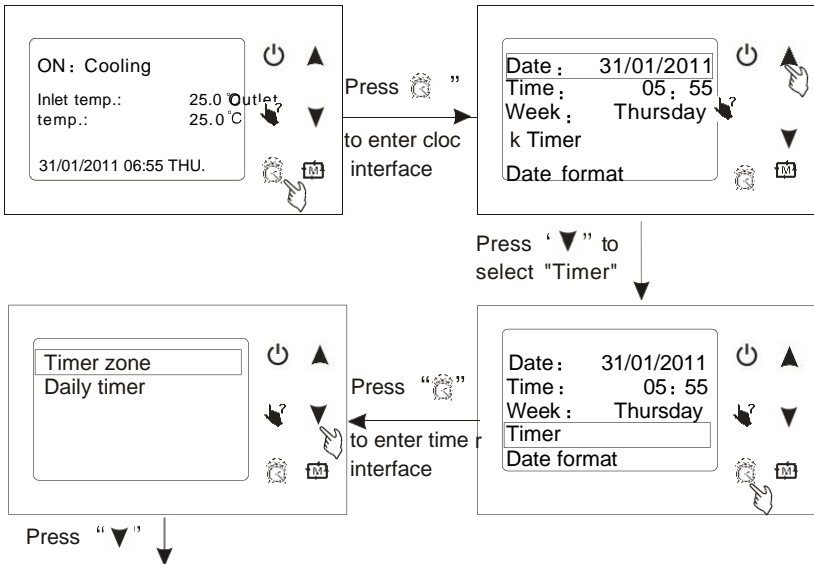


4. USAGE AND OPERATION

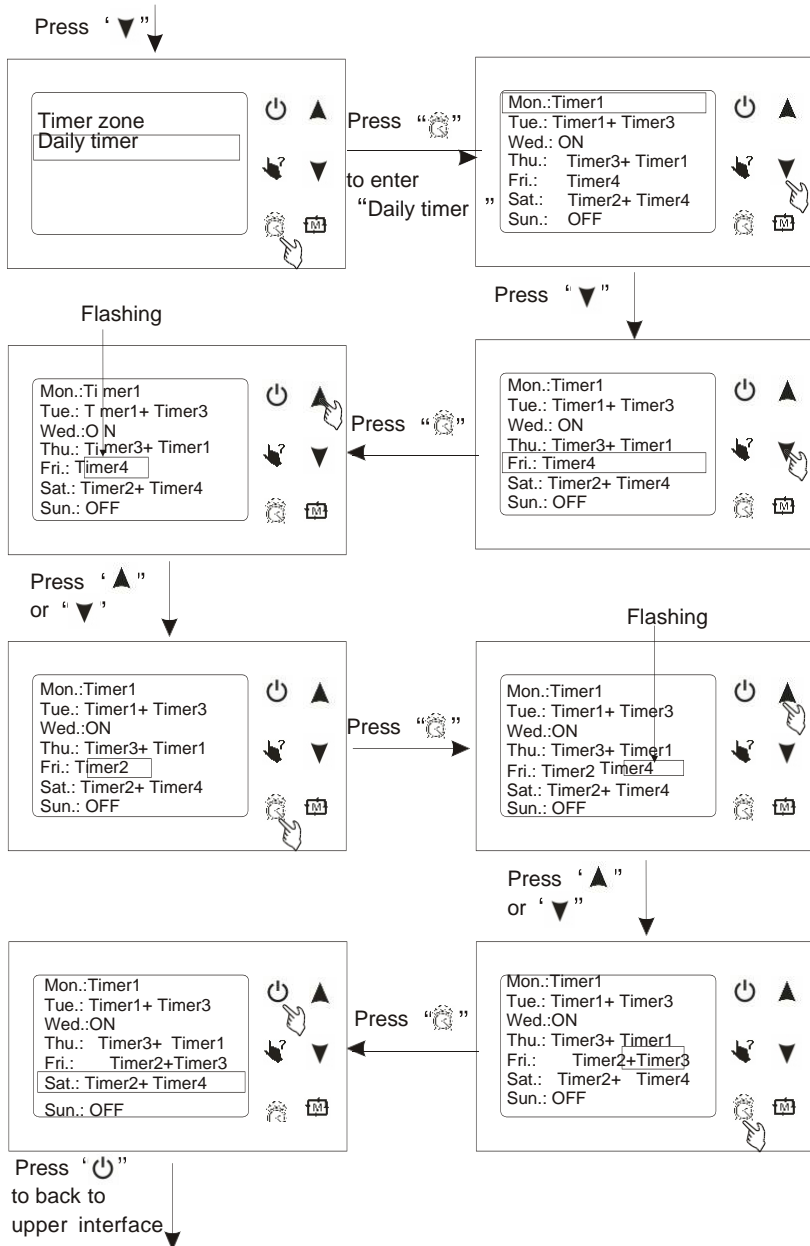


- Tips :1) The operation of Timer2, Timer3, Timer4 is the same with Timer1;
 2) Timer1 :07:30-22:00 means system starts up at 7:30, and shut down at 22:00 automatically;
 3) If there is no operation in 10s, system will memory parameter setting automatically.

B. The operation of daily timer

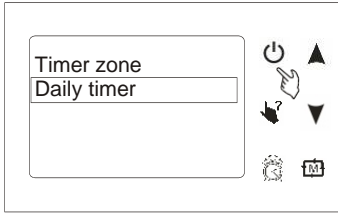


4. USAGE AND OPERATION

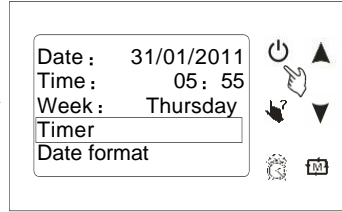


4. USAGE AND OPERATION

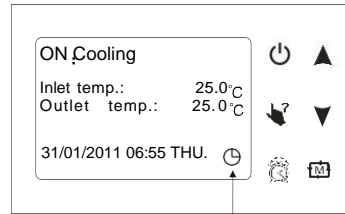
Press "⏻"
to back to upper
interface



Press "⏻"
to back to
upper
interface



Press "⏻"
to back to upper
interface



If "⏻" has been shown, it means
timer on/off has been set

Tips :The Timer operations of Monday, Tuesday, Wednesday, Thursday, Saturday, Sunday is the same with Friday.

Monday OFF : means Monday Timer hasn't been set, and the running state is the same with Sunday at 24:00, for example, if system is running at 24:00 on Sunday, then it will be running the whole day on Monday, and vice versa;

Wednesday ON : means system will be running the whole day on Wednesday

Thursday OFF : means system will be off the whole day on Thursday;

Saturday Timer1+Timer2 : means the time to start up and to shut down is according to Timer1 and Timer2.

If there is no operation in 10s, system will memory the parameter setting automatically and back to main interface.

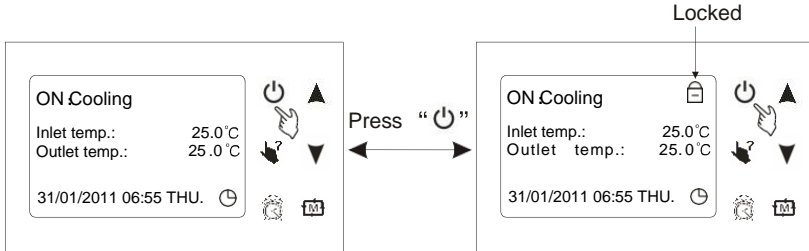
4. USAGE AND OPERATION

4.8 Keyboard lock

To avoid mis-operations, please lock the controller after parameter setting.

At the main interface, pressing “⏻” for 5 seconds the keyboard will be locked.

When the keyboard is locked, pressing “⏻” for 5 seconds, the keyboard will be unlocked.



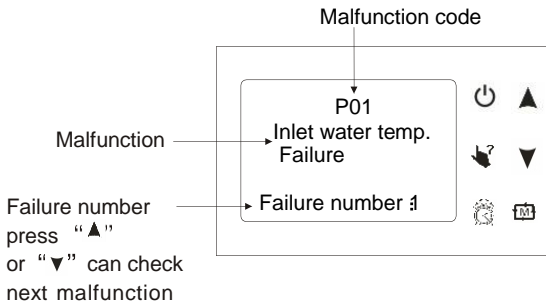
NOTES:

When the unit is in alarming state, the key lock can be removed automatically.

4.9 Malfunction display

There will be malfunction code showing on the controller screen when relative malfunction occurs.

You can refer to the malfunction table to find out the failure cause and solution. For example :



4.10 Parameter table

| Meaning | Default | Remarks |
|-------------------------------------|---------|------------|
| Set-point of cooling target temp. | 27 °C | Adjustable |
| Set-point of heating target temp. | 27 °C | Adjustable |
| Set-point of auto mode target temp. | 27 °C | Adjustable |

5. MAINTENANCE AND INSPECTION

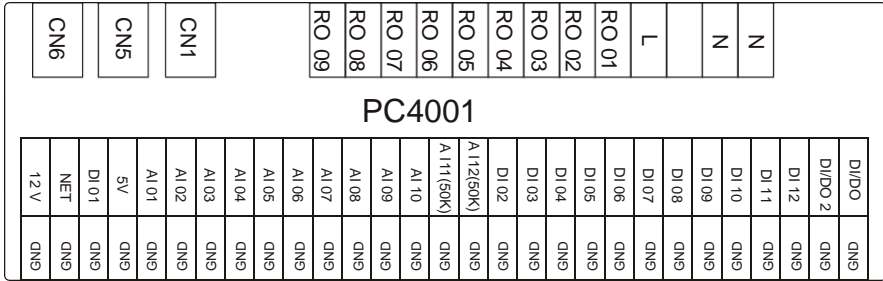
5.1 Malfunction table

You can refer to the malfunction table to find out the failure cause and solution.

| malfunction | display | Indicator | Reason | resolution |
|---|---------|--------------|---|---|
| Power on | | Off | | |
| Normal working | | On | | |
| Inlet temp. Sensor failure | P01 | 1 On 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Outlet temp. Sensor failure | P02 | 2 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Recovery temp. Sensor failure | P033 | 3 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Ambient temp. Sensor failure | P04 | 4 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Coil 1 temp. Sensor failure | P15 | 5 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Coil 2 temp. Sensor failure | P25 | 5 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Suction 1 temp. Sensor failure | P17 | 7 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Suction 1 temp. Sensor failure | P27 | 7 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Discharge 1 temp. Sensor failure | P181 | 8 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Discharge 2 temp. Sensor failure | P281 | 8 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Antifreezing 1 temp. Sensor failure | P19 | 9 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Antifreezing 2 temp. Sensor failure | P29 | 9 on 1 off | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| High pressure1 protection | E11 | 11 on 1 off | The high-pressure switch is broken | Check the pressure switch and cold circuit |
| High pressure2 protection | E21 | 11 on 1 off | The high-pressure switch is broken | Check the pressure switch and cold circuit |
| Low pressure1 protection | E12 | 12 on 1 of f | The low-pressure switch is broken | Check the pressure switch and cold circuit |
| Low pressure2 protection | E22 | 12 on 1 of f | The low-pressure switch is broken | Check the pressure switch and cold circuit |
| Heat source side water flow failure | E031 | 13 on 1 of f | No water/little water in water system | Check the pipe waterflow and water pump |
| The use side water flow failure | E032 | 13 on 1 of f | No water/little water in water system | Check the pipe waterflow and water pump |
| water flow over-low failure | E035 | 13 on 1 of f | No water/little water in water system | Check the pipe waterflow and water pump |
| Electrical-heat over heat failure | E04 | 14 on 1 of f | Electrical-heat is over heat | Check or change electrical-heat |
| Compressor 1 overload failure | E101 | 21 on 1 of f | Compressor is overload | Check the compressor functionality |
| Compressor 2 overload failure | E201 | 21 on 1 of f | Compressor is overload | Check the compressor functionality |
| Water-inlet and outlet temp. difference | E06 | 16 on 1 of f | Water flow is not enough and low differential pressure | Check the pipe waterflow and whether water system is jammed or not |
| The system 1 use side antifreezing protection | E171 | 17 on 1 of f | Water flow is not enough | Check the pipe waterflow and whether water system is jammed or not |
| The system 2 use side antifreezing protection | E271 | 17 on 1 of f | Water flow is not enough | Check the pipe waterflow and whether water system is jammed or not |
| The system 1 heat source side antifreezing protection | E172 | 17 on 1 of f | Water flow is not enough | Check the pipe waterflow and whether water system is jammed or not |
| The system 2 heat source side antifreezing protection | E272 | 17 on 1 of f | Water flow is not enough | Check the pipe waterflow and whether water system is jammed or not |
| The primary anti-freezing protection | E19 | 19 on 1 of f | The ambient temp. is low | / |
| The secondary anti-freezing protection | E29 | 19 on 1 of f | The ambient temp. is low | / |
| Discharge Temp. Of system 1 is too high | P182 | 8 on 1 off | The compressor is overload | Check the compressor functionality |
| Discharge Temp. Of system 2 is too high | P282 | 8 on 1 off | The compressor is overload | Check the compressor functionality |
| System protection | E05 | 8 on 1 off | The protection system is failure | Check each protection point of the system |
| Defrosting | | Flashing | / | / |
| Communication failure | E08 | / | Communication failure between wire controller and mainboard | Check the wire connection between remote wire controller and main board |

6.APPENDIX

6.1 Connection of PCB illustration



Connections explanation :

| NO. | Symbol | Meaning | NO. | Symbol | Meaning |
|-----|-------------|---|-----|------------|---|
| 1 | AC-L | Live line | 21 | DI 07 | Water flow switch protection input |
| 2 | AC-N | Null line | 22 | DI 08 | Electric heater overload protection input |
| 3 | RO 01 | Compressor 1 output(220VAC) | 23 | DI 09 | Compressor 1 overload protection input |
| 4 | RO 02 | Compressor 2 output(220VAC) | 24 | DI 10 | Compressor 2 overload protection input |
| 5 | RO 03 | High speed of fan output(220VAC) | 25 | DI 11 | System protection input |
| 6 | RO 04 | Low speed of fan output(220VAC) | 26 | DI 12 | Emergency switch input |
| 7 | RO 05 | Water pump output(220VAC) | 27 | AI 01 | Water input temperature input |
| 8 | RO 06 | 4-way valve output(220VAC) | 28 | AI 02 | Water output temperature output |
| 9 | RO 07 | Electric heater output(250VAC) | 29 | AI 03 | System 1 fan coil temperature input |
| 10 | RO 08 | Spray valve output(220VAC) | 30 | AI 04 | System 2 fan coil temperature input |
| 11 | RO 09 | Alarm system output(220VAC) | 31 | AI 05 | Ambient temperature input |
| 12 | DI/DO 1 | Mode indicator output | 32 | AI 06 | System 1 antifreeze temperature input |
| 13 | DI/DO 2 | Emergency switch output | 33 | AI 07 | System 1 antifreeze temperature input |
| 14 | DI 01 | Flow rate input | 34 | AI 08 | System 1 suction temperature input |
| 15 | DI 02 | System 1 high pressure protection input | 35 | AI 09 | System 2 suction temperature input |
| 16 | DI 03 | System 1 low pressure protection input | 36 | AI 10 | No use |
| 17 | DI 04 | System 2 high pressure protection input | 37 | AI 11(50K) | System 1 discharging temperature input |
| 18 | DI 05 | System 2 low pressure protection input | 38 | AI 12(50K) | System 2 discharging temperature input |
| 19 | NET GND 12V | Connecting to the remote controller | 39 | CN1 | System 2 electric expansion valve output |
| 20 | DI 06 | Phase sequence protection | 40 | CN6 | System 1 electric expansion valve output |

6.APPENDIX

62 Caution & Warning

1. The unit can only be repaired by qualified installer Fluidra personnel or an authorised dealer.
This appliance is not intended for use by persons (including children) with reduced physical sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. for Europe market
Children should be supervised to ensure that they do not play with the appliance.
2. Please make sure that the unit and power connection have good earthing, otherwise may cause electrical shock.
3. If the supply cord is damaged, it must be replaced by the manufacturer or our service agent or similarly qualified person in order to avoid a hazard.
4. Directive 2002/96/EC (WEEE):
The symbol depicting a crossed-out waste bin that is underneath the appliance indicates that this product, at the end of its useful life, must be handled separately from domestic waste, must be taken to a recycling centre for electric and electronic devices or handed back to the dealer when purchasing an equivalent appliance.
5. Directive 2002/95/EC (RoHs): This product is compliant with directive 2002/95/EC (RoHs) concerning restrictions for the use of harmful substances in electric and electronic devices.
6. The unit CANNOT be installed near the flammable gas. Once there is any leakage of the gas , fire can be occur.
7. Make sure that there is circuit breaker for the unit, lack of circuit breaker can lead to electrical shock or fire.
8. The heat pump located inside the unit is equipped with an over-load protection system. It does not allow for the unit to start for at least 3 minutes from a previous stoppage.
9. The unit can only be repaired by the qualified personnel of an installer center or an authorized dealer. (for North America market)
10. Installation must be performed in accordance with the NEC/CEC by authorized person only. (for North America market)
11. USE SUPPLY WIRES SUITABLE FOR Ⓢ
12. Caution: Single wall heat exchanger, not suitable for potable water connection.

63 Cable specification

1. Single phase unit

| Nameplate maximum current | Phase line | Earth line | MCB | Creepage protector | Signal line |
|---------------------------|----------------------|--------------------|------|------------------------|----------------------|
| No more than 13A | 2 1.5mm ² | 1.5mm ² | 20A | 30mA less than 0.1 sec | n 0.5mm ² |
| 13-25A | 2 4mm ² | 4mm ² | 40A | 30mA less than 0.1 sec | |
| 25-30A | 2 6mm ² | 6mm ² | 40A | 30mA less than 0.1 sec | |
| 30-40A | 2 10mm ² | 10mm ² | 63A | 30mA less than 0.1 sec | |
| 40-55A | 2 16mm ² | 16mm ² | 80A | 30mA less than 0.1 sec | |
| 55-70A | 2 25mm ² | 25mm ² | 100A | 30mA less than 0.1 sec | |

2. Three phase unit

| Nameplate maximum current | Phase line | Neutral line | Earth line | MCB | Creepage protector | Signal line |
|---------------------------|----------------------|--------------------|--------------------|------|------------------------|----------------------|
| No more than 13A | 3 1.5mm ² | 1.5mm ² | 1.5mm ² | 20A | 30mA less than 0.1 sec | n 0.5mm ² |
| 13-25A | 3 4mm ² | 4mm ² | 4mm ² | 40A | 30mA less than 0.1 sec | |
| 25-30A | 3 6mm ² | 4mm ² | 6mm ² | 40A | 30mA less than 0.1 sec | |
| 30-40A | 3 10mm ² | 4mm ² | 10mm ² | 63A | 30mA less than 0.1 sec | |
| 40-55A | 3 16mm ² | 4mm ² | 16mm ² | 80A | 30mA less than 0.1 sec | |
| 55-70A | 3 25mm ² | 4mm ² | 25mm ² | 100A | 30mA less than 0.1 sec | |

When the unit will be installed at outdoor, please use the cable which can against UV.



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