AWM4

Australian Imperial Force unit war diaries, 1914-18 War

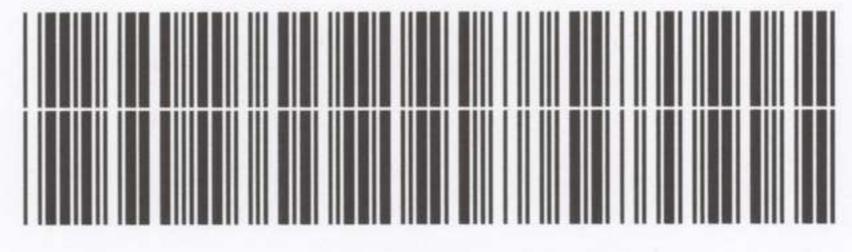
Supplies & Transport

Item number: 25/4/15

Title: Senior Mechanical Transport Officer,

Australian Corps

March 1918



AWM4-25/4/15

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CONFIDENTIAL.

ORIGINAL. DUPLICATE. TRIPLICATE.

Australian Imperial Force.

WAR DIARY

OF

S. M. T. O., AUSTRALIAN CORPS.

FOR

MARCH,

191₈.

Signature of Officer compiling

E.C. Lane di

Signature of Officer Commanding

SM.T.O., AUSL. Gorps

or

Instructions regarding War Diaries and Intelligence Summaries are contained in F. S. Regs., Part II. and the Staff Manual respectively. Title pages will be prepared in manuscript.

INTELLIGENCE SUMMARY.

Place Date Hour	Summary of Events and Information	Remarks and references to Appendices
LETRE. 1/3/18.	No. 18920, Seggt. E. Ramsbotham, proceeded on 14 days Leave of Absence granted to U. K. 2/Lieut. L. Prichard, A/Adjt. S.M.T.O., Australian Corps, visited "K" Siege Park, and in company with Officer i/c Caterpillar Workshops then visited Caterpillar Park and inspected Records in connection with D. of T's. Circular letter 8133/13. It was found that Siege Park are using Caterpillar Track Pins to the best advantage by turning Pins when one side is worn, consequently Demands for this item is kept low. With regard to returning worn out pins to Base they have been using these as Clevis pins, thus saving issue of new Clevis pins or bolts and nuts in lieu. Report forwarded to D.D.S.& T. giving this information Weather Fine.	n.
# 2/3/18.	D.D.S.& T., Fourth Army, called with reference to "K" Siege Park and Heavy Artillery. He understood that "K" Siege Park were under the impression that they were solely under the S.M.T.O., whereas they were under Heavy Artillery, but came under S.M.T.O. for Technical matters. This has always been understood, S.M.T.O. never interferes with Siege Park except on technical matters and to detail any lorries they may state they have available after reserving what the G.O.C., H. A., required for Artillery work.	
	Adjutant visited "K" Siege Park in connection with enquiry re lost magneto on Thornycroft lorry evacuated by "K" Siege Park. This matter is in the hands of the Heavy Artillery who have convened a Court of Enquiry. The Court is still enquiring. A/Adjt. visited D.D.S.&.T., Fourth Army, and attended weekly conference of Adjutants. Weather Cold, slight fall of snow.	
# 3/3/18.	Adjutant brought up question with D.A.A.G. with reference to D.G.T. Units at present attached "K" Supply Column. The existing arrangement is that vehicles of these Units are attached to "K" Supply Column for light repairs and to D.G.T. Workshops for heavy repairs and evacuations. (ASOO,) D.D.& L. London, E.C. (ASOO,) Wt. Wij771/M2031 750,000 3/17 Sch. 52 Forms C2.10/14	

or

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INTELLIGENCE SUMMARY.

Place	Date	Hour	Summary of Events and Information	Remarks and references to Appendices
FLETRE.	3/3/18. (contd)		Considerable doubt as to whom these units are administered by is in existence, as reports on accidents are sent to D.G.T. Workshops and then to S.M.T.O. via Army Headquarters and Corps Headquarters. By this procedure the first intimation of accidents, etcz, reaches S.M.T.O. probably 3 weeks after the accidents, etc., and adds considerably to the difficulty in tracing cause and blame. D.A.A.G., Australian Corps, is in communication with D.D.S.& T. re better arrangements being made.	
			No. 3. Aust. D.S.Column handed over to 3rd. Australian Division for move to back area. (DESVRES.)	
***	4/3/18		See Appendix No. /. being D. of T's. Circular Memorandum No. 236, reference "Permissible limits of wear in M.T. Vehicles with a view to securing economy in the use of spare parts."	Appendice !
			This Circular has been distributed to-day to all M.T. Units of Australian Corps. (1159). See Appendix No. 2 re evacuation of Mechanical Transport. (948). Weather.	· 2
"	5/3/18		Major J. Hamilton, A.A.S.C., O.C. "K" Ammunition Park, in the absence of S.M.T.O., Australian Corps, called at this Office and conferred with A/Adjutant with reference to re-organization of M. T. on a Divisional basis. See Appendices Nos. 3 4 on the same subject, being orders issued, which are self explanatory. (148/1).	3.4
			See Appendix No. 5, complete copy of which was passed on to "K" Siege Park to-day for action with a view to effecting homogeneity in M.T. Units. (1110).	. 5
			Weather. Time with	
			D. D. & L., London, E.C. (Afoo4) Wt. W1771/M2031 750,000 5/17 Sch. 52 Forms C2.10/14	
				No.

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INTELLIGENCE SUMMARY.

Place	Date Hour	Summary of Events and Information	Remarks and references to Appendices
LETRE.	6/3/18.	With reference to entry of yesterday's date re organization of M. T. on a Divisional basis, see appendix No. 6. which is self explanatory. (148/1).	Appendix.
***	7/3/18.	Nothing further to report. Weather Fine. Lieut. Col. A. Moon, C.M.G., O.C. "K" Supply Column, returned from Leave and visited S.M.T.O.	
		to provisionally take over command of Headquarters Australian Corps M.T. Column. See appendix No. 7 re reduction in establishment of lorries allotted to various S.B.A.Cols for carriage of ammunition.	7
		S.M.T.O., Australian Corps, returned from duty as D.M.T.S., A. I. F., in England. Weather Fine.	
***	8/3/18.	In order to effect homogeneity with M.T. Units of Australian Corps, all previous instruction with reference to re-organization of M. T. on a Divisional basis are cancelled and instruction as per appendix No. 8 attached hereto, were issued to Units concerned. Weather Fine.	s ns na
"	9/3/18.	2/Lieut. L. Prichard, A/Adjutant S.M.T.O., Australian Corps, visited D.D.S.& T., Fourth Army D.A.D.T. suggested that arrangements be made for a further homogeneity scheme in Corps with the specific object of making all lorries with M.T. Units of one make. Matter referred to S.M.T.O. for consideration.	
		See appendix No. 9 with reference to re-organization of M. T Weather Fine	. 9
		D. D. & L., London, E.C. (Afoo4) Wt. W1771/M2031 750,000 5/17 Sch. 52 Forms C2.16/14	
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INTELLIGENCE SUMMARY.

Place	Date	Hour Hour	Summary of Events and Information	Remarks and references to Appendices
LETRE. 10	0/3/18.		S.M.T.O., Australian Corps, visited D, of T., G.H.Q., and discussed re-organization of M.T. D. of T. suggested that action be taken to create homogeneity, as per appendix No. /O attached. Weather Fine.	Appendia 10
" 13	1/3/18.		Routine as usual. Weather Fine , cloudy.	
" 12	2/3/18.		See appendix No. // reference re-organization of M.T. Nothing further to report. Weather Fine and cold.	Appendix
13/3/3	18.		Capt. H.M. Tatham returned from Leave of absence to U. K. and was posted to No. 5. Aust. Div. M. T. Company for duty as from to-day.	
			Lieut. H.J. Lane appointed adjutant to S.M.T.O., Australian Corps, vice Capt. H.M. Tatham to No. 5. Aust. D.M.T. Coy.	
			2/Lieut. L. Prichard posted from supernumerary to establishment of Australian M. T. in Franse to No. 4. Aust. Div. M. T. Company, to complete establishment.	
			Major J. Hamilton, late O. C. "K" Ammunition Park, visited S.M.T.O., Australian Corps.	
			Fourth Army now designated Second Army with effect as from to-day. Weather Fine.	
# :	14/3/18		Major A.W. Harvey late O.C. No. 5. A.A.S.P. reported to-day.	
			B. General R.A. Carruthers, D.A. and Q. M. G., Australian Corps, called on S.M.T.O. with reference to re-organization of M. T.	
			Nothing further to report. Weather. Rain started early morning.	
			D. D. & L., London, E.C. Wt. W1771/M2031 750,000 5/17 Sch. 52 Forms, C2-18/14	The state of the s

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INTELLIGENCE SUMMARY.

Place	Date Ho	Summary of Events and Information . refe	marks and erences to ppendices
LETRE.	15/3/18.	S.M.T.O. visited D.A. and Q.M.G., Australian Corps, with reference to re-organization of M.T. Major C.J. Goddard, D.S.O., late O.C. No. 2. A.A.S.P., and Lieut. L.T. Maplestone, reported S.M.T.O. for attachment. Weather Fine.	
***	16/3/18.	Adjutant accompanied by 2/Lieut. L. Prichard, attended weekly conference of Adjutants, checked over units weekly returns and discussed events of current week. Nothing further to report. Weather Fine.	- 15.1
"	17/3/18.	Nothing further to report. Weather Fine. Lieut. Col. A. Moon, C.M.G., O.C. Headquarters Aust. Corps M. T. Column, visited S.M.T.O. with reference to locations of M. T. Units.	
		Routine as usual. Weather Fine and sunny.	
11	18/3/18.	Nothing to report. Weather Fine.	
#	19/3/18.	See appendix No. /2 re homogeneity and re-organization of M. T. which has this day been circulated to units concerned. (AH/148/2).	rendice
		Lieut. Col. A. Moon, C.M.G., O.C. Headquarters Aust. Corps M. T. Column, visited S.M.T.O. and submitted alternative locations for M. T. Units of the Corps.	
		Weather. Heavy Rain.	
***************************************	20/3/18.	With reference to entry of yesterday and appendix No. /2, owing to the non-arrival of vehicles from VIII Corps the exchange of vehicles concerned has been deferred till to-morrow. Instructions have been issued accordingly. Arrangements made for exchange of vehicles with II Corps to be effected on 21/3/18.	
		D. D. & L., London, E.C. (AE004) Wt. W1771/M2031 750,000 5/17 Sch. 52 Forms C2.16/14	
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INTELLIGENCE SUMMARY.

ETRE.20/3/18.		
(contd)	S.M.T.O. accompanied by Adjutant, visited Australian Corps Reinforcement Depot and inspected personnel which is to ne allotted to man the 1st. and 2nd. Australian Siege Batteries in replacement of Imperial personnel which will be despatched to Base.	
" 21/3/18.	Reference entry of yesterday's date. S.M.T.O. visited rendezvous where exchange of vehicle with II and VIII Corps was being effected.	98
	Headquarters Aust. Corps M. T. Column now located at St. Jans Cappell. Weather Fine.	
" 22/3/18.	Reference entry of 19/3/18 and appendix No. /2 exchange of vehicles with XXII Corps effected to-day	
	S.M.T.O. visited D.D.S.& T., Second Army, with reference to arranging for a suitable car for the G. O. C., 4th. Aust. Division, in replacement of car evacuated to Base for repairs.	
	Drew 1290 Francs on Imprest from Paymaster, Australian Corps, and paid staff of S.M.T.O., Australian Corps, D.M.T.S., A. I. F., and A. I. F. Printing Section. Expended on Acquittance Rolls Nos. 319 % 340 melusive.	
	Weather Fine. Mach	
" 23/3/18.	Lieut. H.J. Lane, Adjutant S.M.T.O., visited D.D.S.& T., Second Army, and attended the weekly conference of adjutants and checked over units weekly returns.	
	S.M.T.O., Australian Corps, visited Australian Corps "Q" reference move of 3rd. Aust. Div- ision.	
	Weather Fine cloudy.	
	D. D. & L., London, E.C. (A8004) Wt. W1771/M2031 750,000 5/17 Sch. 32 Forms C2. 16/14	

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INTELLIGENCE SUMMARY.

Place	Date	Hour	Summary of Events and Information	Remarks and references to Appendices
LETRE.24/	3/18.		Adjutant visited Australian Corps "Q" with reference to the move of 5th. Australian Div- isionz	
			Notification received that 100 lorries would be used on Army reserve on 25/3/18 for movement of Troops by lorry.	
			Instructions issued to 3rd. Aust. Div. M. T. Coy. to move from present location to STEENVOOR area.	DE
			Weather Fine. null	
" 25/	3/18.		Reference entry of yesterday re movement of Troops by lorries. See appendices Nos. /3	Appendice
			Lieut. Colonel G.C. Somerville, A.Q.M.G., Australian Corps, visited S.M.T.O. with reference to reserve of lorries for 26/3/18 for transportation of 2 Battallions 8th. Infantry Brigade and 5th. Aust. Divisional Troops within the Army area. See appendix No. /5 being instructions issued for this move. (1101).	"
			Major M. N. McD. Lyons, O.C. 3rd. Aust. Dit. M. T. Coy., visited S.M.T.O. with reference to of Unit to Third Army Area. See appendix No. /6. being Movement Order issued by this Office. (1185).	move
			B. General R.A. Carruthers visited S.M.T.O. with reference to contemplated moves of units.	
			Adjutant visited Australian Corps "Q" with reference to movement of Troops by lorry in Army Area.	
			Weather Showery.	
			D. D. & L., London, E.C. (ASoo4) Wt. W1771/M2031 750,000 5/17 Sch. 52 Forms C2**8/14	

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INTELLIGENCE SUMMARY.

	Date	Hour	Summary of Events and Information	Appendices
LETRE. 26	/3/18.		Routine as usual.	
			Major General C.B.B. White, Australian Corps, called and interviewed S.M.T.O. with reference the move of A.I.F. Printing Section to summer quarters in back areas.	to
			B. General F.M. Wilson, D.D.S.& T., Second Army, visited S.M.T.O. with reference to local purchase of N. I. V. Stores and outstanding accounts for same.	
			Weather Dull and doubtful.	
" 27	/3/18.		B. General R.A. Carruthers, D.A. and Q.M.G., Australian Corps, called on S.M.T.O. with refer to move of units to ThirdArmy and to the general lorry situation in the Corps.	ence
			Adjutant visited Australian Corps "Q" re Transport available for extraneous services.	
			See appendix No. /7 being instructions issued for the move of No. 5. Aust. Div. M.T. Coy to Third Army area. (1185).	Appendisc
			Weather Dull. NAUT.	
" 28	/3/18.		See appendix No. 18 re vigilance of guards etc. in cases of Aeroplanes landing in Corps area.	Appendia 18.
			Adjutant visited Australian Corps "Q" with reference to availability of Transport for extraneous services.	
			Nothing further to report. Weather Dull. Weather Dull.	
" 29,	/3/18.		19th. Division joined Australian Corps on transfer from Third Army. O. C. 19th. Div. M.T. Company reported this Office.	
			D. D. & L., London, E.C. (A8004) Wt. W1771/M2031 750,000 5/17 Sch. 52 Forms C2.16/14	

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INTELLIGENCE SUMMARY.

Place		Date	Hour	Summary of Events and Information					
ETRE.		/18. td.)		Major C. J. Goddard, D.S.O., called at this Office with reference to the formation of 1st. and 2nd. Australian Siege Battery Ammunition Columns. The Australian personnal which is being organized to relieve Imperial personnel now with these Batteries are at present located at Australian Corps Reinforcement Depot, but owing to limited accommodation are being moved to new location. See appendix No. 19 reference this matter. Weather Dull, Rain during afternoon.	appendis 19				
***	30/3	/18.		Personnel of 19th. Division being conveyed by rail from Third Army area to be transported by lorry to their area on detrainment in Australian Corps. Adjutant visited Australian Corps "Q" to armange particulars of move.					
				Adjutant visited D.D.S.& T., Second Army, and attended conference of adjutants reference weekly returns.					
				25th. Division joined Australian Corps on transfer from Third Army.					
				Major Spoor, O. C. 25th. Div. M.T. Company, reported to S.M.T.O. to arrange for location of unit in this area. Weather Fine.					
**	31/3	/18.		Routine as usual. See appendix no 20. "Return of Battle Carnalties" for Month of March 1918. See appendices nos. 21, 22, 23 and 24. re "State of Mo.F." for March. WHI.	" " " " " " " " " " " " " " " " " " " "				
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OF

S. M. T. O., AUSTRALIAN CORPS.

FOR

M A R C H, 1918.

LIST OF APPENDICES.

No.	Subject.
1.	D. of T. Cirvular Number 236.
2.	Extract from G. R. O's. 25/2/18. (Evacuation of Mech. Transport.)
3) 4)	Re-organization of M. T. on a Divisional Basis.
5.	Homogeneity scheme for S.B.A.C's.
6.	Re-organization of M. T. on a Divisional Basis.
7.	Reduction in Establishment of lorries in S.B.A.C's.
8.) 9.) 10.) 11.)	Re-organization of M. T. on a Divisional Basis.
13.) 14.) 15.)	Movement of Troops by lorry.
16.	Movement of No. 3. Aust. Div. M. T. Company.
17.	Movement of No. 5. Aust. Div. M.T. Company.
18.	Vigilance of Sentries in cases of Landing of Air-craft in Corps Area.
19.	Australian Personnel of Aust. S.B.A.C's.
20.	"Return of Battle Casualties" for Month of March, 1918.
21.) 22.) 23.) 24.)	"State of M. T." for March, 1918.

appendise Nº1.

D.T. 15295.

DIRECTOR OF TRANSPORT'S CIRCULAR MEMORANDUM, No. 236.

GENERAL HEADQUARTERS,

24th December, 1917.

PERMISSIBLE LIMITS OF WEAR IN M.T. VEHICLES WITH A VIEW TO SECURING ECONOMY IN THE USE OF SPARE PARTS.

1. In Director of Transport's Circular Memorandum, No. 167, attention was drawn to the necessity for economising in the repair of M.T. vehicles. In paragraph 4 (a) it was laid down that every endeavour should be made to carry on with the existing parts, by not scrapping worn parts until absolutely necessary.

Since that date the difficulty of obtaining spare parts from England has increased considerably, and it is necessary for further steps to be taken to reduce our demands on England for such parts.

- 2. In order to guide workshop officers and officers of the M.T. Inspection Unit as to the amount of wear that can be permitted in various parts of M.T. vehicles before these parts are scrapped, the attached schedule has been drawn out and is circulated herewith.
- 3. This Schedule has been divided into three different tables, viz.:—

Table I.—Standard in cases of complete overhauls of motor vehicles or main units thereof in Heavy Repair Shops.

Table II.—Standard in the case of overhauls carried out in the Mobile Workshops of Field Units.

Table III.—Limits down to which it has been found possible in practice to run the various parts without fear of consequential damage to other portions of the vehicle, or without unduly lowering efficiency.

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4. Examination of the details given in this Schedule will enable workshop officers to see the standard of work that is being aimed at in complete overhauls, and also the amount of wear that is considered permissible in various parts before they should be finally scrapped. The tables are necessarily incomplete, as the Schedule would be unduly bulky if every part were dealt with. Sufficient data are, however, included to enable the general

standard aimed at in each case to be appreciated.

5. The reason why it is possible to allow wider limits in the case of repairs carried out in the Mobile Workshops of Field Units is due to the fact that the vehicles overhauled in the Field will be running, in the majority of cases, under the immediate supervision of the workshop officer who has carried out the repair, and who is, therefore, in a position to watch the parts that exhibit a certain amount of wear and which may have to be replaced at a fairly early date.

On the other hand, vehicles overhauled in the Heavy Repair Shops are issued to units which are not conversant with their condition, and they must, therefore, be in such a state that they will run for a 'considerable time without requiring any appreciable

workshop attention.

6. The figures shewn in Table III. have been arrived at as the result of examining a large number of running vehicles, and it has been found in practice that parts can be run worn up to these limits without seriously reducing the efficiency of the vehicles, without causing consequential damage to other parts of the machine, and without fear of immediate breakdowns being

caused thereby.

It is not, however, desired that the figures given in this table should be considered as absolutely hard and fast limits which must never be departed from. The idea is rather to show how far it is considered wear can be carried in practice without serious consequential damages being caused. Much must be left to the discretion of the Commanding Officer, and the workshop officer of the unit, who may have good reason for scrapping parts worn somewhat below these limits, or for retaining them even when worn somewhat in excess thereof.

7. It must be borne in mind that there is a distinct difference between the "play" which is caused by wear, and that which is due to faulty fitting and workmanship, for example, badly fitting keys, badly bedded bearings, units erected out of line, etc.

> B. BOYCE, Major-General, Director of Transport.

SCHEDULE TO ACCOMPANY DIRECTOR OF TRANSPORT'S CIRCULAR MEMORANDUM, No. 236.

PERMISSIBLE LIMITS OF WEAR IN M.T. VEHICLES WITH A VIEW TO SECURING ECONOMY IN THE USE OF SPARE PARTS.

Limits of wear and clearances allowable when repairs of motor vehicles are being carried out either in Heavy Repair Shops, or in the Mobile Workshops of Field Units, and also the limits of wear beyond which it has been found in practice that consequential damage is done to other parts.

(1)	(2)	(3)	Settle of the section			1)			(5)
27 = 4010 AV	= 1020.	100		DIMENSIONS :	FOR LIMITS O	NOTES.			
UNIT.	UNIT. COMPONENT OR REMARKS.		In the case of	LE I. of the complete otor vehicles or ereof in Heavy	In the case	LE II. of overhauls in the Mobile Field Units.	Scrapping l Unit, i.e., fig consequential	LE III. imit for Field gure at which damage to liable to arise.	of the dimensions dealt with most frequently in the Schedule.
arrest min file b	To be the great sol	(9) 1000-	LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	
Engine—	one dissipanciana uno								
1	Cylinder and Piston	Maximum clearance between	·003" per inch bore	·002" per inch bore	·0035" per inch bore	·0025" per inch bore	·004" per inch bore	·003" per inch bore	In all cases where the wear approach these limits, steps should be taken to ensu that the piston rings are in good order. The majority of the lorry pistons will respect to the limits and the limits.
			toro- seriashad ret maines 1->	1200		34900	Topicos la continue de continu	orand	satisfactorily till worn up to the limits show in Table III. Should the slack affect to petrol consumption, or cause excessive oiling, they can be scrapped earlier. Good fittings are essential with loose pistons.
2	Cylinders	Wear (a) Oval (b) Taper	·002" per inch bore ·0015" per inch stroke with a maxim	The state of the s	·0025" per inch bore ·002" per inch stroke with a maxim		·004" per inch bore ·003" per inch stroke with a maxim	·002" per inch stroke	Provided in all cases that reasonab compression can be obtained.
						Thousand only			Connecting red
3	Piston Rings	(a) Gap	1/32"	1/32"	1/16"	1/16"			The gap is to be measured when the rir
		(b) Slackness in grooves	.005"	.005"	.010"	.010"	.080"	-080"	Although pistons should not be scrappe on account of the rings being slack until the limit shown in Table III. is reached, oversity
dava 2000 - nath	The contraction of the Contracti						260	Levo ze	rings should be made and fitted, whenever possible, when the slack is much less than this say '010" or '015". When the clearance between piston and cylinder exceeds '002" per inch of bore, piston ring clearances in groover should be kept down to '005", and the piston ring gap should not exceed '010" when measured at the bottom of the cylinder.

(1)	(0)	(9)		2020		THE REAL PROPERTY.	The same of the sa		
	(2)	(3)	DIMEN	SIONS	FOR LIMITS OF	NOTES.			
UNIT.	COMPONENT OR PART.	REMARKS.	TABLE I. In the case of the complete overhaul of motor vehicles or main units thereof in Heavy Repair Shops.		carried out in the Mobile		TABLE III. Scrapping limit for Field Unit, i.e., figure at which consequential damage to other parts is liable to arise.		N.B.—It will probably be of assistance in dealing with the figures given in the various tables to state below the equivalents or approximate equivalents of som of the dimensions dealt with most frequently in this Schedule. $\cdot 010'' = \frac{1}{100}'' \cdot 020'' = \frac{1}{50}'' \cdot 040'' = \frac{1}{25}''$
per pullant of somethic	The set of the land have the	ALL N	LORRIES. CARS.		LORRIES. CARS.		LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}'' \qquad \cdot 030'' = \frac{1}{32}'' \qquad \cdot 060'' = \frac{1}{16}''$
Engine-contd.	TANTON IN ACCOUNT OF THE PARTY	to be - dollars to the	Alata in a selection of the latest of the la	codi it	BON COLLEGE	no unisteles succ examil al leces	nu lo firmassivo nu estau incen	,UFFLLUID	LINE TRUMPINGS ATTINGS
4	Inner sleeve and piston	Maximum clear- ance between	(a) ·010" (b) ·008"	06"	(a) ·011" (b) ·009"	.007"	(a) ·014" (b) ·011"	.009"	 (a) For lorry engines of 110 mm. bore. (b) For lorry engines of 95 mm. bore. The car engines dealt with are 90 mm. bore.
minacoure 5 anow ed	Inner and outer sleeve	Ditto	·008" ·0 for both sizes of engine	05"	·008" for both sizes of engine	-005	·010" for both sizes of engine	•008"	Present Continuing Con
6	Cylinder and outer sleeve	Ditto	for both sizes of engine	04"	·008" for both sizes of engine	.005"	·010" for both sizes of engine	.008"	
7	Gudgeon pin	(a) Wearing surface maximum play (b) Where fixed	Good working fit w appreciable pla Absolutely tigh	ay	.004"	•003"	.008"	.006"	
8	Connecting rod Big ends	Taro sa ma	Good working fit w appreciable pla			BURE TO MIN			
9	Main Bearings	Lift	Good working fit w appreciable pla		.005"	.005"	.030"	.020"	
10	Crankshaft, crank-pins and journals	Wear oval	002"	02"	.003"	•003"			Oval crank-pins will usually be "trued up" when they are more than '003" oval.

(1)	(2)	(3)		TAKTEMOTOMO T	OR LIMITS OF	***	ARANCE Emo	(6)	NOTES.
UNIT.	COMPONENT OR PART.	REMARKS.	TABLE I. In the case of the complete		TABLE II. In the case of overhauls carried out in the Mobile Workshops of Field Units.		TABLE III. Scrapping limit for Field		N.B.—It will probably be of assistance in dealing with the figures given in the various tables to state below the equivalents or approximate equivalents of some of the dimensions dealt with most frequently in this Schedule. $\cdot 010'' = \frac{1}{100}'' \cdot 020'' = \frac{1}{50}'' \cdot 040'' = \frac{1}{25}''$
T William W.			LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$.015'' = \frac{1}{64}''$ $.030'' = \frac{1}{32}''$ $.060'' = \frac{1}{16}''$
Engine—contd.	 (a) Plain bearing crankshaft without adjustable thrusts (b) Do. do. with adjustable thrusts (c) Ball bearing crankshaft 	do.	·010" ·015"	1/32"	3/64" ·010" ·020"	3/64"	1/16" ·010" ·030"	. 1/16"	Provided that there is enough side play in connecting rod or gudgeon pin to prevent the small end from bearing hard on the piston bost or the gudgeon pin from touching the cylinder. Where crankshaft is carried on ball bearings, the end play must be kept small.
12	Cam shaft (a) When driven by helical gears (b) When driven by chain or spur gearing	Maximum end play do.	·015" ·030"				nun-		nelS misengestavleV VI
13	Magneto and pump shafts (a) When driven by helical gears (b) When driven by chain or spur gearing	Maximum end play do.	·015" ·030"			dispute to pool	Text 281 B sub- works with a cities	noiseaneli	
14	Flywheel	Out of truth on face.	.015"	.010"	93.8	m mar in 74	dudnia koz	economodii.	For overhauls in heavy repair shops the out of truth limit should not in general exceed .005", but engines need not be taken
	white he stock	an, its worm at the second and the s	ingist noute dispire			Service Contracts	beo D	of semands	out of the chassis merely to correct this fault provided the limits laid down in Table I. are not exceeded.
15	Clutch shaft	Running out of truth	3/32"	1/16"					These figures are not applicable to shaft fitted with leather (or composition) coupling

(1)	(2)	(3)			(4)			1 1188	(5)
	MAGN		D	IMENSIONS I	FOR LIMITS OF	F WEAR, CLE	ARANCE. ETC.		NOTES.
UNIT.	COMPONENT OR PART.	REMARKS.	TABLE I. In the case of the complete overhaul of motor vehicles or main units thereof in Heavy Repair Shops.		Workshops of Field Units.		Scrapping li Unit, i.e., fig	mit for Field ure at which damage to iable to arise.	N.B.—It will probably be of assistance in dealing with the figures given in the various tables to state below the equivalents or approximate equivalents of some of the dimensions dealt with most frequently in this Schedule. •010" = $\frac{1}{100}$ " •020" = $\frac{1}{50}$ " •040" = $\frac{1}{25}$ "
"A = "080 · "A	= 1080 - 125 == 15	in and	LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}''$ $\cdot 030'' = \frac{1}{39}''$ $\cdot 060'' = \frac{1}{16}$
Engine—contd.	Valve in guide (a) Inlet	Maximum clear-	.010"	.008"	.012"	·010"	.015"	.012"	Inlet valves or guides, or both if necessary, must be renewed when the leakage
and endely with an Irray colonicy and parasonal	gavized sun viuo fiz mun dia nosibita di	ance between, measured at point of minimum wear	bono.	010	- DIN		horo-		of air past the stem upsets the carburation. In many designs worn inlet valves and guides can be used again as exhaust valves or guides respectively.
ad no buigano si Manua aqua sel donti	(b) Exhaust	do.	.020"	.015"	•025"	.020"	.030"	.020"	If trouble is experienced through valve heads burning out, the guides may have to be replaced before the limits in Table III. are reached.
17	Valve tappet in guide	Clearance between	.020"	.015"	.025"	.017"	.030"	.020"	Bronze guides can often be white metalled It may be necessary to work to fine clearances in designs where figures shewr cause undue oil leakage or undue rattle. Oil leakage can often be largely eliminated by grooving the interior of guide.
18	Timing wheel chains	Elongation	where chair	oot of length n is adjust- wise to case	where chair	oot of length is adjust- vise to case	where chai	oot of length n is adjust- vise to case	
19	Clutch spigot bearing	Clearance	3/16" at rim of clutch	h" at rim of clutch	3/16"	1 "	1"	3/16"	Provided in all cases that the clutch does not touch anywhere when in the "out' position, and disengages properly.
20	Starting handle bush	Clearance to shaft	Good working fit	Good working fit	18"	1/16"	right through	an be worn gh, or at any is difficult to ng handle in	Dogs on starting handle must be kept well undercut.
Anne of all solings	THE RESERVE AND THE RESERVE TO	1930	HERE					Mari	

(1)	(2)	(3)		OIMPNETONE 1	FOR LIMITS O		A DANCE Emo		(5) (1) NOTES.
UNIT.	COMPONENT OR PART.	REMARKS.	TABI In the case o	E I. f the complete otor vehicles or	In the case		TABI Scrapping li Unit, i.e., fig	LE III. imit for Field gure at which damage to	N.B.—It will probably be of assistance in dealing with the figures given in the various tables to state below the equivalents or approximate equivalents of some of the dimensions dealt with most frequently in this Schedule. $\cdot 010'' = \frac{1}{100}'' \cdot 020'' = \frac{1}{50}'' \cdot 040'' = \frac{1}{25}''$
"4 = "080 - "2	= "080· ", = -	INSE.	LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}'' \qquad \cdot 030'' = \frac{1}{32}'' \qquad \cdot 060'' = \frac{1}{16}''$
Gear Box—	Gear wheels	Wear	of original	um lost by an width. Total ot to exceed t	y tooth not to aggregate lo	exceed 25% st off a pair	of original waggregate lo	m lost by any exceed 33% width. Total ost off a pair ot to exceed	Title and temperature (i.) The contract of the
2	Gear chains	Elongation	1" elongation		5/16" elongation				Provided in all cases that there is clearance to case.
3	Change speed selector motion	Lost motion	Not to excee of to	1727		d & of width		ed 1 of width	Lost motion to be measured between selector gear locking device and teeth of gear wheels.
4	Bearings (a) Ball bearing type (b) Plain bearings (i.) Non-adjustable type (ii.) Adjustable type	leading out of box	·002" per incof exterior ball ·015" To be suffic to prevent To be suffic to prevent	diameter of race iently tight oil leakage, iently tight	of exterior	ch diameter diameter of race.			In some designs where the distance between bearings is short, such as in lay shafts, it may be necessary to reduce the figure of '002" to '0015" or even '001" in the case of Table I., and to make corresponding reductions in Tables II. and III.

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(1)	(2)	(3)	DESCRIPTION ASSET	OTMENSIONS 1	(4	F WEAR, CLE	ADANCE Ema	. 180	(5) NOTES,	
Unit.	COMPONENT OR PART.	REMARKS.	TABLE I. In the case of the completoverhaul of motor vehicles		TABLE II. In the case of overhauls les or carried out in the Mobile leavy Workshops of Field Units.		TABLE III. Scrapping limit for Field		N.B.—It will probably be of assistance in dealing verification the figures given in the various tables to state be the equivalents or approximate equivalents of so of the dimensions dealt with most frequently in	
VA = 1880 - "Ide	= 'osa: "x' = 1	in- panco - j	LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.		
Gear Box—contd. 5	Splined shafts	(i.) Wear on splines not to exceed (ii.) Lift on shaft not to exceed	each spline e	1/64" off each spline ·010"	.020"	.015"	.030"	.020"	The figures given in Table I. massomewhat exceeded in the case of ce gear boxes such as Pagefield, where splines are very wide.	case of certain
mudd Sent Bosso	La ni bahiwon E				maille male		iclammola 6	exiterated		
		sine distriction of the sine o				MARINE NO. A. Security of		desidance des		
	ARSI DIGITAL DEL			entoremit, iten				dist muratiss	M nedsmort their cal	
de acoptes es come de la	Comment of the second state of the second se	trida - mais mais			Lad to	9-1813	Heel May	Little at South		
ALITA DATA		ROBS: L								
						date elected		regardent est		

(1)	(2)	(3)	7	TMENGIONG I		4) OF WEAR, CLE	ARANCE ETC	. (8)	NOTES,
Unit.	COMPONENT OR PART.	REMARKS.	TABI	E I. the complete tor vehicles or	TABLE II. In the case of overhauls carried out in the Mobile				N.B.—It will probably be of assistance in dealing with the figures given in the various tables to state below the equivalents or approximate equivalents of some of the dimensions dealt with most frequently in this Schedule. $\cdot 010'' = \frac{1}{100}'' \cdot 020'' = \frac{1}{50}'' \cdot 040'' = \frac{1}{25}''$
			LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}'' \qquad \cdot 030'' = \frac{1}{32}'' \qquad \cdot 060'' = \frac{1}{16}''$
Axles—	Road wheels Plain bearings type	(a) End play (i.) Chain driven rear wheels and front wheels	1/16"		1/16"	e de tomain de let 10 maaa	1"	Sill entrance	Wheel bushes last longer if the end play is kept below these figures by means of washering up, as by this means the axles and Bushes are better protected against the entry of water and grit.
the Cartie of Cortain	Non-adjustable	(ii.) Live axle rear wheels (b) Rock at rim (Maximum) (a) End play	1/32" ‡" Nil	Nil	1/32" ½" · 020"	.015"	1/16" 3" · 030"	.020"	Wheels should be frequently washered up, so as to keep the end play as small a possible, in order to avoid wear on wheel retaining nuts, or damage to threads on axle tubes.
	ball or roller bearing type Adjustable ball or roller bearing type	(a) End play (b) Rim Rock (a) End play (b) Rim Rock	1/32"	½" Nil 1/32"	1/32"	3/16" ·015" 1/32"	3" ·030" 1/16"	1/16"	Adjustable ball or roller bearings shoul always be kept adjusted so that the play is a small as possible. They should be scrappe when the working surfaces show signs of chipping or flaking.
2	Spring shackle pins Shackle pin bushes Shackle plates—	Clearance between pin and bush wear	3/32"	1/32"	1/1/8	1/16"	3/16" Till worn	3/32" through. 1/16"	Care must be taken that the pin does not actually wear the shackle. Pins and bushe should be reversed if possible when part worn. In several designs shackles can be reversed. If enough metal is left, plates should be reamered out and bushed. In many design the figures given in Table III. can be exceeded.
3	unbushed Road springs								with safety. To stand full load without showing reverse camber. During overhaul spring leaves should be examined, and any leaves shewing signs of hair line cracks should be rejected.
4	Cardan shaft	Running out of truth	3/32"	1/16"			lessingen offi galgashlar	- An-ineti	These figures are not applicable to shaf fitted with leather (or composition) coupling

(1)	(2)	(3)			(4	E)		(8)	(5)		
the west one of property	AND THE REAL PROPERTY AND ADDRESS OF THE PARTY.			DIMENSIONS 1	FOR LIMITS O	F WEAR, CLE	ARANCE. ETC.	•	NOTES. N.B.—It will probably be of assistance in dealing with		
UNIT.	COMPONENT OR PART.	REMARKS.	TABLE I. In the case of the complete overhaul of motor vehicles or main units thereof in Heavy Repair Shops.		y Workshops of Field Units.		TABLE III. Scrapping limit for Field Unit, i.e., figure at which consequential damage to other parts is liable to arise.		the figures given in the various tables to state belonger the equivalents or approximate equivalents of some of the dimensions dealt with most frequently in the state of the dimensions dealt with most frequently in the state of the state o		
n 1 2 1 1000 = 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	= "080. "% = "	to- inter	LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}'' \qquad \cdot 030'' = \frac{1}{32}'' \qquad \cdot 060'' = \frac{1}{16}''$		
Axles—contd. 5	Ball bearings	Maximum lift	exterior diam	h diameter of meter of ball ce.			THE REPORT OF THE PARTY OF THE	Rade ball f			
a liama 6 yaki ba	Splined shafts	(i.) Wear on splines not to exceed (ii.) Lift on shaft not to exceed	1/32" off each spline ·015"	1/64" off each spline ·010"			1172	Rasilwani Radi al pira Mazinenni Rad-play	The figures given in Table I. may be somewhat exceeded in the case of certain splined shafts in which the splines are very wide.		
incide mary med will	Right angle drive	Lost motion	"0602	- Nigation	******	ALIES .	1500	Bud share	tel sidmingists		
	A THE ROLL OF STREET	(i.) Worm drive (ii.) Bevel drive		"was to		1920.2	TESTA.	stoog mili	Tailon un II Ad Agus nainmes		
on the pay dott not	restan act discount wants			- Wash		- Maple	120.00	- constant	Alderia principal a 18		
d Elmole metals at		de la	ngor Hill					duniti duniti			
9	figures stron in Talia	idi idi							- Coding Co		
microsts enodries in	to the hears of								Candina Succession S		
10	Radius or torque rod joints	Play	1/16"	No appreci-	3/32"	. 1/64"	1/8"	1/16"			
	TOU JOHNS	(a) front end (b) rear end	No appreciable play		1/64"	1/64"	1/16"	1/32"	The state of the s		

(1)	(2)	(3)			(4	Ł)		(8)	(5)
and some or supplied	SA SECTION OF SECTION AND ADDRESS OF THE PARTY.	RESERVED TO SERVED TO SERV	AND THE PARTY IN	DIMENSIONS I	FOR LIMITS O	F WEAR, CLE	ARANCE, ETC.		NOTES
Unit.	COMPONENT OR PART.	REMARKS.	In the case of	ereof in Heavy	TABLE II. In the case of overhauls carried out in the Mobile Workshops of Field Units.		Scrapping 1 Unit, i.e., fig	E III. imit for Field gure at which damage to itable to arise.	 N.B.—It will probably be of assistance in dealing with the figures given in the various tables to state below the equivalents or approximate equivalents of some of the dimensions dealt with most frequently in this Schedule. •010" = ¹/₁₀₀" •020" = ¹/₅₀" •040" = ¹/₂₅"
- 700- 1	Ten la milita	los comes	LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}''$ $\cdot 030'' = \frac{1}{32}''$ $\cdot 060'' = \frac{1}{16}''$
xles—contd.	Main torque rod thrust ball	Play	1/16"	1/32"	o bos tenent		e Sit o bordassem denis datiji l	discon exclusion sico, champing tord for Is, hard	off abouty todogs 51
12	Brake shoes	Wear	Until half thickness	HAROTTY PROPERTY.	Until half thickness		Until 4 thickness	original remains	It is usually best to reline brake sho with ferodo, which can be renewed again as again. Copper or brass rivets should be use
13	Brake rod pin joints	Clearance between pin and eye	1/16"	1/32"			3/32"	1/16"	When the eyes are worn about 15 per cent of their diameter they should be bored or provided sufficient metal is left for safet Larger pins can be fitted, or preferably the eyes should be bushed to take standard sizing pins.
14	Worm thrusts	Maximum end movement	1/32"	1/32"	1/32"	1/32"	1/16"	1/16"	Practically all worm thrust bearings a adjustable.
15	Driving chains	Stretch per foot of length	3/16"		1.44		3/8"		Chains to be scrapped in any case who they mount the sprockets. Old sprockets are worn chains to be kept together. The life chains can often be considerably prolonge if badly worn sections are removed and replaced. The sprocket should not be scrapped till \(\frac{1}{8}'' \) is worn off both sides of the teeth. It some designs there is enough metal left permit of a greater amount of wear than the provided the teeth are not "hooked."

UNIT.	COMPONENT OR PART.	REMARKS.	TABLE I. In the case of the complete overhaul of motor vehicles or main units thereof in Heavy Repair Shops.		carried out in	WEAR, CLE. II. of overhauls the Mobile	TABL	mit for Field ure at which damage to	N.B.—It will probably be of assistate the figures given in the various tathe equivalents or approximate e of the dimensions dealt with most Schedule. •010" = $\frac{1}{100}$ " •020" = $\frac{1}{50}$ "	ables to state below equivalents of some st frequently in this $\cdot 040'' = \frac{1}{25}''$
A = "080" The	19595 AP = 1,99		LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}'' \qquad \cdot 030'' = \frac{1}{312}''$	$\cdot 060'' = \frac{1}{16}''$
Axles—contd. 16	and chain wheels	Wear before reversing, i.e., changing R. hand for L. hand	measured on		1/8" measured on pitch circle		1/8" measured on pitch circle	Telay .	Live Asspect might	Amien-melmā
ne solvend spilers of minga bownpost od print blancis a herry s		The state of the s		Incistso I		Dagluino I	ed fileti essisith		, souls edenti	21
bered est bluests to be	our services and result of the services and the services are services and the services and the services and the services are services and the services and the services and the services are services and the services and the services are services and the services and the services are services are services and the services are services and the services are services are services and the services are services are services and the services are services are					19837		aga buarek	Musica satisfit divisi	. Al
	Ashra - Literan									
	Pirackinally in a second		Tan.			rint.		Esta demusicada firemenyana		
	pleasure of a state of the stat	du .						troit pay trois		

						n:				
(1)	(2)	(3)			(4			167	(5)	
dans sallasta el asunas su profed estare de mandas su sucon lo se de laviopo esta	COMPONENT OR	Description of the same	TAB:	LE I. of the complete	In the case	E II. of overhauls	TABI Scrapping l	E III.	N.B.—It will probably be of assistance in dealing with the figures given in the various tables to state below the equivalents or approximate equivalents of some	
UNIT.	PART.	REMARKS.			avy Workshops of Field Units. c			damage to	of the dimensions dealt with most frequently in the Schedule. $\cdot 010'' = \frac{1}{100}'' \cdot 020'' = \frac{1}{50}'' \cdot 040'' = \frac{1}{25}''$	
	= YURU = YURU = Y	nto: Jesto	LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}''$ $\cdot 080'' = \frac{1}{32}''$ $\cdot 060'' = \frac{1}{16}''$	
Steering—	Steering drop arm sector shaft	Side play measured at foot of arm	3/16"	1/8"	3/16"	1/8"	1/4"	3/16"		
2	Steering ball joints	Wear on ball oval Wear on neck	1/32"	1/64"	1/16"	1/32"	1/8"	1/16"	Balls should not be scrapped at this stage, but turned or ground. If the balls are turned round periodically they do not become oval. Cups should be cut or ground away before they begin to wear the neck of the ball joint.	
3	Steering fork joints	Clearance between pin and eye	1/32"	1/64"	1/32"	1/64"	1/16"	.1/32"		
4	Steering pivot pins (a) Pins only (b) Wheel bearings and pivot pins	Rim rock Rim rock due to combined wear	1/8" 38"	1/16" 3/16"	5/32" 38"	3/32" 3/16"	3/16"	1/8" 5/16"	When the combined play exceeds ½" the vehicle will probably be difficult to steer.	
5	Steering wheel and road wheel	Lost motion on steering wheel	1/10 revolution	1/16 revolution	1/8 revolution	1/12 revolution	oncoon no to?!	Thum be realised on the	The final limit depends on the type of vehicle and the quality of the driver. Any vehicle must receive attention as soon as it becomes difficult to steer.	
6	Front wheels, alignment of	To vary between	Outwards NIL Inwards 3"	Outwards NIL Inwards 4"	Outwards NIL Inwards §"	Outwards NIL Inwards ‡"	Outwards 1" Inwards 2"	Outwards ½" Inwards ¾"	The steering gear should be kept in good condition in order to reduce to a minimum the wear on tyres. Where the track rods are adjustable the dimensions given in Table I. should be adhered to as closely as possible.	

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	(1)	(2)	(3)	MAX SONALI	DIMENSIONS I	FOR LIMITS OF		ARANCE, ETC.		NOTES. N.B.—It will probably be of assistance in dealing with
	UNIT.	COMPONENT OR PART.	REMARKS.	In the case of overhaul of more main units the Repair Shops.	f the complete otor vehicles or	carried out i	of overhauls n the Mobile	Scrapping li Unit, i.e., fig	mit for Field gure at which damage to liable to arise.	the figures given in the various tables to state below the equivalents or approximate equivalents of some of the dimensions dealt with most frequently in this Schedule. $\cdot 010'' = \frac{1}{100}'' \cdot 020'' = \frac{1}{50}'' \cdot 040'' = \frac{1}{25}''$
	"Wy = "600. "B's	- "000. "1	no. same	LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}'' \qquad \cdot 030'' = \frac{1}{32}'' \qquad \cdot 060'' = \frac{1}{16}''$
1	Jniversal Joints— 1	Splined joints— (a) Splined couplings	Wear		d an average ach spline as		THE STATE OF THE S	ary	Jord in been	See diagram 236 for typical examples of the joints referred to as Type 1, Type 2, Type 3 and Type 4. NOTE.—The lift in all types of universal
	ente sid in bequire	(b) Splined shafts	Wear	Not to excee of 1/64" on e	th a new part ed an average ach spline as th a new part			SRIT	isvo find no	joints should be kept as small as possible, preferably below \$\frac{1}{64}\$". In general this can be arranged easily by fitting washers to the pin joints or cardan blocks. The lift in a universal joint causes more rattle than angular movement due to wear.
	2	Pin joints	(a) Clearance between pin and bush (b) Lift on jaws	To be reduce	es not exceed				minanan land sily and	District antiquests &
	3	Cardan blocks	(a) Clearance be- between pin and block (b) Clearance be-	1/64"	·010"		Taria.		in node in	rent spirit (a)
	to direct refer no. when you it is see more an implement		tween block and muff (c) Lift on blocks	1/64" Not to excee 1/64" per block, i.e., 1/32" on a joint	·010" ed — ·010" i.e., ·020" on a joint	point dwn f	THE RESERVE	OZ SZ MOSZEJ JOVET	no naistra Isadw sat	
	boos in 4 of od bler out manimizate of sec- out short shout oils it safety as the of		(a) On pin (b) End play in any ball bearing (c) Liftin any ball bearing	Not to ex	g to be dead on pin ceed 1/32" ceed ·010"	Adding and the second s		Shrawing and a state of the sta	unantital er	To describe the same of the sa

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(1)	(2)	(3)	DIMENSIONS I	FOR LIMITS OF		ARANCE. ETC.	(9)	NOTES,
UNIT.	COMPONENT OR PART.	REMARKS.	TABLE I. In the case of the complete overhaul of motor vehicles or	Workshops of Field Units.		Scrapping limit for Field Unit, i.e., figure at which consequential damage to other parts is liable to arise.		N.B.—It will probably be of assistance in dealing with the figures given in the various tables to state below the equivalents or approximate equivalents of sor of the dimensions dealt with most frequently in the Schedule. $\cdot 010'' = \frac{1}{100}'' \cdot 020'' = \frac{1}{50}'' \cdot 040'' = \frac{1}{25}''$
AF - 1000 - 100		10v 2 200 5	LORRIES. CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}'' \qquad \cdot 080'' = \frac{1}{32}'' \qquad \cdot 060'' = \frac{1}{16}''$
Universal Joints— contd.	Leather or canvas		To be used till signs of cracking or tearing appear Bolts to be kept tight					It will usually be found that the leath or canvas tears away before appreciable we takes place in bolt holes.
6	Oldham type couplings as used in magneto and pump drives	Wear	To be treated as a splined shaft—Type 1 (b) Table I.	HERE HEALTH		thick most way		
7 List be executed at a log and a property of the control of the c	L and to willow a	Clearance	Not to admit of a feeler thicker than ·016" being inserted between shaft and socket.				femula godi owi jenati dita esseti	Westerner and Same Street and Same Same Same Same Same Same Same Same
	The state of the s	naff Then					ments apawa	
				india technic	hand on how a rend a reun			

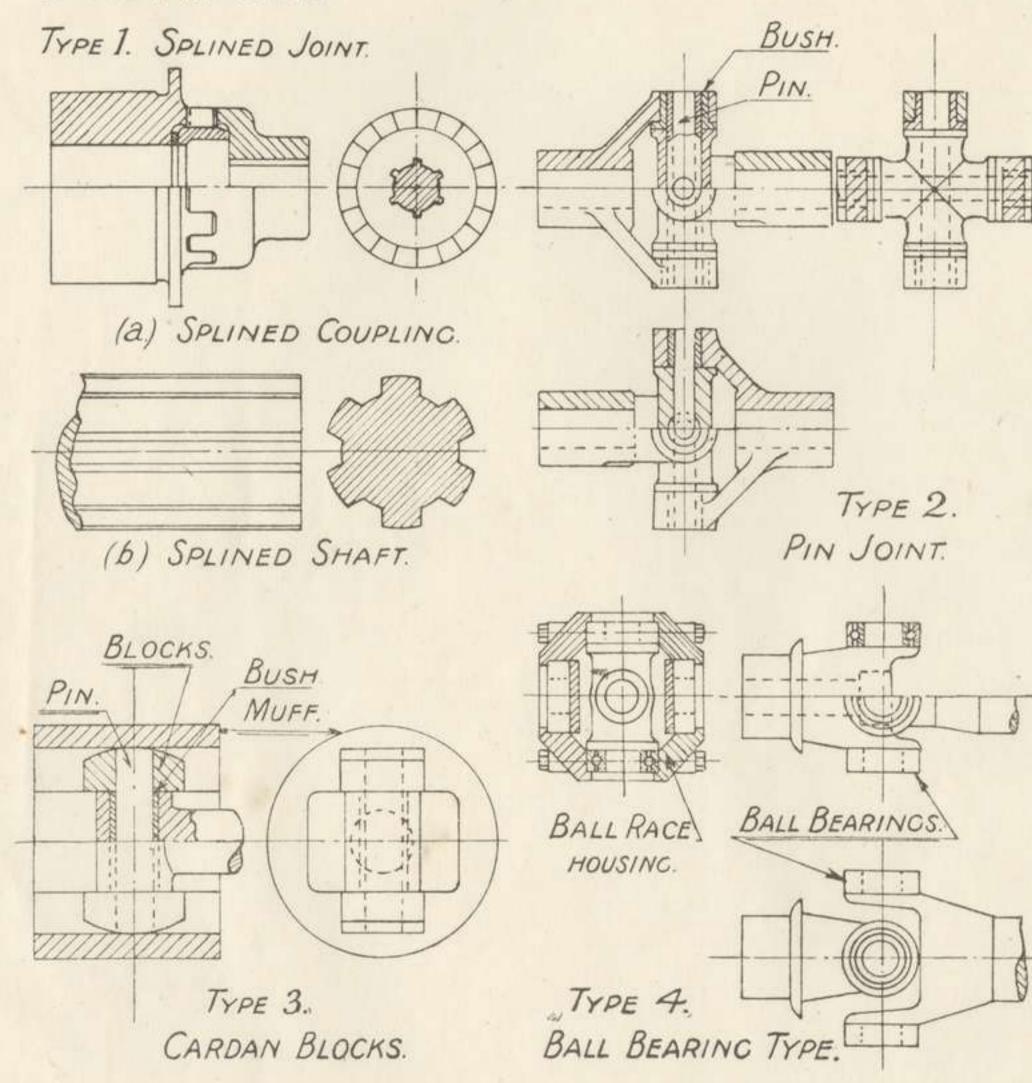
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(1)	(2)	(3)	D	IMENSIONS I		F WEAR, CLE	CARANCE. ETC.		NOTES.	etance in dealing with
UNIT.	COMPONENT OR PART.		overhaul of mo	the complete	Carried out in the Mobile Workshops of Field Units.		Scrapping limit for Field Unit, i.e., figure at which consequential damage to other parts is liable to arise.		of the dimensions dealt with most frequently in t	
	Sandowen Call In the	OF PRIOR	LORRIES.	CARS.	LORRIES.	CARS.	LORRIES.	CARS.	$\cdot 015'' = \frac{1}{64}'' \qquad \cdot 030'' = \frac{1}{3}$	-060'' = 10''
tene rall—	Gudgeon pins Steering pivot Pins Ball races on shafts and in housings		To be dead to fixed in hou		The state of the s	tight where ousings, etc.	Losen and odd		aprime in indian?	atmict Laurevinu.
2	Rivets		cut out as usually by	loose to be nd replaced, fitted bolts a driving fit	cut out a usually b	d loose to be and replaced, y fitted bolts e a driving fit			Best a sentiques Limit atomanic mi Linerius quint	
3	Loose washers when made of soft material such as brass or gun metal	When fitted between two surfaces with relative motion between them	Not to be	made of met	al less than 1	1/16" thick			This item refers large washers fitted between a and a collar or boss. In p that thin washers in such tear away	tightening up nu practice it is foun
4	Rear axle wheel retaining nuts		To be screv	wed up hard a igns where sh	against should coulder is pro-	der in those vided				

D. T. CIRCULAR Nº 236.

Limits of wear allowable on various types of Universal Joints.

DIACRAM 236



PRESS A-1/18-5533S-1000.

DIMENSIONS FOR LIMITS OF WEAR FOR MOTOR CYCLES OF VARIOUS TYPES.

(Standard for complete overhauls in Heavy Repair Shops.)

	Triumph 4-h.p.	B.S.A.	Clyno.	Douglas 23-h.p.	Douglas 4-h.p.
Cylinders.					
(a) Across Ports	.018"	.018"	.012"	.020"	.018"
(b) Direction of Stroke	.011"	.014"	.010"	.016"	.012"
(a) Across Ports	.017"				
(b) Direction of Stroke	.012"		32		,
Piston Ring Groove:—		and the same of		22/22/17/07	2200
(a) Top Ring (clearance)	.004"	.004"	.004"	.004"	.004"
(b) Other Rings ,,	.003"	.003"	.003"	.003"	.003"
Piston Ring Gap	.006"	.006"	.006"	·006"	.006"
Gudgeon Pin small end bush	C	C	C	C	C
Crank Pin 1914	.002" B	.009" B	·002" B	C	C
" 1915 (clearance) Crank Shaft Oval	-002 D	002 B	.002 D	.002"	.002"
Reduction of Crankshaft				.010"	.010"
diameter before rejection		provide	d case h		
Exhaust Valve Stem and	.006"	.006"	.006"	.006"	.006"
Guide (clearance)					
Inlet Valve Stem and Guide	.006"	.006"	.006"	.006"	.006"
(clearance)					00111
Tappet Roller Pins (clear-					.001"
ance)	00011	00011	.006"	-006"	.006"
Tappet Rod and Guide	.006"	.006"	.006	.000	.006
(clearance)					.006"
Endplay in Camshafts					000
Gear Box.					
	.004"				
Clearance between Shaft and Main Gear Wheel	,004				
Lift in Ball-bearings	.003"	.003"	.003"	.003"	.003"
Lift in Dan-Bearings	000	**	000	000	
General.		4			
Lift and endplay in non-)	-			
adjustable Roller Bear-	The second secon	No. 2. And Park and Department of the Parket of the Control of the	ift .001'		
ings	.010, 6	endplay	.010		
Wear of teeth of Sprocket	1 0-1	hind man			
and Chain Wheels	One-t	hird wea	br.		

B=Roller Bearings.

C = Good working fit'

17

APPENDIX. 2

EXTRACT FROM GENERAL ROUTINE ORDERS
Dated 25th FEBRUARY, 1918,
ISSUED TO THE BRITISH ARMIES IN FRANCE.

3464—Mechanical Transport.—The following will be substituted for para. (I.) Circular Memorandum on Transport issued with General Routine Order No. 2053.

(1.) Repairs of Mechanically Propelled Vehicles.

All first aid repairs will be carried out in the workshops allotted to units.

Vehicles which require extensive repair will be despatched to the Officers Commanding Heavy Repair Shops, M.T., A.S.C., as follows:—

First Heavy Repair Shop,
M.T., A.S.C., Embranchement
Particulier, Usine à Gaz,
Gennevilliers, Paris.

(2)

Second Heavy Repair Shop,
M.T., A.S.C.,
Gare Rive Gauche, Rouen.

Third Heavy Repair Shop,
M.T., A.S.C.,
M.T., A.S.C., St. Omer.

Motor Lorries.

Albion.
Commer.
Halley.
Hallford.
Napier.
Pagefield.
Swiss Berna.
Wolseley.
All lorries of French make.

A.E.C.
Belsize.
British Berna.
Daimler.
Dennis.
Karrier.
L.G.O.
Maudslay.
Straker Squire.
Steam lorries.
Steam tractors.
Other makes of lorry no included in (1) and (3).

Autocar.
Foster-Daimler tractors.
F.W.D.
Garford.
Holt Caterpillars.
Kelly.
Leyland.
Locomobile.
Packard.
Peerless.
Pierce-Arrow.
Saurer.
Seabrook.
Thornycroft.
White.

Motor Cars and Motor Ambulance Cars.

Austin.
Napier.
Siddeley-Deasy.
Talbot.
All cars of French make.

Maxwell.
Studebaker.
Singer.
All other makes of car not included in (1) and (3).

Buick.
Cadillac.
*Daimler.
Ford.
Rolls-Royce.
Sunbeam.
Vauxhall.
Wolseley.

*In the case of Units in the Third and Fifth Army Areas, Daimler cars and ambulance cars will be despatched to First Heavy Repair Shop, M.T., A.S.C., Paris.

Motor Bicycles.

None.

(i.) Clyno side-car combinations from all Areas.

All motor bicycles and side-cars (except Clyno combinations) from troops in the

(ii.) All motor bicycles and sidecars from troops in the Third and Fifth Army Areas and L. of C. cars (except Clyno combinations) from troops in the following Areas, viz.:—First Army, Fourth Army and G.H.Q. Troops.

(i.) and (ii.) to be labelled " Repair Shop, Darnetal, near Rouen."

The vehicles should be sent complete in every respect and each will be accompanied by its driver, except in the case of motor bicycles.

The consignor will furnish the driver with A.F. W.3346 (Defect and Deficiency Report), which will be handed by the driver on arrival to the O.C. Heavy Repair Shop.

The R.T.O. at the station from which the vehicles are despatched will report the registered numbers

The R.T.O. at the station from which the vehicles are despatched will report the registered numbers of the vehicles, and the truck numbers, to the D.D.S. and T., Army, or A.D.S. and T., Cavalry Corps, concerned, and in the case of G.H.Q. vehicles to the A.D.S. and T., G.H.Q. Troops.

No replacement of vehicles will be made until this report has been received.

No vehicle will be sent for repair to shops other than those referred to above, and any individual contravening this order will be held personally responsible for the expenditure incurred thereby.

PRINTED IN FRANCE BY ARMY PRINTING AND STATIONERY SERVICES.

PRESS A-2/18-5786B-1100.

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Appendix Appendix 3

148/1.

RE-ORGANIZATION OF HECHANICAL TRAMSPORT.

In connection with above, instructions have been received from D.D. of S. and T., Fourth Army, (T.300 of 4/5/18), for the undermentioned transfers of vehicles to be made forthwith.

A.Fs. W.3346 will be made out to O.C., 30th. Auxiliary (Petrol) Company, and will accompany vehicles to V.R.P. (Vehicle Reception Park), at HARDIFORT, Shoot 27, I.30.c. Contral.

In the case of lorries, only one (1) driver will be sent.

Transfora will be completed and compliance reported to this Office by 2.p.m. 6/3/18.

No. 1 A, D.S.C.	1 3-ton Lorry.
No. 2 "	1 Touring Car. 1 3-ton Lorry.
1.0, 3 "	1 Touring Car. 1 3-ton Lorry.
No. 4 "	1 Touring Car. 1 S-ton Lorry.
No. 5 "	1 Touring Car. 1 3-ton Lorry. 1 Touring Car.
No. 2 A.A.S.P. No. 3 " No. 4 " No. 5 "	l Solo Motor Cyclo. l Douglas Hotor Cyclo (Solo). """ """ """ """ """ """ """

5/3/18.

S. M. T. O., Australian Corps.

30%

appendices. 4. PPEND

148/1.

RE-ORGANIZATION OF MECHANICAL TRANSPORT.

In accordance with D. D. of S. and T's No. T.300 of 4/3/18 and schodule attached, herewith, transfers excepting those to V.R.P. (Vohiole Reception Park) dealt with under my 148/1 of even date, will take place forthwith and will be completed by midnight 6/7th. March, 1918.

This Office to be notified direct not later than 11.a.m. the 7/3/18.

2. In accordance with C.M.G's instructions, the undermentioned Officers will act as Officers Commanding, H.Qrs. Corps M.T. Column, Nos. 1., 2., 3., 4. and 5. Div'l M.T. Companies respectively:

Major J. Hamilton

(vice Lieut-Colomel A. Hoon, on leave).

Major E.G. Fordyce

Major E.T. Searle

(vice major C.J. Goddard, on leave).

Major M.N. Mc D. Lyons

Major A. Wynyard-Jose

No. 2 Aust. Div'l M.T. Coy.

No. 3 Aust. Div'l M.T. Coy.

No. 4 Aust. Div'l M.T. Coy.

No. 5 Aust. Div'l M.T. Coy.

- The above Officers, as Acting Os. C. Units stated, will take ever all vehicles, etc., and will render A.F. W.3388, in duplicate, for week ending 9th. instant, in accordance with para. 4 of attached letter, showing vehicles received as from March 7th, 1918.
- 4. Spocial attention is drawn to para. 3 of attached letter.
- 5. Reference para. 4 of attached, Os. C., A.S.P's and D.S.C's will render A.F. W.3388 for week ending 9th. instant, in duplicate, showing all vehicles transferred to Div'l M.T. Coys., as from 7/3/18.
- C. books, Accounts, Vohiclos, otc., of "K" Ammn: Park, will be transferred to H.Qrs. Corps M.T. Column.
- 7. H.Qrs. Corps M.T. Column will administor Div'l M.T. Coys. in the same manner as at present Corps Supply Column and Corps Ammn: Park administer D.S.Cs. and A.S.Ps.
- 8. D.S.Os. and A.S.Ps. will render all returns for this wook as before, through H.Qrs. Corps H.T. Column; the only return required from Div'l M.T. Coys. this wook will be A.F. W.3388.
- 10. "K" Supply Column will transfer to H.Qrs. Corps H.T. Column all books, records, correspondence, etc., connected with the present D.S.Cs.
- 11. Domands for this wook will be rendered through H. Ors. Corps M.T. Column but will be compiled by the existing D.S.Cs. and A.S.Ps.
- 12. H.Qrs. Corps M.T. Column will, for the present, be situated at Shoot 20 S.14.0.9.4.

5/5/18.

S.M.T.O., Australian Corps.

S.M.T.O., Australian Corps.

- (1). The transfers in accordance with attached schodule, are to be made forthwith.
- (2). The books and accounts of the A.S.P's and D.S.C's concorned, will be closed and all stores, etc., will be transferred to the Divisional M.T.Co's formed from them.
- (3). Divl. A.S.P's and D.S.C's will attach a slip in red ink to their current Army Form B.213a to A.G's Office at Base, showing the personnel which will be eventually transferred to the Divl. M.T.Coy. The remainder of this return will be made out in the ordinary way and no account of transfers shown.

A.S.P's., D.S.C's and Divl. M.T.Coys will embody all casualtics effected by this reorganisation, which is to take offect from the 12/13th inst.

- (4).

 Army Form W.3388, however, will be rendered to this Office for Week Ending 9th inst., for A.S.P's, D.S.C's, and Divl. M.T.Coys.
- (5). This Office will be informed by wire of the locations of the Headquarters of the Divl. M.T.Coys.
- (6). Lorries sont to the 4/Army V.R.P. (Vehicle Reception Park) will be accompanied by the one driver only.
- (7). When transfers are made to the 4/Army V.R.P., the transfer documents of men and vehicles will be made out to the O.C., 30th Auxiliary (Petrol) Coy., A.S.C., M.T.
- (8). Location of Fourth Army V.R.P. is 30th Auxiliary (Petrol) Coy, IMRDIFORT, Shoot-27, I.30.c.Central.
- (9). The despatch of vehicles to the Fourth Army V.R.P. must be complete by 2 p.m. 6/3/18.
- (10). Compliance to be reported not later than noon on

4/3/18.

Sgd. A. Herklots, Major, for Brig-Gen., D.D.S.& T., Fourth Army.

Fourth Army "Q".
30th Aux. (P) Coy.

	CONTRA	Da	0.0	TF	RANSI	PORT	FOI AT I	RESE	NT C	N CHAR	E	DIVIS				1			Cycles	Staam	LEAV:	e sent t	o Selo	2
ITEL	CORPS	an	d Ps t	3 • n	30- cwt	W/S	Sto	Car	Box	Cycles Selo	Steam Daftr	MT Coy	ten	owt		res	Tra	Bex	Sele:	Deftr	*3-ton	Touring	Cycles W	
11	Aust.	1 A	DSC ASI	38	3 14	2	2	2	-	5 4	1	1/Aus	72	14	3 -	3 -	2	1.1	8	1 -	1 ^	1 ,	1	
12		2 A 2 A	DS(52 35	2 -	2	2	2	-	5 4	1	2/Aus	86	3 -	3 -	3 -	21	-	8	1	1 -	1	1	
1.3		3 A 3 A	DS(D 52	2 - 5 -	2	2	2	-	5 4	1 -	3/Aus	86	-	3 -	3 -	2	-	8	1	1	1	1	
14		4 A	DS(5 5 3	2 -	2	2	2	-	54	1	4/Aus	86	-	3 -	3 -	2	-	8	1	1	1 -	1	
1.5										5 4		5/Aus	86	-	3	3 -	2 -		**	1	1	1	1	

"H.Q." Lorries not included in column "D". N.B.

(iii) 2 Spare Cycles for Div. Sig. Coy. with D.S.C. included in columns "S" and "J". (iii) 1 3-tonner in lieu of Box Cars included in column "M".

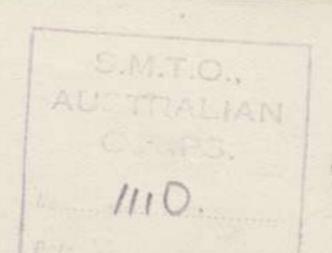
1 3-tonner in lieu of Box Cars included in column "M".

Transport to be sent to V.R.P. Columns "U"., "V". and "W" to be sent in notwithstanding Unit may, at the time, be deficient and hame vehicles on domand. (iv)

APPENDIX.

appendise 5.

Australian Corps.



T.226.

- (1) By the Director of Transport's instructions, certain makes lorries will be withdrawn from the Units as set forth on the attached Appendix "C", and replaced as shown therein.
 - (2) First Drivers only will be transferred.
- A.F. W.3546. Vehicles are to be transferred with full equipment as per
- but repairs in such cases will be completed by the Unit in whose shops they are at present standing.
 - (5) Compliance to be reported by 4.0.p.m. 6th. inst.
 - (6) A.F. W.3388 to show exchanges for week-ending 9/3/1918.

4/3/18.

Sgd. A.Herklots, Major, for Brig. Gen., D.D.S.& T., Fourth Army. APPENDIX "C". WITHDRAWAL of certain makes of lorry from S.B.A.C's., etc. in accordance with D. of T's. 15201 dated 18/2/18.

-	Trans	fers to be made :	from.		And to	be sent to.	Recei	ved from.	Composition.				
Item.	Corps.	· Unit.	Make.	No.	. Corps.	Unit.	Corps.	. Unit.	Make.	No.	. Make.	No.	
1.	II	8 Bgde R.G.A.	Packard.	1.	A.T.	4.A.T.S.C.	A.T.	4.A.T.S.C.	Daimler.	1.	Daimler Y CB	1.	
2.	X	22 H.B.P.S.	Albion. Daimler. Wolseley.		Aust.	159 H.B.P.S, 52 Bde R.G.A. GHQ M.T. Co.		4.A.T.S.C. 10 S.B.	Thornycroft	3.	Thornycft	4.	
3.	A.T.	5.GHQ.M.T.Co.	Peerless.	1.	A.T. XXII	4.A.T.S.C. 1/1 W.Mdg.	X	22 H.B.P.S.	Wolseley.	2.	Wolseley. Peerless. Thornyoft.	7.	
4.	XXII	159 H.B.P.S.	Saurer.	1.	A.T.	4.A.T.S.C.	X	22 H.B.P.S.	Albion.	1.	Albion.	4.	
5.	Aust.	52 Bde R.F.A.	Packard.	1.	A.T.	4.A.T.S.C.	X	22 H.B.P.S.	Daimler.	1.	Daimler.	2.	
6.	Aust.	10 S.B.	Albion. Daimler. Leyland. Thornycroft. Loco.	1.	A.T.) A.T.) A.T.) X Aust.	4.A.T.S.C. 22 H.B.P.S. 59 Bde R.G.A.		4.A.T.S.C.	Maudslay.	5.	Albion. Maudslay.	21.	
7.	XXII	1/1 W.Riding.	Hallford.	1.	A.T.	4.A.T.S.C.	A.T.	5 GHQ Res. M.T. Coy.	Peerless.	1.	Peerless.	4.	
8.	XXII	251 S.B.	Hallford. Daimler.	2.) A.T.	4.A.T.S.C.	A.T.	4.A.T.S.C.	Karrier.	3.	Peerless. Karrier.	12.	
9.	Aust.	140 H.B.P.S.	S.Berna. Thornycroft.	3.) A.T.	4.ATT.S.C.	A.T.	4.A.T.S.C.	Dennis.	4.	Dennis.	4.	
10.	Aust.	50 Bde R.G.A.	S.Berna.	2.	A.T.	4.A.T.S.C.		4.A.T.S.C. 10 S.B.	Loco.	1.	Loco.	2.	
11.	Aust.	1.S.B.	Packard.	2.	A.T.	4.A.T.S.C.	A.T.	4.A.T.S.C.	Albion.	2.	Albion.	9.	
	н.	2., Fourth Army, 4/3/1918.	Total.	26.						26.		100	

appendie GAPPENDIX. 6

148/1.

RE-ORGALIZ TIOL OF MECHANICAL TRANSPORT.

- In accordance with D. D. of S. and T's T.300 of 5/3/18 and schodulo attachod, horowith, transfors will take place forthwith.
- Special attention is drawn to para. 2 of attached: Office will be notified of compliance by 2.p.m. on 8th. instant.
- For this wook both "K" Supply Column and Aust. Corps Troops Supply Column will render the usual returns, but they will come through H.Qrs. Corps h.T. Column.
- Special attention is drawn to para. 4 of attached.
- 5. In accordance with Q.m.G's instructions, pending appointment of O.C., Captain A.L. Harpor will act as O.C., Aust. Corps Troops M.T. Company.

As Acting O.C., above Officer will take ever all vehicles. books, otc., also all records concerning vehicles at present attached to "K" Supply Column for maintonanco.

- 6. H. Grs. Corps H.T. Column will administer Corps Troops L.T. Coy. in the same manner as the present Corps Supply Column and Corps Ammunition Park administor D.S.Os., C.T.S.Cs. and A.S.Ps.
- 7. H.Qrs. Corps M.T. Column will, for the present, be situated at Shoot 38 - S.14.c.9.4.
- . U. Ponding the issue of further instructions no actual moves of vohicles will be made, the transfers being made on paper only, with the exception of those transfers to and from V.R.P. (Vohicles Rocoption Park), 3rd., 6th. and 12th. A.B., A.F.A., P.Sc., and 5th., 23rd., 30th. and 44th. Ordnance hobile Workshops mentioned in schodule attached.
 - 9. Compliance with above will be notified to this Office net later than 10.a.m. on the 10th. instant.

6/3/10.

Duchand offit S.M.T.O., Australian Corps.

Copios to :- 0.C., H.Qrs. Corps M.T. Column.

O.O., "K" Supply Column. 0.C., Aust. C.T.S.U.

Aust. Corps "Q" - For information.

C. 1/c 3rd. A.B. A.F.A. P.S.

" 12th. " - " -

S.L.T.O., Australian Corps. D.D.S.T. No. T.300. S.H.T.O. No. 148/1.

- 1. Transfors according to attached schodules are to be made forthwith.
- 2. Vohiclos are to be received by V.R.P. to reach them not later than 4-0.p.m. on the Sth. inst.
- The necessary alterations will be shown on A.F. B.213.A. for wook ending 17th. and A.F. W.3388 for week ending 16th.
- 4. Lorries sent to V.R.P. are to be accompanied by one driver only.
- 5. When transfers are made to V.R.P. the transfer documents of men and vehicles are to be made out to 0.0., 30th. Auxiliary (Petrol) Company (the Vehicle Reception Park) location HARDIFORT Shoot 27. I.30.c.Central.
- 6. Further instructions will be issued later as to the redistribution of personnel.
- 7. Compliance to be reported not later than neen loth.

H.Q., Fourth Army, 5th. March, 1918, AFH. Signed. A. Horklots, Major, for Brig. Gon., D.D. of S. and T., Fourth Army.

Copios to :-

D. Transport. 30th. Aux. (P.) Coy.

	3	0							.31		APPE	ENDIX. 6
	A) e	. D.	C.	D.	E.	F.		G.	n.	I.	J.	K.
	t o m.		s.UNITS con- cor- nod.		RE RE	ON CHARGORGANIZAT	ION (C) B	in column ondo away UNITS undor.	3- ton.	of t	AL EST JNIT 1 30 owt.	ABLISHMENT n Column(C) Solo
The same of the sa	125450	II VIII Aust	AOD. WS (Light No. 11 " 12 " 10 " 15 " 15 " 23	1 1 1 1 1 1			11 A.F. 38 110 110 3/Aug	A.B.P.S. "" "" "" ""	1 1 1 1 1 1 1 1 1			**
	78910	XXII	" 44 " 30 " 0	1111			3/Aus 6/Aus 113 113	# # # # # # # # # # # # # # # # # # #	1 1 1			-
	11	II	AOD.WD (Mod) No. 9	3	-		(28 V.H.P.	"	2 1		-	
	13	XXII	" 13 " 18	3		**	6/Aus V.R.P. (242 V.R.P. (2/NZ	11	1 2 1 2	**	**	
Total Park	15	(Ex At	V.R.P.				(V.R.P.	11	2	-	- 7	**
The same of the same of	16 17 18 19	II	AFA. LPS.No 11 20 38 119	14 13 15 14	111	1 1 1 1				16 15 15 16	1 1	1 1 1
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And the state of the state of	26		2/NZ V.R.P. coccivos toms 11 12, 13,		•				-	16	-	1
Character		*******]	.50	0	10		The sale plus day, the sale date fall fall plus one	The second second	158	6	10

H.Q. 4/Army. 5/3/10.

Oclumns (D)., (E). and (F). - (I)., (J). and (R). N. D.

> To simplify the schedule, the Workshops, Stores, and Care of the A.O.D. forkshops have been emitted not being affected in this ro-organization.

> > The section of the se

To simplify the schodule, the Workshaps, Store and cars of the A.O.D. Workshaps have been emitted, not being affected in this re-reganization.

H.Q., Flurth Army, 5/5/1918.

APPENDIX.

30%

appendix. 7.

Australian Corps.

D.D.S.& T. S.M.T.O. T.500. 1110.

- (1) Transfers according to appendix "A" are to be made forthwith.
- (2) Vehicles are to be received by V.R.P. to reach them not later than 4-0.p.m. 9th. inst.
- (5) The necessary alterations will be shown on A.F. B.213.A. for week ending 9th. inst. and A.F. W.3388 for week ending 9th.
- (4) Lorries sent to V.R.P. are to be accompanied by the number of drivers shown in Column(R).
- (5) When transfers are made to V.R.P. the transfer documents of men and vehicles are to bemade out to O.C. Soth. Auxiliary (Petrol) Company (the V.R.P.) location HARDIFORT Ehest 27.1.59.c. Central.
- (6) Drivers are to be rationed up to and including lith.
- (7) Compliance to be reported not later than noon 10th.

H.Q., Fourth Army,

6/3/18.

Copies to:- D.Transport.

Soth. Aux.(P) Coy.

AUSTRALIAN CORPS.

AULTRALIAN CORPS. S.M.T.O. AH/1110.

APPENDIX "A" REFERRED TO IN MY T.300 dated 6/3/1918.

A.	В.	C.	D.	E' a	F.	G.	н.	J.	K.	L.	M.	N.	0. 8
No.	Corps.	S.B.A.C.					Balance to be withdrawn to 4th. V.R.P.	To be with-	VERS. Disposal. To 4th.To V.R.P. Base.		Makes of Lorries required at 4th. V.R.P.		Remarks.
	Aust	319. 236% 74. 259. 54. 275. 117.	6" How. " How. 11 How.	6-gun.	13. 13. 18. 34. 34.	11. 11. 15. 25. 25.	2. 2. 2. 3. 9. 9. 10.	4. 4. 4. 7. 20. 20. 23.	4. 4. 4. 7. 20. 20. 23.		Daimler. Albion. do. Thornycroft. do. Albion.	2. 2. 2. 9. 9. 10. 37.	

AUSTRALIAN WAR MEMORIAL RCDIG1015352

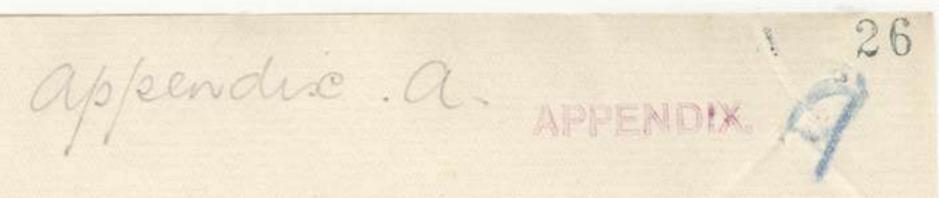
RE-ORGANIZATION OF M. T.

- (1) Reference my 148/1 of 5/3/18, Paragraphs with reference to transfer of vehicles are hereby cancelled.
- (2) Transfers of vehicles in accordanc with attached schodules will take place forthwith.
- (3) All Mobilization and Q.M's. stors will be transferred in a similar manner.
- Spars ports will be transforred with stores lorries with the exception of these of the present No. 1. A.D.S.C. which will transfor all Dennis Spars to Corps Troops H.T. Coy.
- (5)

 A.F. 3588, in duplicate, will be rendered by all acting o's. U.,
 Headquarters Column M.T. Coy., Divisional M.T. Coys. and Corps Troop
 L.T. Coy., dir ct to this Office not later than 8-C.p.m. on the 9th.
 inst. showing transfers as above.
- Above Transfers will be on paper only pending issue of further instructions.
- (7) Furth r instructions will be issued as to transfers of books to. of Units concerned.

8th. march, 1918.

S. M. T. O., Australian Corps.



ON CHARGES. 10.7

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2 AASP	37	-		_	***	no.		-			37	
3 AASP	~			-	-	37	- th				377	
4 AASP	-	37		-	-		-				37	
5 AASP	-	-	**	-	37	-					37	
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P. = Peerless.

D. - 5-ton Daimler.
d. - 50-owt Daimler.

Den - 3-ton Dennis.

C. - Conner.

K. - Karrier.

T. - Thornycroft.

Ke. - Kelly Springfield.

... - Maudslay.

SB. - Swiss Berna.

SCHEDULE "B." *****************************

WORKSHOP STORES, CARS AND MOTOR CYCLES. **泰安公安安公安公安公安公安公安公安公安**

1	ULIT. SI	VORK- STORES	BOX- S.CARS.CARS.	HOTOR OYULES.	TRANSFERED TO.
	1.0. 1. A.D.S.C. 1.0. 2. A.D.S.C. 1.0. 3. A.D.S.C. 1.0. 4. A.D.S.C. 1.0. 5. A.D.S.C. 1.0. 5. A.D.S.C. 1.0. 5. A.A.S.P. 1.0. 2. A.A.S.P. 1.0. 4. A.A.S.P. 1.0. 5. A.A.S.P. 1.0. 5. A.A.S.P.	2. 2. 2. 2. 2. 2. 2. 2. 2. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	1 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	5.* 5.* 5.* 5.* 3 3	No. 5. Div. M.T. Coy. No. 2. Div. M.T. Coy. No. 3. Div. M.T. Coy. No. 4. Div. M.T. Coy. No. 1. Div. M.T. Coy. No. 1. Div. M.T. Coy. No. 4. Div. M.T. Coy. No. 3. Div. M.T. Coy. No. 3. Div. M.T. Coy. No. 5. Div. M.T. Coy. No. 5. Div. M.T. Coy. No. 5. Div. M.T. Coy.
-	"K" Ammn: Park "K" Supply Col: Aust. C.T.S.C.	3 3	2 -	3.a 3.*	H.Qrs. Corps H.T. Col:. Corps Tps. M.T. Coy. Corps Tps. L.T. Coy.

^{*} Includes 2 spares for Signal Company.

a Includes 1 Side Car Comlination.

148/1.

RE-ORGALIZATION OF LUCHALICAL TRANSPORT.

- 1. Officers already detailed as Acting Ss. C. respective H.T. Companies will retain such positions until permanent positings, which will be made at an early date.
- Supply Officers, and Supply Sections will remain with their respective Divisions, e.g., the present No. 1 Supply Section with 1st. Australian Div. .T. Company, etc.
- 3. All other Officers and other ranks will be transferred in accordance with the following table:-

no. 1 A.D.S.U.	}
) to No. 1 A.Div. M.T. Co.
No. 4 A.A.S.P.	} to No. 2 A.Div. M.T. Got
1.0. 3 A.D.S.U. 1.0. 3 A.A.S.P.) to No. 3 A.Div. H.T. Cor
No. 4 A.D.S.C. No. 2 A.A.S.P.) to No. 4 A.Div. M.T. Co.
110. 5 A.A.S.P.	} to No. 5 A.Div. H.T. Co.
"K" Armon: Park) to H.Q. Corps M.T. Column.
"K" Supply Col: (Office Personnel)) to H.Q. Corps H.T. Column.
"K" Supply Col: (Other personnel)) to Corps Troops M.T. Coy.
Aust. C.T.S.Column) to Corps Treeps M.T. Coy:
Personnel of A.B. A.F.A. P.S. respective Sections.	will remain with their

- 4. All Units will render nominal roll, of all personnel transferred, to Acting O.C., Div. M.T. Company to which transferred, by 6.p.m. on the 10th. instant.
- Acting Os. C., Div. H.T. Companies, Corps Troops H.T. Company, and H.Qrs., Corps H.T. Column, will render nominal roll of total personnel received, direct to S...T.O. by noon, 11th. instant.
- 6. No application for inter-company transfers will be submitted for a period of one month after the date of this order.
- 7. Indent for Rations (A.B.55) will be submitted by Acting Os. Q. for Div. ... T. Companies in time for Rations to be drawn on the 18th. instant for consumption on the 15th. instant.

9/3/18.

S.H.T.O., Australian Corps.

30%.

appendise 10 APPENDIX 30

D. D. of S. & T.,
FOURTH ARMY.

148/1.

RE-ORGANIZATION OF MECHANICAL TRANSPORT.

The S.M.T.O. has seen the Director of Transport and Colonel Davidson with reference to homogeneity scheme for Australian Corps, who both agree that if it can be carried out within the Army, and without delaying completion by the 12th. inst. of the re-organization, it may be arranged.

The scheme is as follows:-

To form 2 Div'l M.T. Companies of Peerless lorries.

" 2 Div'l M.T. Companies of Daimler lorries.

" l Div'l M.T. Company of Thornycroft lorries.

" 1 Corps Troops M.T. Company of Daimler lorries.

3 Army Ede., A.F.A., Park Sections, of Peerless lorries.

The total number of lorries of different makes wanted are:-

Number wanted. 220
Number now on charge 149
Wanting to complete 71

DAIMLER. Number wanted 209
Number now on charge 169
Wanting to complete 40

THORNYCROFT. Number wanted

Number now on charge 55

Wanting to complete 31

Total wanting to complete. 142.

In exchange for these the following lorries now on charge are available:-

Dennis
Commer
Sommer
Karrier
Swiss Berna
L.G.O.C. 30-cwt. 1
Daimler
142

Can this be arranged please.

10/3/18.

S.M.T.C., Australian Corps.

30%

appendisc. / APPENDIX. 3/1

148/1.

RE-ORGALIZATION OF LECHARICAL TRANSPORT.

1. Officers are posted to Units as in D.I.T.S., A.I.F., lotter No. B.42 of even date.

2. Units will be located as follows :-

H.Qrs. Aust. Corps M.T. Column Shoot 20 - S.14.c.9.4. (BAILLEUL). Aust. Corps Troops M.T. Coy. Sheot 36 - B.S.a.4.9. (noxt Bath Camp) No. 1 Aust. Div'l M.T. Coy. HETEREN. No. 2 Aust. Div'l M.T. Coy. Shoot 28 - S.29.b.C.1.) (Bailloul-Armontieres Road) No. 5 Aust. Div'l M.T. Coy. DESVRES. Ho. 4 Aust. Div'l ...T. Coy. Shoot 28 - S.3. Contral. No. 5 Aust. Div'l H.T. Coy. Sheot 36 - B.2.c.2.2. (Dath Camp)

For the present 2 Sections of No. 3 Div'l H.T. Company will be detached and will be parked at Sheet 28 - X.24.a.1.5.

4. Army Ede., Aust. F.A., Park Sections, will be attached as follows:-

3rd. A.B., A.F.A., P.S. to No. 2 "
12th. " to No. 1 "

Actual transfers of lorries will take place as soon as possible by mutual arrangement between Os. C., Div'l H.T. Companies, ensuring however, that the ordinary work and Availability States are not affected.

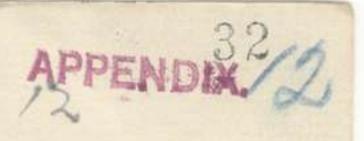
G. Os. C., Div'l M.T. Companies will report at once when all transfers are complete.

7. Proper handing-over documents will be executed for all clothing, equipment and other W.D. Stores.

12/3/18.

S. H. T. O., Australian Corps.

appendix APPENDIX



AH/148/2.

Roference D.D.S.&.T., Second Army, No. T. 300, the following are the arrangements for transfer from and to this Corps.

- Sparos of Karrior, Swiss Borna, Commor, Donnis and L.G.O.C. lorries will be transferred with vehicles, but sufficient spares will be retained by Aust. Corps Troops M.T. Coy. for the maintonance of 4 Donnis lorries of Tunnelling Company and Maudslay Store Lorry. No. 3 Aust. Div. H.T. Company will retain sufficient sparos for maintenanco of Commor Workshop remaining With Unit. All others will be distributed to the various Units to which lorries are being transferred pro-rata.
- 2. Intor-Unit transfers will be effected as expeditiously as possible but availability must not be affected. Para. 7 of D.D.S.&.T's T.300 must be complied with.
- 3. All vohicles for Inter-Corps transfer will be sent to rendezvous at Sheet 27 - W.4.d.5.8. at a time to be notified later. Each Unit will have a qualified Workshop Officer with vehicles to check over defects, deficiencies and tools, and each Unit receiving vehicles will also have a Qualified Workshop Officer and nocessary personnel to check over and take over vehicles. Officers in charge of Convoys will report to Major HARVEY who will be in charge of Revogzy663 and whose permission must be obtained before moving out.
- 4. Lorries being transferred from Australian Corps will be parked at rendezvous facing CAESTRE. Arrangements are being made for lorries that are to be taken over by Australian Corps to be parked facing FLETRE. The road must not be blocked in any way, and a two way passago must be left at all points.
- 5. Lorrios to be transferred and now on detachment, must be releived at once.
- 6. All lorries for transfer are to be at once got ready. A.Fs. W..3346 will be prepared and tool kits checked.
- Exchange from and to VIII. Corps will be effected tomorrow the 20/3/18. Lorries and personnel will report at rendezvous at 3. p.m.
- 8. Times of other exchanges will be notified to Units concerned by wire later.

19/5/18.

Man Holes Polonol, S.M.T.O., Australian Corps.

Copy to:- H.Q., Corps H.T. Column. All Aust. M.T. Units. S.H.T.O., II. Corps.

" VIII. Corps. X. Corps. XXII. Corps. 30%



S.M.T.O., II. Corps.

" VIII. Corps.

" X. Corps.

" XXII. Corps.

" Aust. Corps.

A/S.M.T.O., 2/Army Troops.

O.C., Vohiclo Roception Park.

D.D.S.T., Socond Army. No. T.300.

S.M.T.O., Aust. Corps. No. 148/2.

- 1. Transfers in accordance with the attached schodule are to be made forthwith.
- 2. One Driver only will be transferred with each lerry.
 S.M.T.O., Australian Corps, will arrange that all the
 Imperial Drivers transferred to Australian Corps are retransferred to Imperial Units with the lerries transferred from
 Australian Corps.
- 3. S.M.T.O's will arrange for the inter-transference of spare parts. Those should, as far as possible, be conveyed by the lorries being transferred.
- 4. Whenever possible, vehicles should be transferred in conveys, with an Officer accompanying them. This Office will hand ever the vehicles, obtaining the necessary receipts, thus saving much time and correspondence.
- 5. Immobile vohicles must be transferred "on paper" and taken on charge by the Units concerned. Repairs will be completed to these immobile vehicles by the Units in whose shops they are at present standing.
- 6. Transfors to V.R.P. must be completed not later than the night of 22nd. instant.
- 7. Roturns for wook ending 23rd. instant must show the transactions completed.
- 3. Compliance is to be reported not later than the night of 23rd. instant.
- 9. A list of locations of certain M.T. Units is attached.
- 10. The following abbreviations have been used in the schedules:

A C.T.M.T.C. D.M.T.C. A.T.M.T.C. A.T. V.R.P. S.S.S. Australian.
Cerps Troops M.T. Company.
Div'l M.T. Company.
Army Troops M.T. Company.
Army Troops.
Vehicle Reception Park.
Signal Sub Section.

Vehicles underlined in red ink are nen-standard or eld type, and must be sent to the V.R.P.

11. It is to be hoped that, after the above transfers are completed, there will be an absolute absence of recrimination as regards personnel, vehicles and spare parts. This is attainable by each O.C., Units "Playing the Game".

19/3/18.

Sd. A. HERKLOTS, Major., for Brigadier General, D.D.S.&.T., Second Army.

LOCATIONS OF M.T. UNITS.

UNIT	LOCATION	ADMINISTERED BY
S.M.T.O., II. Corps "VIII" X " XXII" Australian Corps A/S.M.T.O., 2/Army Tps.	Shoot 27 - F.18.d. " F.22.Cont." ESQUELBECQUE MONT NOIR FLETRE Sheot 27 - 0.20.d.2.0	VIII. Corps. X. Corps. XXII. Corps. Aust. Corps.
H.Q. "B" Corps M.T.Column " "H" " " " " "X" " " " " " Aust " " "	Sheot 27 - L.3.a.8.5. " 28 - A.25.d.10.7 " 27 - G.17.a.1.2. " 28 - S.14.c.9.4. MONT NOIR	VIII Cerps. X Corps. Aust Corps.
No. 2 C.T.M.T.Coy. 8 " 10 " 22 " Aust "	Sheet 28NW. G.3.a.3.2. " 27 - L.17.c.2.2. " 27 - C.17.a.1.2. " 28 - M.22.a.8.4. " 36 - B.8.a.4.9.	XXII Corps.
No. 1 Div. M.T.Coy. 8 " 29 " 32 " 33 " 35 " 49 " 1/Aust " 2/ " " 3/ " " 4/ " " 5/ " " 1/NZ "	Sht. 20.SW. S.22.a.4.7 St Martin au Laort Sht 26 - G.9.c.6.6. " 27 - F.21.c.7.7. " 28 - H.8.c.0.9. " 27 - F.27.b.9.9. " 28 - M.23.a.1.9. " 27 - L.32.d.9.9. METHREN Sht 28 - S.29.b.0.1. DESVRES Sht 28 - S.3.Cent. " 36 - B.2.c.2.2. " 28 - M.15.a.4.3.	VIII Corps. VIII Corps. II Corps. VIII Corps. II Corps.
"B" Corps Siege Park "H" " "X" " "K" " "Y" "	Sht 28 - B.19.a.3.8. " 28 - H.2.d.10.0. " 27 - ARQUES. " 28 - T.7.d.8.8. " 28 - G.20.c.6.9.	II Corps. VIII Corps. X Corps. Aust Corps. XXII Corps.
4th. A.T.S.C. No. 5 G.H.Q. Ros. M.T. Coy. V. R. P.	St SYLVESTRE CAPPEL Sht 36A. D.20.a.2.0. " 27 - I.30.Central	Army Troops.

APPENDIX.1235

	U	NIT CONCE	RNED												2.04.3	FINALLY HAVING.			4131	
		F	0	riginall			- Mary Sales	TRANSFE	RS TO				AND RECEIV	ES FROM				7.00		3"
Itom	Corps	Name of Unit	Makes of lorries	No. of		Total No.	Carps	Unit	Make	No. of 3-ten.	No. of 30-cwt	Corps	Unit	Mako	No. of 3-ton.	No. of 30cwt.	Mako		No. of 30-cwt	Total No.
K.1.	A	A CTMTC	Dennis Dennis	30		37	XXII	VRP 1 NZDMTO	Dennis Dennis	7 30		II XXII XXII A. A. A.	28 AFABPS 242 " 22 CTMTC 5 ADMTC 6 AAFABPS 12 "	Daimler Daimler Daimler Daimler Daimler Daimler	2 1 9 7 15 3		Daimlor	37		37
K.2.	A	3 ADMTC	Daimler Commer Daimler	46 37	3	96	II	32 DMTO	Commor	37		II	32 DLTC	Laimler	37		Daimlor	83	3	86
K.3.	A	4 ADMTO	Dennis Thorny Daimlor Peerloss	1 55 6 7	3	86	A.	VRP 5 ADMTO	Dennis Peerless	1 27		II	1 DMTC	Therny.	28		Thorny Daimler	83	3	86
K.4.	A	5 ADMTO		39 7 37	3	86	XXII A.	22 OTHTO A. OTHTO	Karrier Daimler	37 7		XXII A.	49 DMTO 4 ADMTC	Peerloss Peerloss	17 27		Poerless Daimler	83	3	86
K.5	A	3 A.AFA BPS.		10 5	1	16	XXII	VRP HQ.H.SAP 1 NZDMTC	Dennis L.G.O.C. Dennis	10 1 5		VIII. VIII X XXII XXII XXII XXII	DMTO 33 DMTO 37 DMTO 10 OTMTO 22 OTMTO 1 NZDMTO 1 NZDMTO 242 AFABPS 49 DMTO VRP.	Poorless	141311221		Peerless	16		16
K. 6	. A	6 A.AFA BPS.	Daimlor Daimlor	15	1	16	II A.		Daimlor Daimlor	15	1	XXII	49 DMTC	Paorloss	16		Peerless	16		16
K.7		12 A.AFI BPS.	S.Berna Daimler	13		16	VIII A.	0 CTMTC A.OTMTC VRP	S.Berna Daimlor S.Berna	8 3 5		XXII	NZDMTC	Peorless	16		Peerless	16		16
K.8	. A	104 Tun	Maudslay	3 1		4	VIII	2.7 (TSA)	Maudslay				VRP	Dennis	1		Donnis	4		4
		+		336	11	347				194]							338	9	347

AUSTRALIAN WAR MEMORIAL RCDIG1015352

appendise 13.

APPENDIX.

1. Officers and vehicles as follows are detailed for special duty with Army on 25/3/18:-

Capt. H.S.Cusack Lieut. S.W.Johnston Lieut. W.D.Davie, Lieut. H.A.Perkins Lieut. O.T.Robertson	No. 5. A.D.M.T.Coy. 1. " 2. " 5. "
No. 1. A.D.M.T.Coy. 2. " 5. " Aust. C.T.M.T.Coy.	20 lorries. 30 " 45 " 5 "

- 2. Vehicles will rendezvous on BAILLEUL ARMENTIERES Road, head of column at Sheet 36 - B.8.a.7.7., at 5a.m. and will proceed to Embussing Point on DRANOUTRE - LOCRE Road at Sheet 28 - M.29.a.5.9. travelling via NEUVE EGLISE and DRANOUTRE, and will be drawn up at this point xx by 6.a.m. facing North.
- The comvoy of 100 lorries from Australian Corps will be met at Embussing point by 1001lorries of VIII Corps, making a toal of 200 lorries which will be under the command of Senior Officer.
- 4. The whole convoy will transport personnel of 13th. Aust. Infantry Brigade to HERMAVILLE Area, proceeding via MONT ROUGE - MONT NOIR + METEREN - Sheet 27. P.30.a.2.4. - HAZEBROUCK - St VENANT - LIMLERS -St. POL, to Debussing point on St. POL - ARRAS Road, head of column TINQUES.
- Return route will be communicated later. 5.
- Each lorry will carry ladder and sufficient petrol for 250 miles drivers will carry two days rations.
- Attention is directed to S.M.T.O., Australian Corps, No. AH/1101 dated 3/2/18.

24/3/18.

S.M.T.O., Australian Corps. Copy to:- H.Qrs. Aust. Corps M.T. Col. No. 1. A.D.M.T.Coy.

Aust. C.T.M.T.Coy.

Capt. H.S. Cusack. Lieut. S.W. Johnston.

Lieut. W.D.Davie.

Lieut. H.A. Perkins.

Lieut. O.T. Robertson.

appendise 14.

1101.

Reference my 1101 of 24/3/18, the following amendments and additions are notified and action will be taken accordingly:-

Cancel para. 4 and insert:-

"4. The whole convoy will transport personnel of 13th. Aust.
"Infantry Brigade at BEAUMETZ Area, proceeding via MONT ROUGE "MONT NOIR - METEREN - Sheet 27.P.30.a.2.4. - HAZEBROUCK "St VENANT - LILLERS - St POL. On arrival at St. POL Officer
"i/c convoy will report to Town Major, and if no cancellation
"instructions are issued, convoy will proceed via ROELLECOURT "MAIZIERES - AVESNES LE COMTE - BAVINCOURT, to Debussing point
"at BEAUMETZ, head of column facing East."

"5. Convoy will return via SIMENGOURT - GOUY - BAVINCOURT, to
"neighbourhood of St. POL and will park for night of 25/26th. inst.
"Billeting arrangements will be made with Town Major, St. POL,
"lorries returning to Units on 26th. by same route as on forward
"journey".

25/3/18.

Sept.

S.M.T.O., Australian Corps.

Copy to:- H.Qtrs. Aust. Corps M. T. Col.
Capt. H.S.Cusack.
Lieut. S.W.Johnston.
Lieut. W.D.Davis.
Lieut. H.A.Perkins.
Lieut. O.T.Robersson.
No. 1. A.D.M.T.Coy.
No. 2. "
No. 5. "
Aust. C.T.M.T.Coy.

S. M. T. O., AUSTRALIAN CORPS. ***********

appendix. 15

Officers and vehicles, as under, are detailed for the transportation of 2 Battalions, 8th. Aust. Infantry Brigade, and Div'l Units of 5th. Australian Division, from vicinity of KEMMEL to GODEWAERSVELDE, on 26/3/18.

XXII. Corps - 1 Officer 25 lorries.

"K" Siege Park - 3 Officers 63 lorries.

"K" Siege Park will also detail one Senior Officer in command.

2. 25 lorries detailed by XXII. Corps and 19 lorries of "K" Siege Park (total 44 lorries), will rendezvous with head of column at Sheet 28 - N.20.b.9.5., facing North West, at 10.30.a.m.

44 Vehicles of "K" Siege Park will rendezvous with head of column at Sheet 28 - N.21.d.3.1., facing North East at 10.30.a.m.

- 3. Convoys will proceed via KEMMEL LA CLYTTE RENINGHELST -ABEELE - STEENVOORDE Road - to Debussing point, head of column at sheet 27 - K.35.d. Central.
- 4. Return route for lorries of XXII. Corps: STEENVOORDE turn in STEENVOORDE - ABEELE Road - thence to Park.
- 5. Return route for vehicles of "K" Siege Park: STEENVOORDE -Cross Roads at Sheet 27 - P.30.a.2.4. - CAESTRE - thence to Park.
- Last 15 lorries of "K" Siege Park will pick up personnel of Labour Companies at Australian Corps Re-inforcement Depot on CAESTRE -FLETRE Road at Sheet 27 - W.4.6.1.9., where guides will meet column and direct to destination.

25/3/18.

S.M.T.O., Australian Corps.

1 Copy to S.M.T.O., XXII. Corps. 5th. Aust. Division.

Aust. Corps "Q". B.G., H.A., Aust. Corps.

4 copies "K" Siege Park.

appendise 16.

Officer Commanding,
H/Qtrs. Aust. Corps M. T. Column.

HOVEMENT ORDER.

to IIIrd. Army and will move by road to LUCHEUX Area on 26th. inst. with full Echelons.

from CAESTRE on 24/25 and 26th. inst.

Railhead in IIIrd. Army, commencing 27th. inst., will be notified

The 3rd. Australian Divisional Artillery will draw rations from LILLERS on 25th. and St. POL on the 23th. Further directions will be notified later.

Rations drawn on 26th. inst. will be carried on Supply lorries for consumption on 28th.

25/3/18.

S.M.T.O., Australian Corps.

30%

appendise 17.

Officer Commanding,
H.Qtrs. Aust. Corps M. T. Column.

1185.

- 1. 5th. Australian Division (less Artillery), accompanied by H.Qtrs. and 3 Sections of No. 5. Aust. Div. M.T. Company, will be transferred by rail and road on the 27th. inst. from Second to Third Army Area.
- 2. Railhead of 5th. Aust. Division will remain at BRULOOZE until 28th. inst. when rations for 30th. will be drawn. Railhead for 29th. inst. will be WARLINCOURT.
- 3. No. 5. Aust. Div. M.T. Company (less 2 Sections) will move by road to new area on 28th. inst., under Divisional arrangements and will park for night of 28th. inst. at POMMERA.
- 4. ROUTE:- MERVILLE St VENANT LILLERS St POL FREVENT DOULLENS POMMERA.
- 5. 11 lorries will carry full complement of S.A.A. no other ammunition to be taken.
- 6. 1 Workshop and 1 Store lorry, also 2 motor cycles, will remain with 2 Sections.
- 7. 2 Sections remaining in this area will locate at Sheet 28, M.24.c.9.9. Completion of movement and new location to be notified to this Office.
- 8. Marching-Out States will be rendered to this Office, and Marching-In States to O. C., Column to which Units reports.

27/3/18.

S.M.T.O., Australian Corps.

appendic APPENDIX. 18 SECOND REST Intalligence, A recent case which occurred in the Tiret Army area of a Corman aeroplene landing in a field at 8-30 in the mouning without interference, although there was a somery within 1,000 yards of the place of landing, points to the necessity for increased vigilance in this regard. . In this case, the eviators, four in musbers, were able to set fire to their machine and proceed undisturbed to a neighbouring farm. It is obvious, therrore, that had they been a companied by any person show it was intended to employ as an agent, he would have had no obstacle placed in his way in the first stage of his mission. Will you please memm arrange to have orders given, not only to the Intelligence Police but to all other troops, that in case of an unexpected landing at unusual hours and in ususual places of any sircraft, the matter abould form the subject of immediate attention on the part of any troops in the neighbourhood. They chould satisfy themselves that the aeroplane is one of ours or an allied machine, and that the or w are the persons they protond to be. It is, of course, possible that the Germans might use an allied machine for this purpose-HadaDroko, Lt. Col., Sgd. Comeral Staff, G.H.G. (b) 21/5/18. for B. C. I. Australian Corps "I". I.G. 55. For information and necessary action. Sgd. R. Fitzgerald, Cast, for Sajor Con. Comeral Staff. £33 五代 二 Sustralian Cores. × 84/5/38* let. Aust. Divinion. Belleves Sales Aust. Corps. DeSallahos Aunto Corps. Smil. " A" Branch, Aust. Corps. Stille. Agrallas Musta Corpsa Games Commendant, Aust. Corps. Forwarded for information and necessary action. Bed our I Stiller, Austictorpe. All Offices on Corps H.Q. Copies to:-(4) Officer Commanding, Madtree Mista Corps de de Coley Waw Siege Park. for infernation and action, please. 28/3/18. SeleTelles Australian Corps.

appendise, 19.

Major C. J. Goddard, D.S.O.,
Aust. Corps Reinforcement Depot.

AC/3.

- 1. The M. T. Personnel at present located at Australian Corps Reinforcement Depot will move by March Route to Camp at M.24.c.9.2., Sheet 28, on 30th, inst.
- 2. Two lorries of "K" Siege Park will report before 10.a.m. on 30th. inst. and will transport Kits and Camp Equipment to new location. These lorries will remain attached to M. T. Reinforcements for instructional purposes.
- 3. Motor car will rport to Major Goddard at Australian Corps Reinforcement Depot at 10.a.m. on 30th. inst. for duty as required.
- 4. Completion of move to be reported to this Office.

29/3/18.

S.M.T.O., Australian Corps.

Copy to:O. C., Australian Corps Reinforcement Depot.

30%

APPENDIX.

Return of Battle Casualties for Month of March, 1918.

상품품목사람들목목무용목무용목무용무용무용무용무용

AC/85/1.

PERSONNEL.

Killed. Wounded.

Wounded. Gassed.

Killed.

Other Ranks. Wounded.

Gassed.

-- Nil --

3.

14.

VEHICLES.

Totally destroyed.

Repaired in Field.

Evacuated.

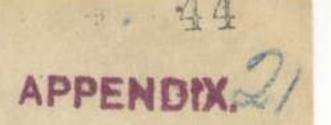
1. M/Cycle.

7. Lorries.

1. Lorry.

1/4/18.

S.M.T.O., Australian Corps.



appendice 21.

MECHANICAL TRANSPORT.

The table below shows the situation of M.T. in the Corps for week ending March 8th 1918 .

The following abbreviations are used, L.3 ton and 30 cwt lorries. C.Caterpillars. F. Four wheel drive " A. Ambulances.

NUMBER OFF ROADS. Establishment. Owing to owing to Awaiting . Total number Average overhaul. spare parts, not available number of accidents shell fire for duty. lorries minor causes. used delly.

A.	В.	G.	D.	E.	7.
1026.L 105.A	86.L 8.A	56.L 7.A	17.L S.A	159.L 18.A	577.L
62.F		100	**	-	
36.0	2.C	3.0		5.C	-

Number of serviceable lorries

Number of cars awaiting

FROST CASUALITIES.

Number of lorries included in column "F" which are on detachment. Our returns do not show whether these lorries have been running or otherwise. On deachment , Army duty. ... 55.

B.M.T.O., Australian Corps.

appendise 22

MECHANICAL. TRANSPORT.

The table below shows the situation of M.T. in the Corps for week ending March 15th 1918.

The following abbreviations are used,
L.3 ton and 30cwt lorries. C.Caterpillars.
F.Four wheel drive " . A.Ambulances.

Establish- ment.	NUMBER OFF owing to accidents shell fire minor causes.	ROADS. owing to overhaul.	Awaiting spare parts.	Total number not available for duty.	Average No used daily.
A.	В.	C.	D.	E.	F.
988.L. 105.A. 66.F. 36.C.	70.L. 6.A. 1.F. 1.C.	33.L. 10.A.	12.L 2.A.	129.L 18.A. 2.F. 2.C.	590.L.

Number of serviceable lorries

available and not being used...283. spare parts.....l.

FROST CASUALTIES.

NIL.

7777777777

Number of lorries included in column "F" which are on detachment. Our returns do not show whether these lorries have been running or otherwise.

On detachment, Army duty.....52.

" " Corps "97.

0 16/3/18.

S.M.T.O, Australian Corps.

appendix 23

HEGRANICAL TRANSPORT.

. The table below shows the situation of M. T. in the Corps for week ending 28nd. March, 1918.

The following abbreviations are used:-

L. S-ton and SO-cat. lorries. C. Caterpillars. F. Four Wheel drive

A. Ambulances.

Total Number Average Number Establish- NUMBER OFF ROADS. ment. owing to owing to Awaiting not available used daily. accidents overhaul. spare for duty.

shell fire parts. minor

B.causes. G. D. GIGoLo SSale 27 die 167 die 1032.L. 107.L. 11.A. B.A. 23.A. 105. A. 10.A. L.F. 66. F. LaFa 1.0. 1.0. 38. C.

Number of serviceable lorries available and not being used ... ZXZ. 249*

Number of cars awaiting spare parts --- mili ---

CASUALTIES. BHILLS.

number of lorries included in Column F. which are on detachment. do not show whether these lorries have been running or otherwise. On detachment, Army duty. 58. Corns a

Our returns

S.M.T.O., Australian Corps.

appendise 24

TRANSPORT.

The table below shows the situation of M. T. in the Corps for week ending 29th. March, 1918.

The following abbreviations are used:-

L. 3-ton and 30-cwt. lorry. F. Four wheel drive.

Caterpillars. Ambulances.

Total Number Average NUMBER OFF ROADS, owing to owing to Awaiting not available accidents overhaul.spare for duty. навед parts. Establish- shell-fire

Number daily.

ment. minor

causes.

625.L. 77.L. 33.L. 16.L. 126.L. 374.1 40.A. 2.A. 1.A 3.A. 36.F. 2.F 2.F. 24.C. 1.C 2.C.	<u>A.</u>	В.	<u> </u>	W =	1.3 0	
	40.A. 36.F.	2.A. 2.F.	1.A.	-	3.A. 2.F.	374.L.

Number of serviceable lorries available and not being used 125. Number of xxxxx cars awaiting spare parts 2.

FROST CASUALTIES.

Number of lorries included in Column F. which are on detachment. Our Returns do not show whether these lorries have been running or otherwise.

> 54. On detachment, Army duty. Corps Total.

30/3/18.

S.M.T.O., Australian Corps.