



SuperTak™ High Performance

Product Description

Bostik® SuperTak™ High Performance Aerosol Adhesive is a fast tack, fast grab, low soak-in spray adhesive especially formulated to bond polyethylene to itself, concrete block, wood and many hard-to-bond surfaces.

SuperTak™ High Performance Aerosol Adhesive may also be used to bond paper, cardboard, fabric, urethane foam, foil, metal, wood and most plastics to itself and a variety of other substrates. It may be used either for PERMANENT or TEMPORARY bonds.

Features and Benefits

- For the strongest, one-surface bond you can get from a Bostik aerosol adhesive, this is the choice.
- Controlled lace spray pattern applies itself precisely where you want it without misting or overspray.
- High tack strength speeds product assembly.
- Adheres to metals and most plastics.
- Designed to meet the flammability criteria of the FAA 12 second vertical test.**
- Does not contain ozone depleting chemicals, methylene chloride or chlorofluorocarbons.
- Meets or exceeds all Federal and Local VOC limits.
- 3-way adjustable nozzle.

Applications

- Attaching carpet, door skins, and fabric in van conversions
- Bonding swimming pool liners
- Bonding various plastics to each other
- Forming permanent bonds between porous and non-porous surfaces
- Installing insulation
- Permanently affixing name plates
- Labeling applications

Available Sizes

23.8 FL. OZ. (17 OZ. Net Wt.) MTO—5 Gal. Drum / 52 Gal. Drum

Storage and Handling

Shelf Life: One year from ship date
Further Information: Keep away from sparks, flame or heat. Please refer to MSDS for complete details.

Typical Physical Properties* (Not for Specification Use)

| | |
|-------------------------------|---|
| Color: | Translucent |
| Base: | Synthetic resin(s) and styrene butadiene copolymer mixture |
| Solvent System: | Aliphatic (Hexane) and Ketone (Acetone) |
| Solids: | 20% ± 0.5% |
| Heat Resistance: | Constant exposure—120°F (49°C) Intermittent exposure—210°F (99°C) (Maximum service temperature of cured adhesive) |
| Physical/Chemical Resistance: | Good resistance to oxidation, moisture and UV |
| Bonding Time: | 1-surface bond—4-10 mins. 2-surface bonds—8-15 mins. |
| Odor: | Strong mint-like when wet, none when dry |
| Spray Pattern: | Lace |
| Flammability: | Extremely flammable |
| Cleanup—Suitable Solvents: | Mineral spirits |

* Values given above are not intended to be used in specification preparation.

Directions for Use

1. Hold the can 6 to 8 inches away from the surface to be sprayed, depress spray tip—with arrow pointed away from the body—and apply a uniform coating.
2. To clear spray tip, invert can and spray.
3. For porous substrates, spraying a second coat at right angles to the first coat (in a “cross-hatch” pattern) provides better bond strength.
4. For permanent bonding applications, apply a heavy coat to both surfaces.
5. For temporary bonds, apply a light coat to one surface only and bond.
6. Read precautions on label before using.
7. For best results, apply adhesive at temperatures between 50°F and 110°F (10°C and 43°C).

** FAR 25.853(a) and APPENDIX F PART 1 (a) (1)(ii), 12 SECONDS VERTICAL FLAME APPLICATION AS PER APPENDIX F PART 1 (b)(4). Test parameters, application rates, and results are available upon request.

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