

## STEP 1



Create a template that is fractionally smaller than the internal dimensions of the AXIX™ sink.



Cut two adjacent panels to the correct length and depth. Rebate each end of the panel from top to bottom to accommodate the remaining two panels.



Measure for the remaining two panels to create a box.

## STEP 2



Clean each section with Industrial Denatured Alcohol (IDA) before bonding with Corian® joint adhesive.



Clamp box whilst curing. Allow adhesive to partly cure, clean off excess and allow to fully cure.

## STEP 3



Place box in the required position on the underside of the worktop.



Using the inside of the box as a template, mark your cut out allowing a 2-3mm overhang.



Sand the worktop around the area where the box will be bonded which will remove any imperfections.



Cut out the hole.



Clean the area using IDA.



Bond the box to the worktop and clamp into position. Allow adhesive to partly cure, clean off excess and allow to fully cure.

## STEP 4



Worktop facing upwards, use router to trim excess overhang to a flush finish.



Polish and finish by hand to client's requirements.

## STEP 5



Turn worktop upside down, sleeve the Axix™ sink over the box to check for size. Remove AXIX™ sink.



Using an industry approved sealant, apply to the back edge of the internal step and the top rim. Sleeve AXIX™ sink over the box, ensuring position is correct. Clean off any excess sealant internally.

## STEP 6



Using Corian® blocks, secure the AXIX™ sink to the worktop bonding with Corian® joint adhesive. Install the rubber gasket under the block where it secures to the sink. Before bonding, ensure the areas are cleaned with IDA.



Clamp all blocks until adhesive is fully cured. Drill out overflow hole using 30mm hole saw.