

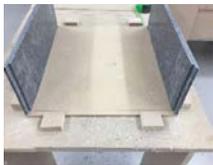
STEP 1



Create a template that is fractionally smaller than the internal dimensions of the AXIX™ sink.



Using strips of Corian®, create a 6mm cove corner piece.



Cut two adjacent panels to the correct length and depth. Rebate each end of the panel from top to bottom to suit cove strip.



Bond cove strips to panels using Corian® joint adhesive, ensuring the areas are cleaned prior with Industrial Denatured Alcohol (IDA). Clamp cove to panel.



Allow adhesive to partly cure, clean off excess and allow to fully cure. Measure for the remaining two panels to create a box.

STEP 2



Clean each section with IDA before bonding with Corian® joint adhesive.



Clamp box whilst curing. Allow adhesive to partly cure, clean off excess and allow to fully cure.

STEP 3



Place box in the required position on the underside of the worktop.



Using the inside of the box as a template, mark your cut out allowing a 2-3mm overhang.



Sand the worktop around the area where the box will be bonded which will remove any imperfections.



Cut out the hole.



Clean the area using IDA.



Bond the box to the worktop and clamp into position. Allow adhesive to partly cure, clean off excess and allow to fully cure.

STEP 4



Worktop facing upwards, use router to trim excess overhang to a flush finish.



Polish and finish by hand to client's requirements.

STEP 5



Turn worktop upside down, sleeve the AXIX™ sink over the box to check for size. Remove AXIX™ sink.



Using an industry approved sealant, apply to the back edge of the internal step and the top rim. Sleeve AXIX™ sink over the box, ensuring position is correct. Clean off any excess sealant internally.

STEP 6



Using Corian® blocks, secure the AXIX™ sink to the worktop bonding with Corian® joint adhesive. Before bonding, ensure the areas are cleaned with IDA.

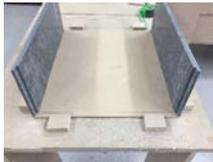


Clamp all blocks until adhesive is fully cured. Drill out overflow hole using 30mm hole saw.

STEP 1



Create a template that is fractionally smaller than the internal dimensions of the AXIX™ sink.



Cut two adjacent panels to the correct length and depth. Rebate each end of the panel from top to bottom to accommodate the remaining two panels.



Measure for the remaining two panels to create a box.

STEP 2



Clean each section with Industrial Denatured Alcohol (IDA) before bonding with Corian® joint adhesive.



Clamp box whilst curing. Allow adhesive to partly cure, clean off excess and allow to fully cure.

STEP 3



Place box in the required position on the underside of the worktop.



Using the inside of the box as a template, mark your cut out allowing a 2-3mm overhang.



Sand the worktop around the area where the box will be bonded which will remove any imperfections.



Cut out the hole.



Clean the area using IDA.



Bond the box to the worktop and clamp into position. Allow adhesive to partly cure, clean off excess and allow to fully cure.

STEP 4



Worktop facing upwards, use router to trim excess overhang to a flush finish.



Polish and finish by hand to client's requirements.

STEP 5



Turn worktop upside down, sleeve the Axix™ sink over the box to check for size. Remove AXIX™ sink.



Using an industry approved sealant, apply to the back edge of the internal step and the top rim. Sleeve AXIX™ sink over the box, ensuring position is correct. Clean off any excess sealant internally.

STEP 6



Using Corian® blocks, secure the AXIX™ sink to the worktop bonding with Corian® joint adhesive. Install the rubber gasket under the block where it secures to the sink. Before bonding, ensure the areas are cleaned with IDA.



Clamp all blocks until adhesive is fully cured. Drill out overflow hole using 30mm hole saw.

STEP 1



Create a template that is fractionally smaller than the internal dimensions of the AXIX™ sink.



Cut two adjacent panels to the correct length and depth.



Rebate each end of the panel from top to bottom to accommodate the remaining two panels.



Measure for the remaining two panels to make a box, including rebates.



Note: Rebate should be 15mm deep by 22mm wide. Radius on rebate is 10mm and a top lip of 5mm.

STEP 2



On the underside of the bench top, ensure there is a sufficient rebate to allow for the thickness of the sink and walls.



Dry assemble the sink pieces to ensure no adjustments are required.



Using industry approved adhesive, assemble the pieces.



Clamp the pieces into position.



Clean excess glue when finished.



Using industry approved adhesive, assemble the pieces.



Once dry, turn bench top over to apply bevel & polish, following stone or porcelain manufactures instructions.

Ensuring they comply with the latest Australian state or territory regulations.

STEP 3



Turn bench top over face down to fit the stainless sink which fits over the glued stone section housing all of the build up inside with good gaps for clearance.



The areas of material are roughed up with grinder to allow for the holding clip section to be glued to material.



Apply silicone to the side joins of the sink and base joins where the steel sink meets the material.



FOR MORE INFORMATION CALL 1300 795 044 OR VISIT WWW.AXIXSINKS.COM.AU

IMPORTANT NOTICE At all times of manufacturing and installation, follow the bench top material manufacturer's guidelines and ensure you are compliant with the latest Australian state or territory regulations for working with products containing Crystalline Silica. The following guidelines have been adapted from the United Kingdom and as such may contain slight variations in acceptable manufacturing practices. If in doubt, please contact CASF on 1300 795 044 or contact your stone or porcelain supplier.