



CRA BULLETIN

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MANUFACTURER'S RECOMMENDATIONS FOR CALIBRATING MEASURING EQUIPMENT

The following list outlines recommended calibration timeframe requirements for particular brands of measuring equipment. We recommend that regular calibration of measuring equipment is carried out to ensure correct tolerances are achieved when performing structural repairs.

Contact your equipment supplier to arrange for calibration checks when applicable or if you require any further details please contact the National Office.

As part of the Membership Liaison Officer's inspection, he will be noting the last calibration date on your inspection sheet.

BRAND	CALIBRATION REQUIREMENT
Autoliner	Doesn't require calibration
Auto Scan Machine	Once a month
Chief Eziliner	Self calibrates every 3 seconds
Chief Dimension	Self calibrates every 3 seconds
Chief	Self calibrates every 3 seconds
Auto Robot	Every 2 years
Mini Robot	Every 2 years
P188	Every 2 years
Shark	Self calibrating
MZ System	No requirement for recalibration
Naja	Supplied with calibration tool, can be checked any time
Car-O-Tronic	Every 2 years
Car-O-Liner	Every 2 years
Car Bench	Every 2 years
Data Measure	Every 2 years
Jig	Every 2 years
Digi Data	Every 2 years
Mini Bull	Every 2 years