



INSTALLATION INSTRUCTIONS

| | |
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| Product: | Front Bumper |
| Vehicle: | Toyota 100 Series Land Cruiser 1998-2007 |
| Part No. | 957MTT1781Z |

Read instructions fully before commencing fitment.

Left hand & Right hand components are determined as seated in the vehicle.

Check for (& remove) any build up in all captive nuts fitted to the Bumper

| Bolt torques | Dia. (mm) | Nm | ft.lbs | Dia. (inch) | Nm | ft.lbs |
|---|-----------|----|--------|-------------|----|--------|
| All bolt torques are as follows unless otherwise specified. | 5 | 5 | 4 | 1/4" | 9 | 7 |
| | 6 | 9 | 7 | 5/16" | 22 | 15 |
| | 8 | 22 | 16 | 3/8" | 33 | 27 |
| | 10 | 44 | 32 | 7/16" | 55 | 43 |
| | 12 | 77 | 57 | 1/2" | 86 | 66 |

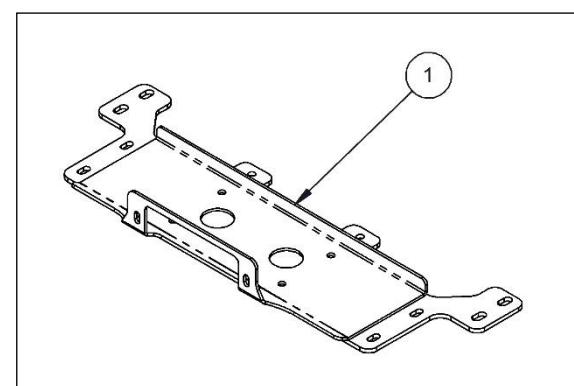
Warranty

1. If any product or part of a product manufactured by TJM is found to be defective during a period of three (3) years after the date of purchase, TJM shall repair (at TJM's discretion) the defective product or part.
2. Any defect in a product distributed by TJM, but not manufactured by TJM, shall be dealt with in accordance with, and to the extent of, the warranty offered by the manufacturer of that product.
3. TJM does not warranty that the products manufactured by it comply with the laws of the place where those products are purchased or used. It is the sole responsibility of the purchaser to ascertain whether products being purchased, or the affixation of those products to any other object, comply with local laws.
4. Except to the extent described in this warranty, TJM shall not be liable for any other claims, including claims arising from incorrect fitment, product or vehicle modification, faulty design, the use of the product on any indirect special or consequential damage or injury to any person, company or other entity.
5. Modification or alteration to any product manufactured by TJM to enable fitment in conjunction with other vehicle accessories or modifications (e.g. lift kits) will void any warranty claims.

Winch Frame

| ITEM NO. | Description | Qty | Part Number |
|-------------------------------|-------------|-----|-------------|
| 957MTT1781Z PARTS LIST | | | |
| 1 | Winch Frame | 1 | F-12903 |

| F-13032 BOLT KIT | | | |
|-------------------------|--------------------------------|----|----------|
| N/A | M10 x 1.5 x 90mm Hex Bolt | 2 | K0867 |
| N/A | M10 x 1.5 x 35mm Hex Bolt | 4 | K0558 |
| N/A | M10 x 30mm x 2.5mm Flat Washer | 12 | WSST-W13 |
| N/A | M10 Lock Washer | 6 | K0621 |
| N/A | M10 x 1.5 Hex Nut | 6 | K0586 |

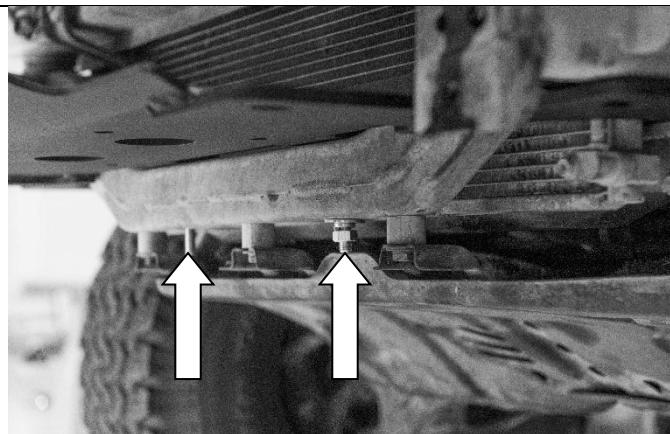


For product warranty please refer to our website www.tjmusacom

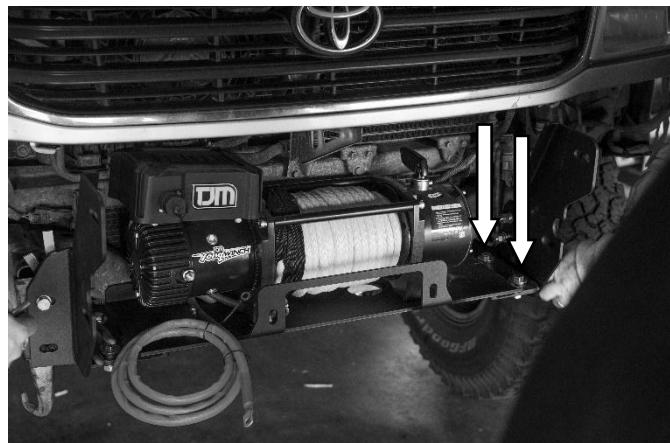


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1. Place Winch Frame against bottom of frame with the two tabs on top of crossmember.
2. Loosely install M10 x 1.5 x 90mm Hex Head Bolts (2), M10 x 30mm x 2.5mm Flat Washers (4), M10 Lock Washers & M10 x 1.5 Hex Nuts (2).
3. Install Chassis Mounts per Bumper Instructions.



4. Loosely install M10 x 1.5 x 35mm Hex Head Bolts (4), M10 x 30mm x 2.5mm Flat Washers (8), M10 Lock Washers & M10 x 1.5 Hex Nuts (4).
5. Referring to the winch installation instructions, install the winch to the winch frame and wire winch to vehicle.
6. Finish bumper installation per bumper installation instructions.

7. Run winch line through fairlead and install fairlead to Bumper using hardware supplied with fairlead.
8. Install winch hook

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