

# 检 验 报 告

## Test Report

产 品 名 称 : 锂离子电池组/二次鋰電池組/锂电池/锂离子电  
池/锂离子蓄电池

Sample Name : Rechargeable Li-ion Battery

型号 : L23X4PK5

Model/ Type : L23X4PK5

委托单位 : 珠海冠宇电池股份有限公司

Client : Zhuhai CosMX Battery Co., Ltd.

珠海冠宇电池股份有限公司测试中心  
Test Center of Zhuhai CosMX Battery Co., Ltd.



## Applicant information

## 申请资料

|                                                                                                                                                                                           |                                                                                                                                                                                                                                  |                                                                                                                                           |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| Name of samples:<br>样品名称:                                                                                                                                                                 | Rechargeable Li-ion Battery<br>锂离子电池组/二次锂电池组/锂电池/锂离子电池/锂离子蓄电池                                                                                                                                                                    |                                                                                                                                           |
| Type/Model:<br>型号规格:                                                                                                                                                                      | L23X4PK5 15.44Vdc 5052mAh/78.1Wh ( Rated ) 5182mAh/80Wh (Typical )                                                                                                                                                               |                                                                                                                                           |
| Lithium content:<br>锂含量:                                                                                                                                                                  | —                                                                                                                                                                                                                                |                                                                                                                                           |
| Commission by:<br>委托单位:                                                                                                                                                                   | Zhuhai CosMX Battery Co., Ltd.<br>珠海冠宇电池股份有限公司                                                                                                                                                                                   |                                                                                                                                           |
| Commissioner address:<br>委托单位地址:                                                                                                                                                          | (South Zone, First Floor, A Work Factory) No.209, Zhufeng Road, Jing'an Town, Doumen District, Zhuhai City, Guangdong, P.R. China<br>广东省珠海市斗门区井岸镇珠峰大道 209 号 (A厂房首层南区)                                                            |                                                                                                                                           |
| Manufacturer:<br>制 造 商:                                                                                                                                                                   | Zhuhai CosMX Power JinWan Subsidiary Co., Ltd.<br>珠海冠宇电源有限公司金湾分公司                                                                                                                                                                |                                                                                                                                           |
| Manufacturer Address:<br>制造商地址:                                                                                                                                                           | Workshop No.1,No.2,No.3(first,fourth and fifth floors)and No.5,No.3 Qingwan three Road,Qingwan Industry Park, Sanzao Town,Jinwan District,Zhuhai City,Guangdong ,P.R.China.<br>广东省珠海市金湾区三灶镇青湾工业区青湾三路3号的厂房一、厂房二、厂房三（一层、四层、五层）、厂房五 |                                                                                                                                           |
| Factory:<br>生产厂:                                                                                                                                                                          | Zhuhai CosMX Power JinWan Subsidiary Co., Ltd.<br>珠海冠宇电源有限公司金湾分公司                                                                                                                                                                |                                                                                                                                           |
| Factory address:<br>生产厂地址:                                                                                                                                                                | Workshop No.1,No.2,No.3(first,fourth and fifth floors)and No.5,No.3 Qingwan three Road,Qingwan Industry Park, Sanzao Town,Jinwan District,Zhuhai City,Guangdong ,P.R.China.<br>广东省珠海市金湾区三灶镇青湾工业区青湾三路3号的厂房一、厂房二、厂房三（一层、四层、五层）、厂房五 |                                                                                                                                           |
| Appearance:<br>样品外观颜色:                                                                                                                                                                    | Black<br>黑色                                                                                                                                                                                                                      |                                                                                                                                           |
| Sample status:<br>样品状态:                                                                                                                                                                   | Good<br>完好                                                                                                                                                                                                                       |                                                                                                                                           |
| Quantity of sample:<br>样品数量:                                                                                                                                                              | 46Pcs                                                                                                                                                                                                                            |                                                                                                                                           |
| Sample identification:<br>样品标识序号:                                                                                                                                                         | C1#~C46#                                                                                                                                                                                                                         |                                                                                                                                           |
| Receiving date:<br>接样日期:                                                                                                                                                                  | 2023.06.16                                                                                                                                                                                                                       |                                                                                                                                           |
| Start test date:<br>测试开始日期:                                                                                                                                                               | 2023.06.16                                                                                                                                                                                                                       |                                                                                                                                           |
| Completing date:<br>完成日期:                                                                                                                                                                 | 2023.06.24                                                                                                                                                                                                                       |                                                                                                                                           |
| <b>Conclusion/结论:</b><br>The submitted samples comply with the requirements of Section 38.3 of the Manual of Tests and Criteria ST/SG/AC.10/11/Rev.7<br>样品符合联合国《试验和标准手册》第七修订版第 38.3 节的要求。 |                                                                                                                                                                                                                                  |                                                                                                                                           |
| Tested :<br>测试:                                                                                                                                                                           | Fang Ju 方菊<br>Test Engineer 测试工程师                                                                                                                                                                                                | <br>Seal/检验专用章:<br>Date of issue: 2023.06.24<br>测试中心 |
| Reviewed :<br>审核:                                                                                                                                                                         | Wang Li 王利<br>Quality Manager 质量负责人<br>Xiao Duoyu 肖铎渔<br>Technical Manager 技术负责人                                                                                                                                                 |                                                                                                                                           |
| Approved :<br>批准:                                                                                                                                                                         | Dong Jiaqin 董家勤<br>Authorized Manager 授权签字人                                                                                                                                                                                      |                                                                                                                                           |

## General product information

## 样品描述及说明

Sample Type:

样品类型:

Rechargeable or not  
是否可充电☐ Cell  
电池Use  
用途

—

Electrochemistry  
System  
电池化学组分

--

☒ Battery  
电池组Use  
用途Notebook Notebook  
笔记本电脑Battery Model  
型号

L23X4PK5

Composing Mode  
组成方式4S1P  
4串1并Electrochemistry  
System  
电池化学组分LiCoO<sub>2</sub>  
钴酸锂Cell model  
电池型号

CA3862E1G-Q3

Cell Capacity  
电池容量Typ: 5335mAh  
Min: 5180mAhManufacturer Of Cell  
电池生产厂Zhuhai CosMX Battery Co., Ltd.  
珠海冠宇电池有限公司

Sample parameters:

样品参数:

Nominal Voltage  
标称电压

15.44V

Rated Capacity  
额定容量

5052mAh

Rated Energy  
额定能量

78.1Wh

Limited Charging  
Voltage  
充电限制电压

17.60V

Max.Charging  
Current  
最大持续充电电流

16.005A

Standard Charging  
Current  
标准充电电流

3.735A

Discharge  
Cut-off Voltage  
放电终止电压

12.00V

Max. Discharging  
Power  
最大持续放电功率

230W

Charge Cut-off  
Current  
充电截止电流

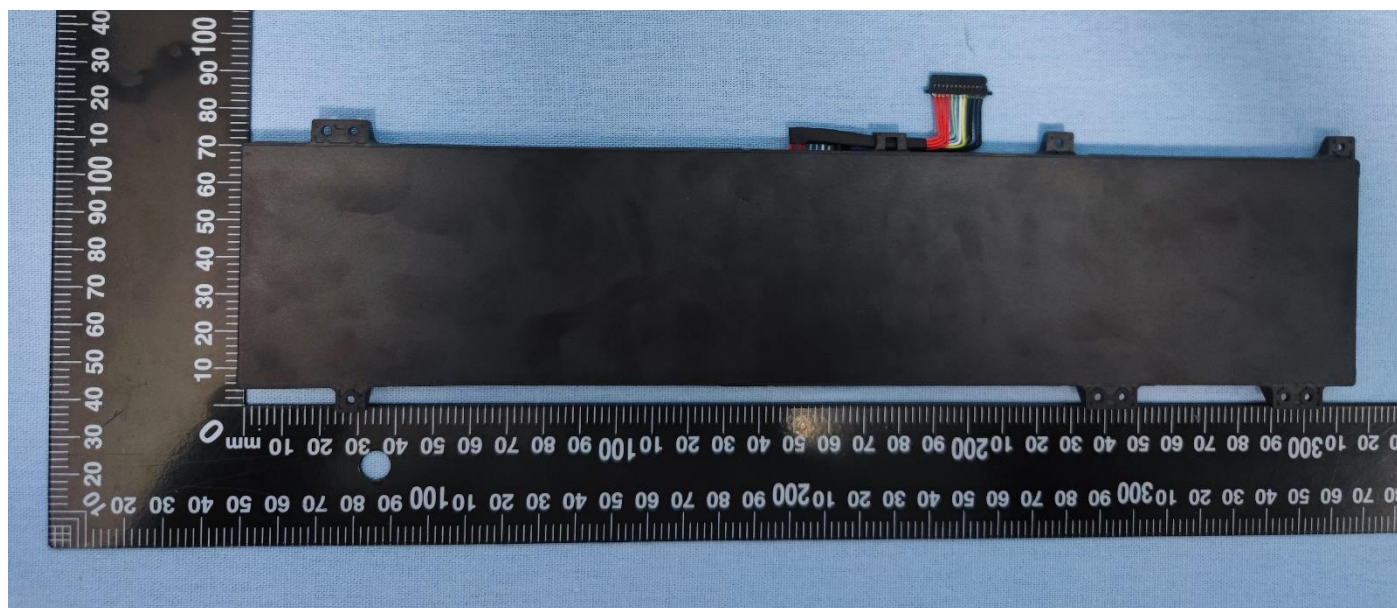
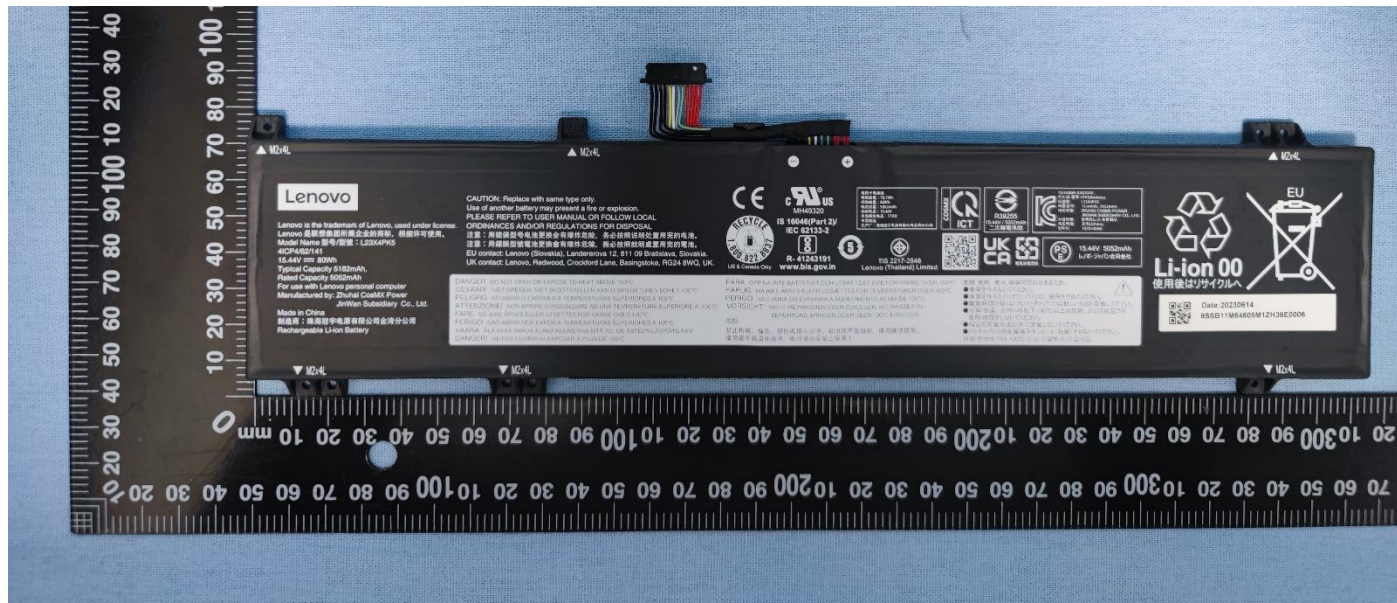
0.267A

| Test Conclusion<br>测试结论 |                                |                                                                                                                                                                                   |                     |                    |               |
|-------------------------|--------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|--------------------|---------------|
| No.<br>序号               | Name of test<br>测试项目名称         | The submitted samples<br>comply with the<br>requirements of Section<br>38.3 of the Manual of<br>Tests and Criteria<br>ST/SG/AC.10/11/Rev.7<br><br>样品符合联合国《试验和标准手册》第七修订版第38.3节的要求。 | Test result<br>测试结果 | Conclusion<br>本项结论 | Remarks<br>备注 |
| 1                       | Altitude simulation<br>高度模拟    |                                                                                                                                                                                   | See Appendix 1      | P                  |               |
| 2                       | Thermal test<br>温度试验           |                                                                                                                                                                                   | See Appendix 2      | P                  |               |
| 3                       | Vibration<br>振动                |                                                                                                                                                                                   | See Appendix 3      | P                  |               |
| 4                       | Shock<br>冲击                    |                                                                                                                                                                                   | See Appendix 4      | P                  |               |
| 5                       | External Short-circuit<br>外部短路 |                                                                                                                                                                                   | See Appendix 5      | P                  |               |
| 6                       | Impact<br>撞击                   |                                                                                                                                                                                   | See Appendix 6      | N/A                |               |
|                         | Crush<br>挤压                    |                                                                                                                                                                                   | See Appendix 6      | P                  |               |
| 7                       | Overcharge<br>过度充电             |                                                                                                                                                                                   | See Appendix 7      | P                  |               |
| 8                       | Forced discharge<br>强制放电       |                                                                                                                                                                                   | See Appendix 8      | P                  |               |

## Photos of samples and markings

## 样品及标识照片

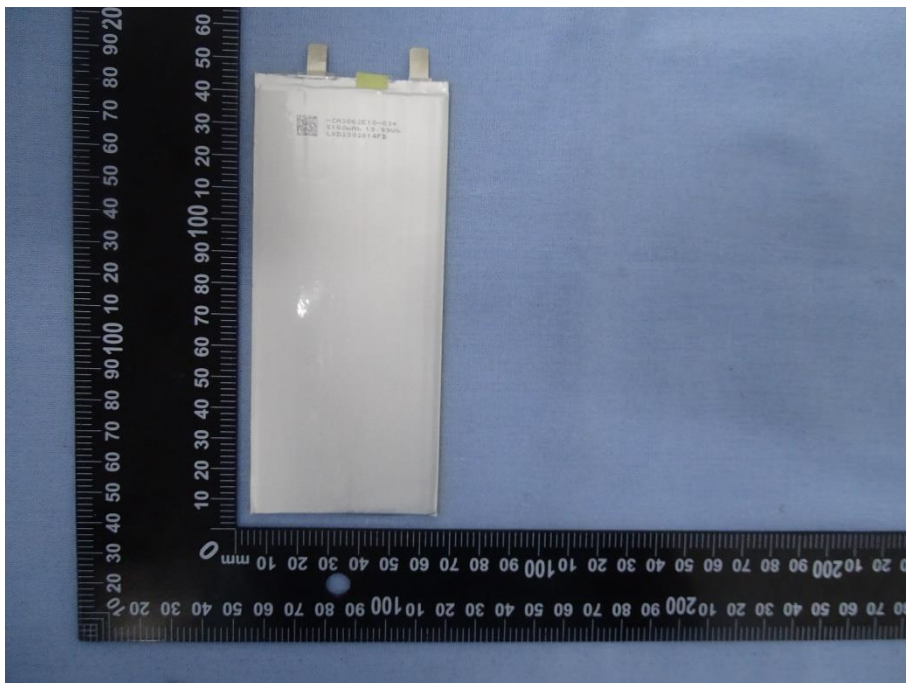
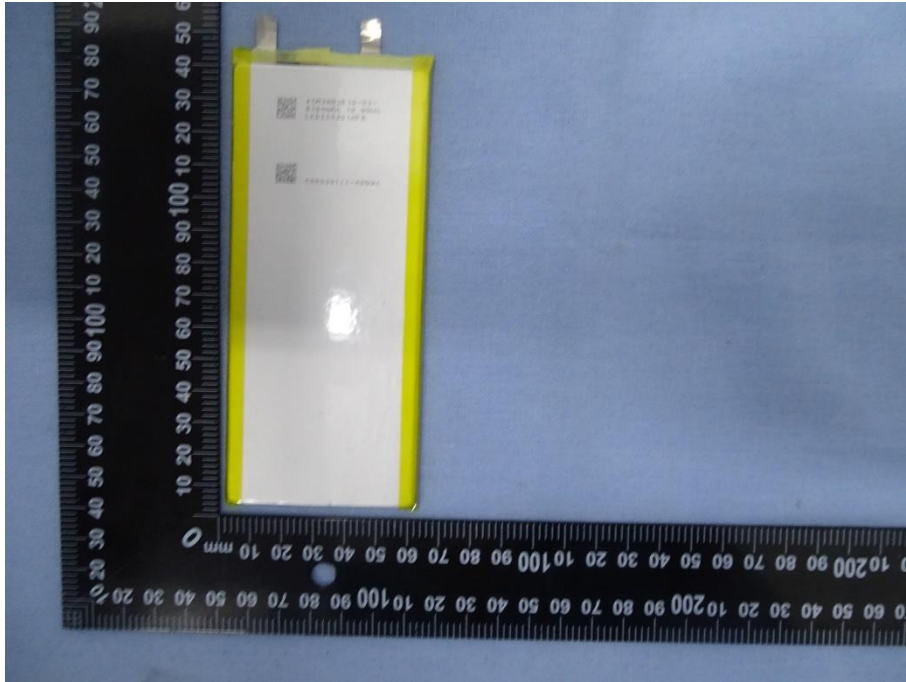
## Battery ( L23X4PK5 15.44Vdc 5052mAh/78.1Wh ( Rated ) 5182mAh/80Wh ( Typical ) )



## Photos of samples and markings

## 样品及标识照片

## Cell (CA3862E1G-Q3 3.86V 5180mAh)



## Appendix 1

## 附表 1

| Test Items<br>测试项目                                                                                                                                                                              | Altitude simulation<br>高度模拟                                                                                                                                                        |                        |                     |                        |                                                                    |                                   |                        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------------------|------------------------|--------------------------------------------------------------------|-----------------------------------|------------------------|
| 1.1                                                                                                                                                                                             | Test procedure<br>测试步骤                                                                                                                                                             |                        |                     |                        |                                                                    |                                   |                        |
|                                                                                                                                                                                                 | Test cells and batteries shall be stored at a pressure of 11.6kPa or less for at least six hours at ambient temperature (20±5℃).<br>试验电池芯和电池在环境温度(20±5℃)下，储存在小于等于11.6kPa的压力下至少六小时。 |                        |                     |                        |                                                                    |                                   |                        |
| 1.2                                                                                                                                                                                             | Sample status<br>样品状态                                                                                                                                                              |                        |                     |                        |                                                                    |                                   |                        |
|                                                                                                                                                                                                 | C1# ~ C4#, at first cycle in fully charged states;<br>C1# ~ C4#, 在第1个循环完全充电;<br>C5# ~ C8#, after 25 cycle in fully charged states.<br>C5# ~ C8#, 在第25个循环完全充电。                      |                        |                     |                        |                                                                    |                                   |                        |
| 1.3                                                                                                                                                                                             | Result<br>测试结果                                                                                                                                                                     |                        |                     |                        |                                                                    |                                   |                        |
| Sample No.<br>样品编号                                                                                                                                                                              | Before Test测试前                                                                                                                                                                     |                        | After Test测试后       |                        | Mass loss<br>质量损失<br>(M<1g: 0.5%<br>1g≤M≤75g: 0.2%<br>M>75g: 0.1%) | Residual<br>OCV<br>剩余电压<br>(≥90%) | Test<br>result<br>测试结果 |
|                                                                                                                                                                                                 | Mass<br>样品质量<br>(g)                                                                                                                                                                | Voltage<br>开路电压<br>(V) | Mass<br>样品质量<br>(g) | Voltage<br>开路电压<br>(V) |                                                                    |                                   |                        |
| C1#                                                                                                                                                                                             | 344.45                                                                                                                                                                             | 17.4868                | 344.43              | 17.4606                | 0.0058                                                             | 99.8502                           | O                      |
| C2#                                                                                                                                                                                             | 344.49                                                                                                                                                                             | 17.4758                | 344.46              | 17.4506                | 0.0087                                                             | 99.8558                           | O                      |
| C3#                                                                                                                                                                                             | 344.80                                                                                                                                                                             | 17.4694                | 344.79              | 17.4439                | 0.0029                                                             | 99.8540                           | O                      |
| C4#                                                                                                                                                                                             | 344.53                                                                                                                                                                             | 17.4749                | 344.52              | 17.4508                | 0.0029                                                             | 99.8621                           | O                      |
| C5#                                                                                                                                                                                             | 344.33                                                                                                                                                                             | 17.4867                | 344.31              | 17.4710                | 0.0058                                                             | 99.9102                           | O                      |
| C6#                                                                                                                                                                                             | 344.53                                                                                                                                                                             | 17.4737                | 344.50              | 17.4580                | 0.0087                                                             | 99.9102                           | O                      |
| C7#                                                                                                                                                                                             | 344.72                                                                                                                                                                             | 17.4789                | 344.70              | 17.4612                | 0.0058                                                             | 99.8987                           | O                      |
| C8#                                                                                                                                                                                             | 344.77                                                                                                                                                                             | 17.4768                | 344.76              | 17.4613                | 0.0029                                                             | 99.9113                           | O                      |
| —                                                                                                                                                                                               | —                                                                                                                                                                                  | —                      | —                   | —                      | —                                                                  | —                                 | —                      |
| —                                                                                                                                                                                               | —                                                                                                                                                                                  | —                      | —                   | —                      | —                                                                  | —                                 | —                      |
| Note: L-Leakage, V-Venting, D -Disassembly, R -Rupture, F-Fire, O-No leakage, no venting, no disassembly, no rupture, no fire.<br>注: L- 泄漏; V- 排气; D- 解体; R- 破裂; F- 起火; O- 无泄漏、无排气、无解体、无破裂、无起火。 |                                                                                                                                                                                    |                        |                     |                        |                                                                    |                                   |                        |

## Appendix 2

## 附表 2

| Test Items<br>测试项目                                                                                                                                                                               | Thermal test<br>温度测试                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                        |                     |                        |                                                                                                                        |                                            |                        |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------------------|------------------------|------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|------------------------|
| 1.1                                                                                                                                                                                              | <b>Test procedure</b><br>测试步骤                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                        |                     |                        |                                                                                                                        |                                            |                        |
|                                                                                                                                                                                                  | Test cells and batteries are to be stored for at least six hours at a test temperature equal to $72\pm 2^{\circ}\text{C}$ , followed by storage for at least six hours at a test temperature equal to $-40\pm 2^{\circ}\text{C}$ , The maximum time interval between test temperature extremes in 30 minutes, This procedure is to be repeated until 10 total cycles are complete, after which all test cells and batteries are to be stored for 24 hours at ambient temperature ( $20\pm 5^{\circ}\text{C}$ ).<br>将电芯和电池在温度为 $72\pm 2^{\circ}\text{C}$ 的条件下贮存不少于6个小时, 然后, 在温度 $-40\pm 2^{\circ}\text{C}$ 条件下贮存不少于6个小时, 两个温度间的间隔最长为30min, 重复操作上述步骤直到10次, 然后, 将其在环境温度为 $20\pm 5^{\circ}\text{C}$ 的条件下放置24个小时。 |                        |                     |                        |                                                                                                                        |                                            |                        |
| 1.2                                                                                                                                                                                              | <b>Sample status</b><br>样品状态                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                        |                     |                        |                                                                                                                        |                                            |                        |
|                                                                                                                                                                                                  | C1# ~ C4#, at first cycle in fully charged states;<br>C1# ~ C4#, 在第1个循环完全充电;<br>C5# ~ C8#, after 25 cycle in fully charged states.<br>C5# ~ C8#, 在第25个循环完全充电。                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                        |                     |                        |                                                                                                                        |                                            |                        |
| 1.3                                                                                                                                                                                              | <b>Result</b><br>测试结果                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                        |                     |                        |                                                                                                                        |                                            |                        |
| Sample No.<br>样品编号                                                                                                                                                                               | Before Test测试前                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                        | After Test测试后       |                        | Mass loss<br>质量损失<br>( $M < 1\text{g}$ : 0.5%<br>$1\text{g} \leq M \leq 75\text{g}$ : 0.2%<br>$M > 75\text{g}$ : 0.1%) | Residual<br>OCV<br>剩余电压<br>( $\geq 90\%$ ) | Test<br>result<br>测试结果 |
|                                                                                                                                                                                                  | Mass<br>样品质量<br>(g)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Voltage<br>开路电压<br>(V) | Mass<br>样品质量<br>(g) | Voltage<br>开路电压<br>(V) |                                                                                                                        |                                            |                        |
| C1#                                                                                                                                                                                              | 344.43                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 17.4606                | 344.32              | 17.1517                | 0.0319                                                                                                                 | 98.2309                                    | O                      |
| C2#                                                                                                                                                                                              | 344.46                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 17.4506                | 344.34              | 17.1574                | 0.0348                                                                                                                 | 98.3198                                    | O                      |
| C3#                                                                                                                                                                                              | 344.79                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 17.4439                | 344.67              | 17.1587                | 0.0348                                                                                                                 | 98.3650                                    | O                      |
| C4#                                                                                                                                                                                              | 344.52                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 17.4508                | 344.41              | 17.1513                | 0.0319                                                                                                                 | 98.2837                                    | O                      |
| C5#                                                                                                                                                                                              | 344.31                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 17.4710                | 344.21              | 17.1556                | 0.0290                                                                                                                 | 98.1947                                    | O                      |
| C6#                                                                                                                                                                                              | 344.50                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 17.4580                | 344.41              | 17.1567                | 0.0261                                                                                                                 | 98.2741                                    | O                      |
| C7#                                                                                                                                                                                              | 344.70                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 17.4612                | 344.59              | 17.1549                | 0.0319                                                                                                                 | 98.2458                                    | O                      |
| C8#                                                                                                                                                                                              | 344.76                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 17.4613                | 344.65              | 17.1534                | 0.0319                                                                                                                 | 98.2367                                    | O                      |
| —                                                                                                                                                                                                | —                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | —                      | —                   | —                      | —                                                                                                                      | —                                          | —                      |
| —                                                                                                                                                                                                | —                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | —                      | —                   | —                      | —                                                                                                                      | —                                          | —                      |
| Note: L-Leakage, V-Venting, D -Disassembly, R -Rupture, F-Fire, O-No leakage, no venting, no disassembly, no rupture, no fire.<br>注: L- 泄漏; V- 排气; D- 解体; R- 破裂; F - 起火; O- 无泄漏、无排气、无解体、无破裂、无起火。 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                        |                     |                        |                                                                                                                        |                                            |                        |

## Appendix 3

## 附表 3

| Test Items<br>测试项目                                                                                                                                                                               | Vibration<br>振动                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                        |                     |                        |                                                                    |                                |                     |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------------------|------------------------|--------------------------------------------------------------------|--------------------------------|---------------------|
| 1.1                                                                                                                                                                                              | <b>Test procedure</b><br>测试步骤                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                        |                     |                        |                                                                    |                                |                     |
|                                                                                                                                                                                                  | Cells and batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration, The vibration shall be a sinusoidal wave form with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes, This cycle shall be repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting position of the cell.<br>将电芯和电池牢固地安装在振动台的台面上，然后开始振动。振动以正弦波形式，以7Hz增加至200Hz，然后再减少回到7Hz为一个循环，一个循环持续15分钟的对数扫频。每个电芯和电池从三个互相垂直的方向上循环12次，3个小时。 |                        |                     |                        |                                                                    |                                |                     |
| 1.2                                                                                                                                                                                              | <b>Sample status</b><br>样品状态                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                        |                     |                        |                                                                    |                                |                     |
|                                                                                                                                                                                                  | C1# ~ C4#, at first cycle in fully charged states;<br>C1# ~ C4#, 在第1个循环完全充电;<br>C5# ~ C8#, after 25 cycle in fully charged states.<br>C5# ~ C8#, 在第25个循环完全充电。                                                                                                                                                                                                                                                                                                                                                                                                          |                        |                     |                        |                                                                    |                                |                     |
| 1.3                                                                                                                                                                                              | <b>Result</b><br>测试结果                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                        |                     |                        |                                                                    |                                |                     |
| Sample No.<br>样品编号                                                                                                                                                                               | Before Test测试前                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                        | After Test测试后       |                        | Mass loss<br>质量损失<br>(M<1g: 0.5%<br>1g≤M≤75g: 0.2%<br>M>75g: 0.1%) | Residual OCV<br>剩余电压<br>(≥90%) | Test result<br>测试结果 |
|                                                                                                                                                                                                  | Mass<br>样品质量<br>(g)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Voltage<br>开路电压<br>(V) | Mass<br>样品质量<br>(g) | Voltage<br>开路电压<br>(V) |                                                                    |                                |                     |
| C1#                                                                                                                                                                                              | 344.32                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 17.1517                | 344.30              | 17.1483                | 0.0058                                                             | 99.9802                        | O                   |
| C2#                                                                                                                                                                                              | 344.34                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 17.1574                | 344.31              | 17.1526                | 0.0087                                                             | 99.9720                        | O                   |
| C3#                                                                                                                                                                                              | 344.67                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 17.1587                | 344.65              | 17.1533                | 0.0058                                                             | 99.9685                        | O                   |
| C4#                                                                                                                                                                                              | 344.41                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 17.1513                | 344.37              | 17.1486                | 0.0116                                                             | 99.9843                        | O                   |
| C5#                                                                                                                                                                                              | 344.21                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 17.1556                | 344.19              | 17.1501                | 0.0058                                                             | 99.9679                        | O                   |
| C6#                                                                                                                                                                                              | 344.41                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 17.1567                | 344.38              | 17.1516                | 0.0087                                                             | 99.9703                        | O                   |
| C7#                                                                                                                                                                                              | 344.59                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 17.1549                | 344.58              | 17.1514                | 0.0029                                                             | 99.9796                        | O                   |
| C8#                                                                                                                                                                                              | 344.65                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 17.1534                | 344.62              | 17.1517                | 0.0087                                                             | 99.9901                        | O                   |
| —                                                                                                                                                                                                | —                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | —                      | —                   | —                      | —                                                                  | —                              | —                   |
| —                                                                                                                                                                                                | —                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | —                      | —                   | —                      | —                                                                  | —                              | —                   |
| Note: L-Leakage, V-Venting, D -Disassembly, R -Rupture, F-Fire, O-No leakage, no venting, no disassembly, no rupture, no fire.<br>注: L- 泄漏; V- 排气; D- 解体; R- 破裂; F - 起火; O- 无泄漏、无排气、无解体、无破裂、无起火。 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                        |                     |                        |                                                                    |                                |                     |

## Appendix 4

## 附表 4

| Test Items<br>测试项目                                                                                                                                                                            | Shock<br>冲击                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                        |                     |                        |                                                                    |                                   |                        |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------------------|------------------------|--------------------------------------------------------------------|-----------------------------------|------------------------|
| 1.1                                                                                                                                                                                           | <b>Test procedure</b><br>测试步骤                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                        |                     |                        |                                                                    |                                   |                        |
|                                                                                                                                                                                               | <p>Test cells and batteries shall be secured to the testing machine, and each cell shall be subjected to a half-sine shock of peak acceleration of 150g<sub>n</sub> and pulse duration of 6 milliseconds. Large cells may be subjected to a half-sine shock of peak acceleration of 50g<sub>n</sub> and pulse duration of 11 milliseconds. Small batteries shall be subjected to a half-sine shock of peak acceleration of 150g<sub>n</sub> (or Acceleration(g<sub>n</sub>)= <math>\sqrt{\frac{100850}{mass}}</math>, which is smaller) and pulse duration of 6 milliseconds, large batteries shall be subjected to a half-sine of peak acceleration of 50g<sub>n</sub> (or Acceleration(g<sub>n</sub>)= <math>\sqrt{\frac{30000}{mass}}</math>, which is smaller) and pulse duration of 11 milliseconds. Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks</p> <p>以稳固的托架固定住每个电芯和电池样品的全部配件表面。对每个电芯以峰值为150g<sub>n</sub>的半正弦的加速度撞击，脉冲持续6毫秒，大型电芯须经受最大加速度50g<sub>n</sub>和脉冲持续时间11毫秒的半正弦波冲击。对每个电池以峰值为150g<sub>n</sub>（或与<math>\sqrt{\frac{100850}{mass}}</math>中的较小值）的半正弦的加速度撞击，脉冲持续6毫秒，大型电池组须经受最大加速度50g<sub>n</sub>（或与<math>\sqrt{\frac{30000}{mass}}</math>中的较小值）和脉冲持续时间11毫秒的半正弦波冲击。每个电池或电池组须在三个互相垂直的电池安装方位的正方向经受三次冲击，接着在反方向经受三次冲击，总共经受18次冲击。</p> |                        |                     |                        |                                                                    |                                   |                        |
| 1.2                                                                                                                                                                                           | <b>Sample status</b><br>样品状态                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                        |                     |                        |                                                                    |                                   |                        |
|                                                                                                                                                                                               | C1# ~ C4#, at first cycle in fully charged states;<br>C1# ~ C4#, 在第1个循环完全充电;<br>C5# ~ C8#, after 25 cycle in fully charged states.<br>C5# ~ C8#, 在第25个循环完全充电。                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                        |                     |                        |                                                                    |                                   |                        |
| 1.3                                                                                                                                                                                           | <b>Result</b><br>测试结果                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                        |                     |                        |                                                                    |                                   |                        |
| Sample No.<br>样品编号                                                                                                                                                                            | Before Test测试前                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                        | After Test测试后       |                        | Mass loss<br>质量损失<br>(M<1g: 0.5%<br>1g≤M≤75g: 0.2%<br>M>75g: 0.1%) | Residual<br>OCV<br>剩余电压<br>(≥90%) | Test<br>result<br>测试结果 |
|                                                                                                                                                                                               | Mass<br>样品质量<br>(g)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Voltage<br>开路电压<br>(V) | Mass<br>样品质量<br>(g) | Voltage<br>开路电压<br>(V) |                                                                    |                                   |                        |
| C1#                                                                                                                                                                                           | 344.30                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 17.1483                | 344.27              | 17.1473                | 0.0087                                                             | 99.9942                           | O                      |
| C2#                                                                                                                                                                                           | 344.31                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 17.1526                | 344.29              | 17.1514                | 0.0058                                                             | 99.9930                           | O                      |
| C3#                                                                                                                                                                                           | 344.65                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 17.1533                | 344.62              | 17.1526                | 0.0087                                                             | 99.9959                           | O                      |
| C4#                                                                                                                                                                                           | 344.37                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 17.1486                | 344.35              | 17.1482                | 0.0058                                                             | 99.9977                           | O                      |
| C5#                                                                                                                                                                                           | 344.19                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 17.1501                | 344.17              | 17.1494                | 0.0058                                                             | 99.9959                           | O                      |
| C6#                                                                                                                                                                                           | 344.38                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 17.1516                | 344.34              | 17.1504                | 0.0116                                                             | 99.9930                           | O                      |
| C7#                                                                                                                                                                                           | 344.58                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 17.1514                | 344.55              | 17.1503                | 0.0087                                                             | 99.9936                           | O                      |
| C8#                                                                                                                                                                                           | 344.62                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 17.1517                | 344.58              | 17.1502                | 0.0116                                                             | 99.9913                           | O                      |
| —                                                                                                                                                                                             | —                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | —                      | —                   | —                      | —                                                                  | —                                 | —                      |
| —                                                                                                                                                                                             | —                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | —                      | —                   | —                      | —                                                                  | —                                 | —                      |
| Note: L-Leakage, V-Venting, D-Disassembly, R-Rupture, F-Fire, O-No leakage, no venting, no disassembly, no rupture, no fire.<br>注: L- 泄漏; V- 排气; D- 解体; R- 破裂; F- 起火; O- 无泄漏、无排气、无解体、无破裂、无起火。 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                        |                     |                        |                                                                    |                                   |                        |

## Appendix 5

## 附表 5

| Test Items<br>测试项目                                                                                                                                                                                                                                            | External short circuit<br>外部短路                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                     |              |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|--------------|
| 1.1                                                                                                                                                                                                                                                           | <b>Test procedure</b><br>测试步骤                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                     |              |
|                                                                                                                                                                                                                                                               | <p>The cell or battery to be tested shall be temperature stabilized so that its external case temperature reaches <math>57\pm4^{\circ}\text{C}</math> and then the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0.1 ohm at <math>57\pm4^{\circ}\text{C}</math>. This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to <math>57\pm4^{\circ}\text{C}</math>, the cell or battery must be observed for a further six hour for the test to be concluded.</p> <p>保持试验环境温度稳定在<math>57\pm4^{\circ}\text{C}</math>，以使电芯或电池样品外表温度达到<math>57\pm4^{\circ}\text{C}</math>，然后，在此温度下，将其正负极用小于0.1欧姆的线路短接，待电芯或电池的外表温度恢复到<math>57\pm4^{\circ}\text{C}</math>之后再持续1小时以上，对电芯或电池必须进一步观察6个小时才能下结论。</p> |                     |              |
| 1.2                                                                                                                                                                                                                                                           | <b>Sample status</b><br>样品状态                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                     |              |
|                                                                                                                                                                                                                                                               | <p>C1# ~ C4#, at first cycle in fully charged states;<br/>C1# ~ C4#, 在第1个循环完全充电;<br/>C5# ~ C8#, after 25 cycle in fully charged states.<br/>C5# ~ C8#, 在第25个循环完全充电。</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                     |              |
| 1.3                                                                                                                                                                                                                                                           | <b>Result</b><br>测试结果                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                     |              |
| Sample No.<br>样品编号                                                                                                                                                                                                                                            | Max. External Temperature<br>样品表面最高温度( $^{\circ}\text{C}$ )                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Test result<br>测试结果 | Remark<br>备注 |
| C1#                                                                                                                                                                                                                                                           | 57.6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | O                   | —            |
| C2#                                                                                                                                                                                                                                                           | 57.4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | O                   | —            |
| C3#                                                                                                                                                                                                                                                           | 57.7                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | O                   | —            |
| C4#                                                                                                                                                                                                                                                           | 58.1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | O                   | —            |
| C5#                                                                                                                                                                                                                                                           | 58.0                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | O                   | —            |
| C6#                                                                                                                                                                                                                                                           | 57.7                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | O                   | —            |
| C7#                                                                                                                                                                                                                                                           | 57.5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | O                   | —            |
| C8#                                                                                                                                                                                                                                                           | 57.3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | O                   | —            |
| —                                                                                                                                                                                                                                                             | —                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | —                   | —            |
| —                                                                                                                                                                                                                                                             | —                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | —                   | —            |
| <p>Note: D –Disassembly, R –Rupture, F –Fire, OT –Over Temperature, O –no disassembly, no rupture, no fire, no Over temperature</p> <p>注: D- 解体; R- 破裂; F- 起火; OT- 超过<math>170^{\circ}\text{C}</math>; O- 无解体、无破裂、无起火、不超过<math>170^{\circ}\text{C}</math></p> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                     |              |

## Appendix 6

## 附表 6

|                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                          |                     |              |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|---------------------|--------------|
| Test Items<br>测试项目                                                                                                                                                   | Crush 挤压                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                          |                     |              |
| 1.1                                                                                                                                                                  | <b>Test procedure</b><br>测试步骤                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                          |                     |              |
|                                                                                                                                                                      | A cell or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1.5 cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached. (a) The applied force reaches 13kN±0.78kN; (b) The voltage of the cell drops by at least 100 mV; or (c) The cell is deformed by 50% or more of its original thickness.<br>电池芯或组成电池芯在两个平面间挤压。挤压在第一个接触点以约1.5cm/s 的速度慢慢进行，直到下面三个选项之一达到为止：(a)作用力达到 13kN±0.78kN；(b)电池芯电压降至少达到100mV；(c)电池厚度和最初比较变形至少50%。 |                          |                     |              |
| 1.2                                                                                                                                                                  | <b>Sample status</b><br>样品状态                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                          |                     |              |
|                                                                                                                                                                      | C11# ~ C15#, at first cycle at 50% of the design rated capacity;<br>C11# ~ C15#, 在第1个循环充50%的额定容量;<br>C16# ~ C20#, after 25 cycle at 50% of the design rated capacity.<br>C16# ~ C20#, 在第25个循环充50%的额定容量。                                                                                                                                                                                                                                                                                                                                                            |                          |                     |              |
| 1.3                                                                                                                                                                  | <b>Result</b><br>测试结果                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                          |                     |              |
| Sample No.<br>样品编号                                                                                                                                                   | Max. External Temperature<br>样品表面最高温度(℃)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Ending condition<br>终止条件 | Test result<br>测试结果 | Remark<br>备注 |
| C9#                                                                                                                                                                  | 23.4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | a                        | O                   | —            |
| C10#                                                                                                                                                                 | 23.1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | a                        | O                   | —            |
| C11#                                                                                                                                                                 | 23.1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | a                        | O                   | —            |
| C12#                                                                                                                                                                 | 23.2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | a                        | O                   | —            |
| C13#                                                                                                                                                                 | 23.4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | a                        | O                   | —            |
| C14#                                                                                                                                                                 | 23.4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | a                        | O                   | —            |
| C15#                                                                                                                                                                 | 23.3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | a                        | O                   | —            |
| C16#                                                                                                                                                                 | 23.4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | a                        | O                   | —            |
| C17#                                                                                                                                                                 | 23.4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | a                        | O                   | —            |
| C18#                                                                                                                                                                 | 23.5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | a                        | O                   | —            |
| Note: D -Disassembly, R -Rupture, F-Fire, OT –Over Temperature, O- no disassembly, no fire, no Over temperature<br>注：D- 解体；R- 破裂；F - 起火；OT– 超过170℃；O-无解体、无起火、不超过170℃ |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                          |                     |              |

## Appendix 7

## 附表 7

| Test Items<br>测试项目                                                                                | Overcharge<br>过度充电                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                            |                     |              |
|---------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------------------|--------------|
| 1.1                                                                                               | <b>Test procedure</b><br>测试步骤                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                            |                     |              |
|                                                                                                   | <p>When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the or 22V, whichever is less. When the manufacturer's recommended charge voltage is more than 18V, the charging voltage of the test shall be 1.2 times maximum charge voltage. The charging current is 2 times of the maximum charging current recommended by the manufacturer.</p> <p>如果厂家推荐的充电电压不超过18V，本测试的最小充电电压应该是两倍的厂家标定最大充电电压或者是22V，取其中较小者。如果厂家推荐的充电电压超过18V，充电电压应该为 1.2倍的厂家标定最大充电电压。充电电流为厂家推荐的最大充电电流2倍。</p> |                            |                     |              |
| 1.2                                                                                               | <b>Sample status</b><br>样品状态                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                            |                     |              |
|                                                                                                   | <p>C21# ~ C24#, at first cycle in fully charged states;<br/>C21# ~ C24#, 在第1个循环完全充电;<br/>C25# ~ C28#, after 25 cycle in fully charged states.<br/>C25# ~ C28#, 在第25个循环完全充电。</p>                                                                                                                                                                                                                                                                                                                                                                                                               |                            |                     |              |
| 1.3                                                                                               | <b>Result</b><br>测试结果                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                            |                     |              |
| Sample No.<br>样品编号                                                                                | Voltage Before test(V)<br>测试前开路电压(V)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Voltage test(V)<br>试验电压(V) | Test result<br>测试结果 | Remark<br>备注 |
| C19#                                                                                              | 17.4750                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 22.000                     | O                   | —            |
| C20#                                                                                              | 17.4749                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 22.000                     | O                   | —            |
| C21#                                                                                              | 17.4707                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 22.000                     | O                   | —            |
| C22#                                                                                              | 17.4699                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 22.000                     | O                   | —            |
| C23#                                                                                              | 17.4841                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 22.000                     | O                   | —            |
| C24#                                                                                              | 17.4814                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 22.000                     | O                   | —            |
| C25#                                                                                              | 17.4791                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 22.000                     | O                   | —            |
| C26#                                                                                              | 17.4768                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 22.000                     | O                   | —            |
| <p>Note: D -Disassembly, F-Fire, O- no disassembly, no fire.<br/>注: D- 解体; F - 起火; O-无解体、无起火。</p> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                            |                     |              |

## Appendix 8

## 附表 8

|                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                     |                    |                                    |                     |
|------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|--------------------|------------------------------------|---------------------|
| Test Items<br>测试项目                                                                       | Forced discharge<br>强制放电                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                     |                    |                                    |                     |
| 1.1                                                                                      | <b>Test procedure</b><br>测试步骤                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                     |                    |                                    |                     |
|                                                                                          | Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D. C, power supply at an initial current equal to the maximum discharge current specified the manufacturer The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell, Each cell shall be forced discharged for a time interval(in hours) equal to its rated capacity divided by the initial test current(in ampere).<br>在20±5℃的环境温度下，将单个电芯连接在12V的直流电源上进行强制放电，此直流电源提供每个电芯初始电流为制造厂指定的最大放电电流，放电时间为额定容量除以初始电流。 |                     |                    |                                    |                     |
| 1.2                                                                                      | <b>Sample status</b><br>样品状态                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                    |                                    |                     |
|                                                                                          | C29# ~ C38#, at first cycle in fully discharged states;<br>C29# ~ C38#, 在第1个循环完全放电;<br>C39# ~ C48#, after 25 cycles ending in fully discharged states.<br>C39# ~ C48#, 在第25个循环完全放电。                                                                                                                                                                                                                                                                                                                                                                                                                 |                     |                    |                                    |                     |
| 1.3                                                                                      | <b>Result</b><br>测试结果                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                     |                    |                                    |                     |
| Sample No.<br>样品编号                                                                       | Voltage Before test<br>测试前开路电压 (V)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Test result<br>测试结果 | Sample No.<br>样品编号 | Voltage Before test<br>测试前开路电压 (V) | Test result<br>测试结果 |
| C27#                                                                                     | 3.2512                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | O                   | C37#               | 3.2438                             | O                   |
| C28#                                                                                     | 3.2495                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | O                   | C38#               | 3.2371                             | O                   |
| C29#                                                                                     | 3.2481                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | O                   | C39#               | 3.2388                             | O                   |
| C30#                                                                                     | 3.2547                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | O                   | C40#               | 3.2385                             | O                   |
| C31#                                                                                     | 3.2473                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | O                   | C41#               | 3.2352                             | O                   |
| C32#                                                                                     | 3.2465                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | O                   | C42#               | 3.2390                             | O                   |
| C33#                                                                                     | 3.2546                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | O                   | C43#               | 3.2391                             | O                   |
| C34#                                                                                     | 3.2512                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | O                   | C44#               | 3.2343                             | O                   |
| C35#                                                                                     | 3.2530                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | O                   | C45#               | 3.2438                             | O                   |
| C36#                                                                                     | 3.2536                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | O                   | C46#               | 3.2399                             | O                   |
| Note: D -Disassembly, F-Fire, O- no disassembly, no fire.<br>注: D- 解体; F- 起火; O-无解体、无起火。 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                     |                    |                                    |                     |

## Test equipment list

## 仪器设备清单

| No.<br>序号 | Name<br>名称                                         | Type<br>型号 | Equipment No.<br>编号 | Calibration Date<br>校准有效期至 | Used<br>本次使用<br>(√) |
|-----------|----------------------------------------------------|------------|---------------------|----------------------------|---------------------|
| 1         | Battery Charge And<br>Discharging Tester<br>电池测试系统 | CT3001D    | GYA-E-2325          | 2023-08-07                 | √                   |
| 2         | Low Pressure Chamber<br>低压高空模拟试验箱                  | GX-3020-Z  | GYA-O-0039          | 2024-03-08                 | √                   |
| 3         | Cold and hot shock test<br>chamber<br>冷热冲击试验机      | CZ-H-80B   | GYA-T-0796          | 2024-05-21                 | √                   |
| 4         | Vibration Platform<br>电动振动试验机                      | ES-3-150   | GYA-O-0687          | 2024-04-07                 | √                   |
| 5         | Shock Platform<br>气动垂直冲击碰撞试验台                      | SY11-25    | GYA-F-0146          | 2023-06-28                 | √                   |
| 6         | Multichannel short circuit<br>电池短路试验机              | GK-8048    | GYA-T-0155          | 2024-04-07                 | √                   |
| 7         | Crush Platform<br>伺服挤压试验机                          | BE-6045-2T | GYA-F-0288          | 2024-03-08                 | √                   |
| 8         | DC regulated power supply<br>直流稳压电源                | IT6163     | GYA-E-1271          | 2024-04-05                 | √                   |
| 9         | DC regulated power supply<br>直流稳压电源                | IT6522A    | GYA-E-1616          | 2024-04-05                 | √                   |
| 10        | DC regulated power supply<br>直流稳压电源                | IT6512     | GYA-E-1692          | 2024-04-05                 | √                   |
| 11        | DC electronic load<br>直流电子负载                       | IT8816     | GYA-E-1617          | 2024-04-05                 | √                   |
| 12        | Electronic Scale<br>电子天平                           | ESJ200-4B  | GYA-F-1435          | 2024-05-09                 | √                   |
| 13        | Internal resistance tester<br>电压内阻测试仪              | BT3562     | GYA-E-1806          | 2024-05-09                 | √                   |
| 14        | Data Collector<br>数据采集仪                            | HIOKI      | GYA-E-1705          | 2023-12-09                 | √                   |
| 15        | Data Collector<br>数据采集仪                            | HIOKI      | GYA-E-2065          | 2023-12-05                 | √                   |
| 16        | Data Collector<br>数据采集仪                            | HIOKI      | GYA-E-1121          | 2023-12-09                 | √                   |



珠海冠宇电池股份有限公司测试中心

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| No.<br>序号 | Name<br>名 称                         | Type<br>型号 | Equipment No.<br>编 号 | Calibration Date<br>校准有效期至 | Used<br>本次使用<br>(√) |
|-----------|-------------------------------------|------------|----------------------|----------------------------|---------------------|
| 17        | DC regulated power supply<br>直流稳压电源 | IT6512     | GYA-E-1690           | 2024-04-05                 | √                   |
| 18        | DC electronic load<br>直流电子负载        | IT6163     | GYA-E-1693           | 2024-04-05                 | √                   |
| 19        | DC regulated power supply<br>直流稳压电源 | IT6512     | GYA-E-1691           | 2024-04-05                 | √                   |

## 注 意 事 项

### Attention

1. 本报告无检测单位“检验专用章”无效。  
The test report is invalid without the official stamp of the lab.
2. 未经本实验室书面同意，不得部分地复制本报告。  
Nobody is allowed to photocopy or partly photocopy this report without written permission of the lab.
3. 本报告无批准人、审核人签名无效。  
The test report is invalid without the signature of ratifier, reviewer.
4. 本报告涂改无效。  
The test report is invalid if altered.
5. 如果报告中部分项目相对于测试依据有偏离的，将在当前测试项目中予以说明。  
If any test method is deviation from the designated test method, must be commented in the test data sheet.
6. 对检测报告若有异议，应于收到报告之日起十五天内向检测单位提出。  
Objections to the test report must be submitted to lab within 15 days.
7. 本报告仅对送检样品负责。  
The test report is valid for the tested sample only.
8. 本检测结果中“N/A”表示“不适用”，“P”表示“通过”，“F”表示“不通过”。  
As for the test result “N/A” means “Not Applicable”, “P” means “Pass” and “F” means “Fail”.

珠海冠宇电池股份有限公司测试中心

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\*\*\*报告结束\*\*\*  
\*\*\*END\*\*\*