

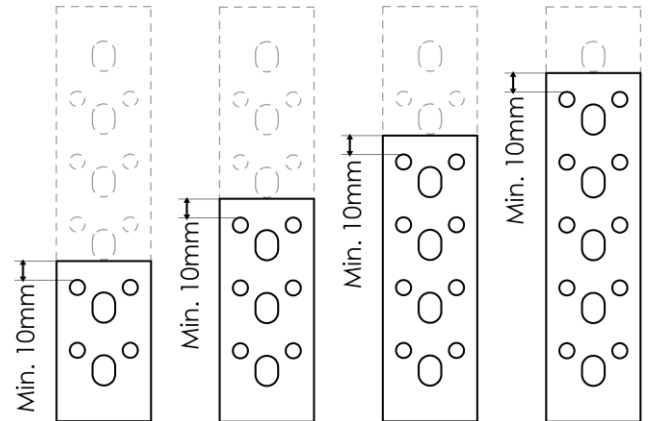
K4425 Fitting Kit Instructions

This fitting kit is designed to assist with the installation of general-purpose seat belt retractors in a wide range of vehicles. The bracket included in this kit can be cut and bent in accordance with these instructions to suit.

This bracket has been tested to ensure safety when modified and mounted to any configuration within the scope below.

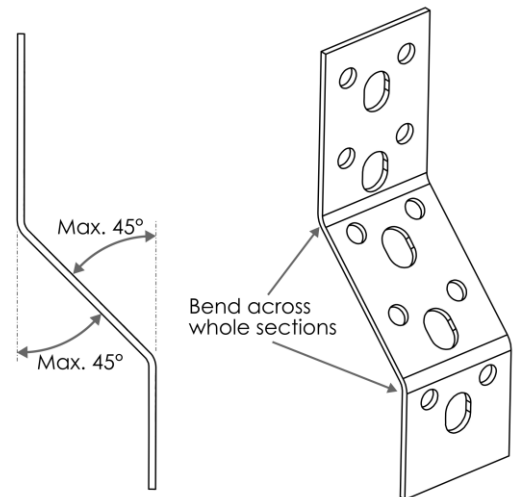
CUTTING THE BRACKET

This bracket can be cut at any appropriate length, ensuring at least 10mm of material is left between the mounting point and trimmed edge. All dimensions are taken from the outside diameter of the mounting point (hole/slot) closest to the edge that has been cut as per examples shown.



BENDING THE BRACKET

The bracket can also be bent at angles up to 45°. Bends to the bracket should be performed across whole sections, with the bend not being interrupted by mounting point holes. This should be a cold bend process with no heat applied.



MOUNTING THE RETRACTOR

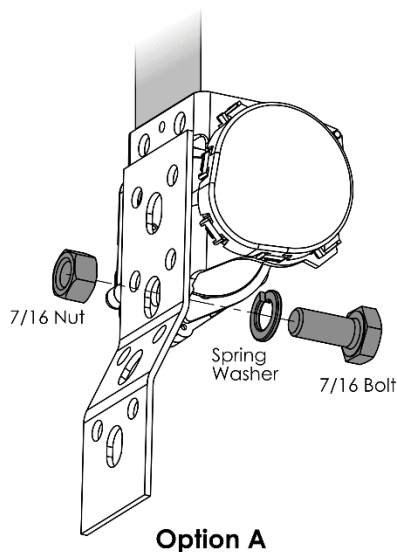
EITHER:

A. Using a single 7/16" UNF bolt, spring washer & nut as supplied.

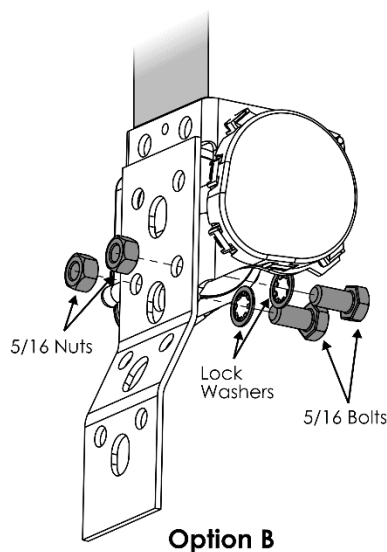
B. Using two 5/16" UNF bolts, lock washers & nuts as supplied.

5/16 UNF Nuts and bolts must be torqued to 21Nm. 7/16 UNF Nuts and bolts must be torqued to 40Nm.

Note: When the bracket is provided in a seat belt kit, only the required bolts will be supplied.



Option A



Option B

RETRACTOR TOP MOUNTING POINT / LOCATOR

Do not attempt to emulate the retractor top mounting points as found on some original equipment belts.

This is for alignment in a high-volume manufacturing environment. It is not load bearing and not required.